



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id

409

Component

Diesel Engine

Fluid

DIESEL ENGINE OIL SAE 40 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

▲ Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | WC0584566 | --- | --- |
| Sample Date | Client Info | | 17 Aug 2023 | --- | --- |
| Machine Age | mls | Client Info | 125926 | --- | --- |
| Oil Age | mls | Client Info | 11050 | --- | --- |
| Oil Changed | Client Info | | Changed | --- | --- |
| Sample Status | | | ABNORMAL | --- | --- |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel | WC Method | >5 | <1.0 | --- | --- |
| Glycol | WC Method | | NEG | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >100 | 58 | --- | --- |
| Chromium | ppm | ASTM D5185m >20 | 2 | --- | --- |
| Nickel | ppm | ASTM D5185m >4 | <1 | --- | --- |
| Titanium | ppm | ASTM D5185m | <1 | --- | --- |
| Silver | ppm | ASTM D5185m >3 | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m >20 | ▲ 27 | --- | --- |
| Lead | ppm | ASTM D5185m >40 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m >330 | 2 | --- | --- |
| Tin | ppm | ASTM D5185m >15 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185m | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m | 0 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m 250 | 169 | --- | --- |
| Barium | ppm | ASTM D5185m 10 | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185m 100 | 92 | --- | --- |
| Manganese | ppm | ASTM D5185m | <1 | --- | --- |
| Magnesium | ppm | ASTM D5185m 450 | 414 | --- | --- |
| Calcium | ppm | ASTM D5185m 3000 | 1468 | --- | --- |
| Phosphorus | ppm | ASTM D5185m 1150 | 1044 | --- | --- |
| Zinc | ppm | ASTM D5185m 1350 | 1285 | --- | --- |
| Sulfur | ppm | ASTM D5185m 4250 | 3624 | --- | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|-----------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | 20 | --- | --- |
| Sodium | ppm | ASTM D5185m >216 | 0 | --- | --- |
| Potassium | ppm | ASTM D5185m >20 | 6 | --- | --- |

INFRA-RED

| | method | limit/base | current | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot % | % | *ASTM D7844 >3 | 1.2 | --- | --- |
| Nitration | Abs/cm | *ASTM D7624 >20 | 11.5 | --- | --- |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | 27.8 | --- | --- |

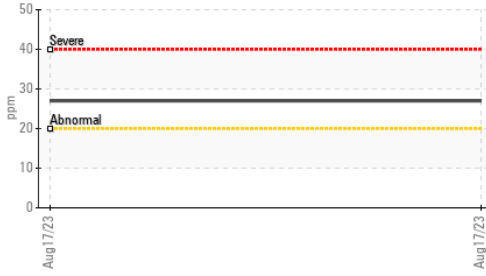
FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation | Abs/.1mm | *ASTM D7414 >25 | 24.7 | --- | --- |
| Base Number (BN) | mg KOH/g | ASTM D2896 8.5 | 6.1 | --- | --- |



OIL ANALYSIS REPORT

▲ Aluminum (ppm)



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | --- | --- |
| Precipitate | scalar | *Visual | NONE | --- | --- |
| Silt | scalar | *Visual | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.2 | --- | --- |
| Free Water | scalar | *Visual | --- | --- | --- |

Base Number



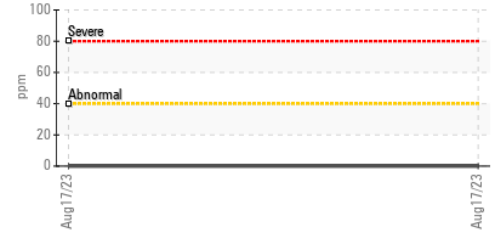
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C | cSt | ASTM D445 | 14.4 | 14.6 | --- |

GRAPHS

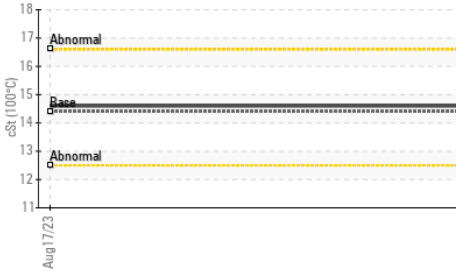
Iron (ppm)



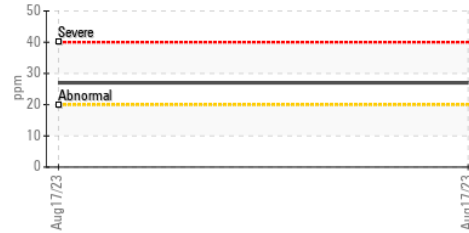
Lead (ppm)



Viscosity @ 100°C



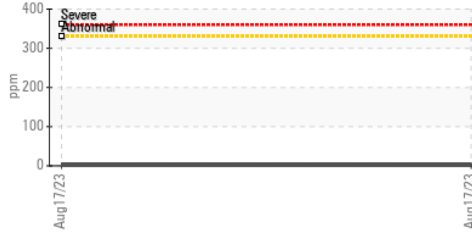
▲ Aluminum (ppm)



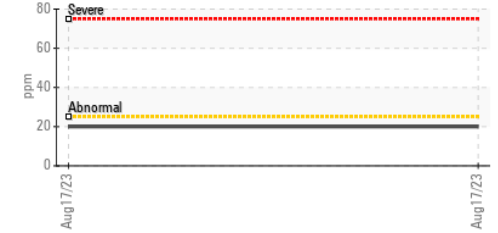
Chromium (ppm)



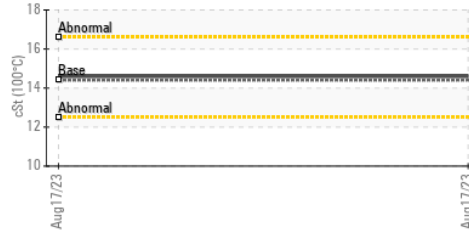
Copper (ppm)



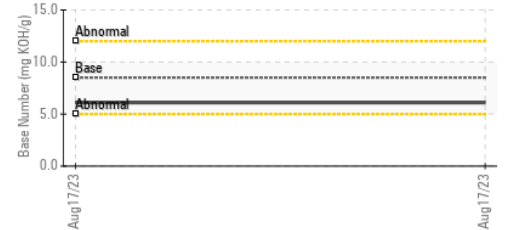
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0584566 **Received** : 21 Aug 2023
Lab Number : 05929398 **Diagnosed** : 23 Aug 2023
Unique Number : 10609345 **Diagnostician** : Jonathan Hester
Test Package : MOB1+

MIDDLESBORO COCA-COLA BOTTLING - MCCB
 1324 E CUMBERLAND AVE
 MIDDLESBORO, KY
 US 40965
 Contact: TIM GOINS
 tgoins@mccbw.com
 T: (606)248-0362
 F: (606)248-1382

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)