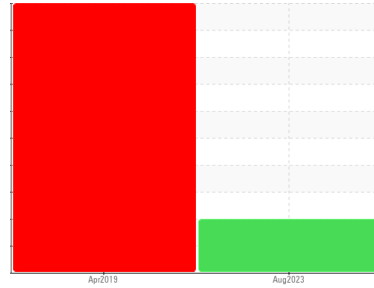




PROBLEM SUMMARY

Sample Rating Trend



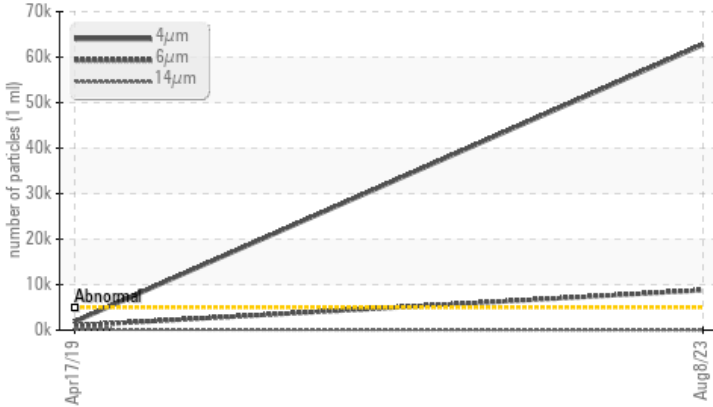
ISO



Machine Id
AP PRESS 1
 Component
Hydraulic System
 Fluid
NOT GIVEN (200 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	---
Particles >4µm	ASTM D7647	>5000	62741	1854	---
Particles >6µm	ASTM D7647	>1300	8777	1010	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/20/14	18/17/15	---

Customer Id: INLFLO
 Sample No.: WC0433740
 Lab Number: 05929558
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

17 Apr 2019 Diag: Don Baldrige

VISUAL METAL



We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. High concentration of visible metal present. Gear wear is indicated. Bearing and/or bushing wear is indicated. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid.

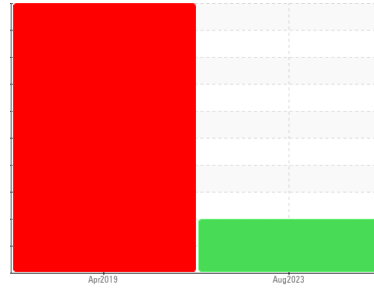
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
AP PRESS 1
 Component
Hydraulic System
 Fluid
NOT GIVEN (200 GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0433740	WCI2329314	---
Sample Date	Client Info		08 Aug 2023	17 Apr 2019	---
Machine Age	yrs	Client Info	0	0	---
Oil Age	yrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	Not Changd	---
Sample Status			SEVERE	SEVERE	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	▲ 24	---
Chromium	ppm	ASTM D5185m >20	0	<1	---
Nickel	ppm	ASTM D5185m >20	0	0	---
Titanium	ppm	ASTM D5185m	<1	<1	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >20	0	1	---
Lead	ppm	ASTM D5185m >20	0	▲ 23	---
Copper	ppm	ASTM D5185m >20	<1	▲ 30	---
Tin	ppm	ASTM D5185m >20	0	0	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	40	2	---
Barium	ppm	ASTM D5185m	0	<1	---
Molybdenum	ppm	ASTM D5185m	18	<1	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m	123	3	---
Calcium	ppm	ASTM D5185m	504	97	---
Phosphorus	ppm	ASTM D5185m	390	296	---
Zinc	ppm	ASTM D5185m	393	370	---
Sulfur	ppm	ASTM D5185m	2037	1444	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	4	14	---
Sodium	ppm	ASTM D5185m	3	<1	---
Potassium	ppm	ASTM D5185m >20	0	0	---

FLUID CLEANLINESS

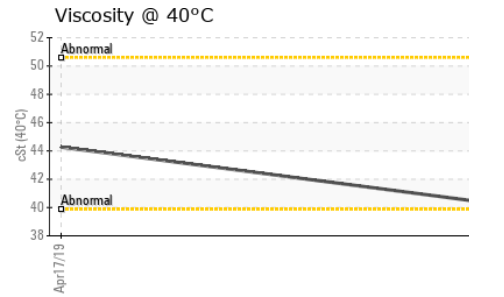
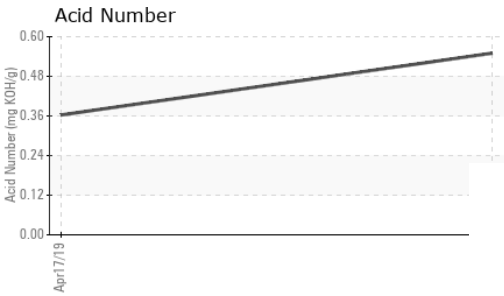
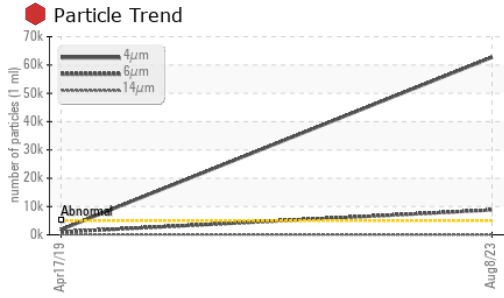
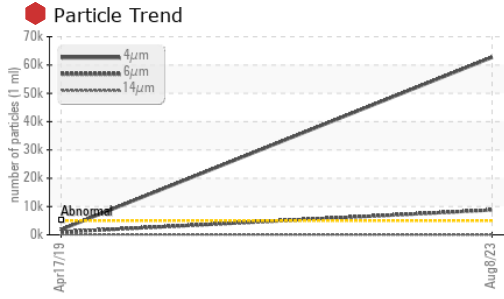
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	🔴 62741	1854	---
Particles >6µm	ASTM D7647	>1300	▲ 8777	1010	---
Particles >14µm	ASTM D7647	>160	81	▲ 172	---
Particles >21µm	ASTM D7647	>40	18	▲ 58	---
Particles >38µm	ASTM D7647	>10	0	8	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	🔴 23/20/14	▲ 18/17/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.55	0.363	---



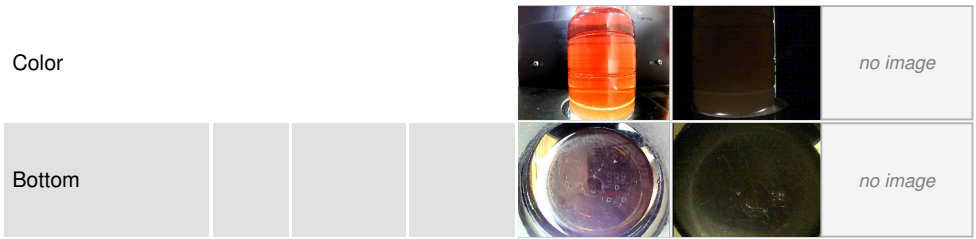
OIL ANALYSIS REPORT



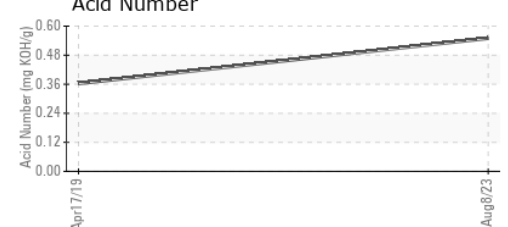
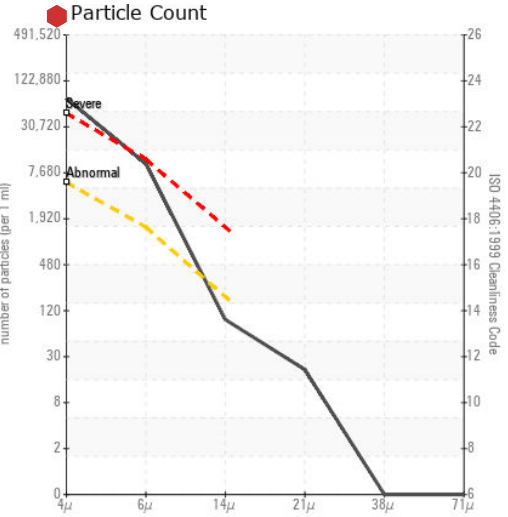
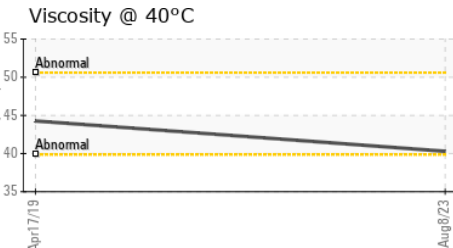
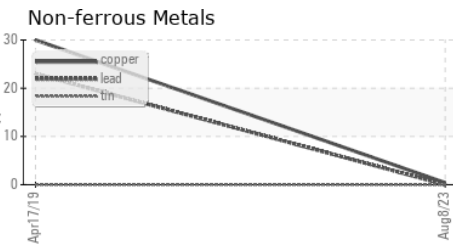
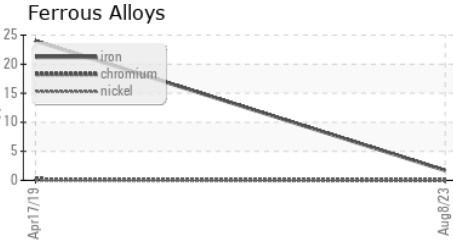
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	HEAVY	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	40.3	44.27	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0433740 **Received** : 21 Aug 2023
Lab Number : 05929558 **Diagnosed** : 22 Aug 2023
Unique Number : 10609505 **Diagnostician** : Wes Davis
Test Package : IND 2

US HYDRAULIC & PNEUMATIC
 2620 MELON ST
 FLORENCE, SC
 US 29501
 Contact: BURTON BRADSHER
 burt.bradsher@ushp.us

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: