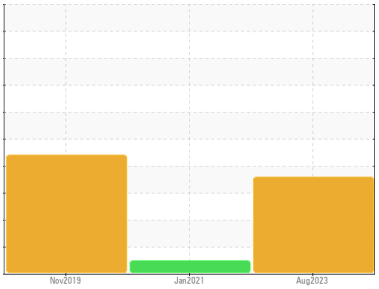
PROBLEM SUMMARY

Sample Rating Trend

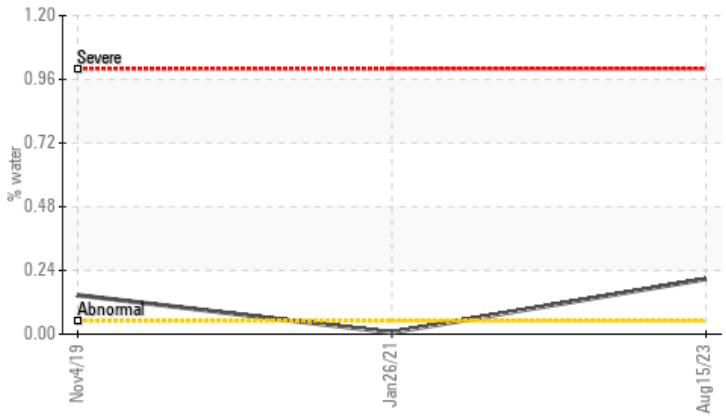


WATER

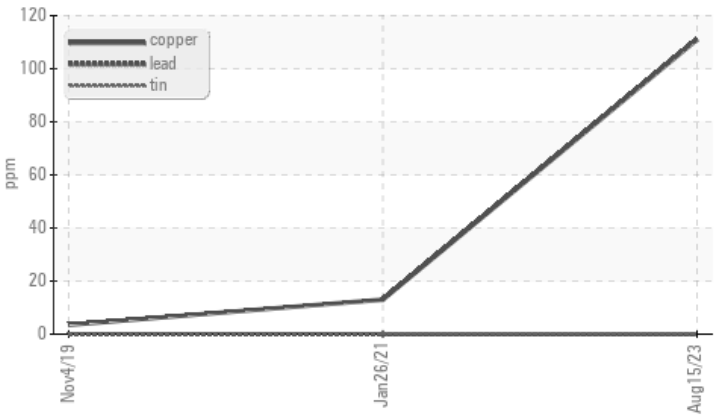
Machine Id
KAESER 4086261
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water



▲ Non-ferrous Metals



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	ABNORMAL
Copper	ppm	ASTM D5185m	>50	▲ **111**	13	4
Water	%	ASTM D6304	>0.05	▲ **0.208**	0.006	▲ 0.147
ppm Water	ppm	ASTM D6304	>500	▲ **2080**	63.4	▲ 1470
Debris	scalar	*Visual	NONE	▲ **HEAVY**	NONE	LIGHT
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	▲ HAZY

Customer Id: PERCRA
Sample No.: KC05929597
Lab Number: 05929597
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

26 Jan 2021 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

04 Nov 2019 Diag: Don Baldridge

WATER

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report

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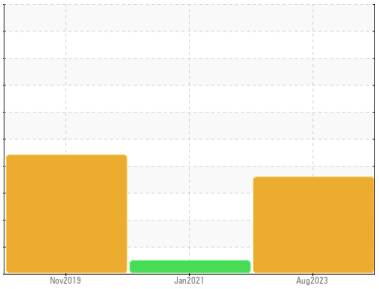
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 4086261
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

▲ Wear
The copper level is abnormal. All other component wear rates are normal.

▲ Contamination
Appearance is hazy. There is a moderate concentration of water present in the oil. High concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC05929597**	KC83556	KC82688
Sample Date		Client Info		**15 Aug 2023**	26 Jan 2021	04 Nov 2019
Machine Age	hrs	Client Info		**2260**	4176	4027
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	N/A	Changed
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**1**	0	28
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	<1
Titanium	ppm	ASTM D5185m	>3	**<1**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	▲ **111**	13	4
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	8	0
Barium	ppm	ASTM D5185m	90	**0**	0	2
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**<1**	4	3
Calcium	ppm	ASTM D5185m	2	**0**	0	2
Phosphorus	ppm	ASTM D5185m		**5**	4	2
Zinc	ppm	ASTM D5185m		**0**	0	48

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	<1	1
Sodium	ppm	ASTM D5185m		**3**	3	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	4
Water	%	ASTM D6304	>0.05	▲ **0.208**	0.006	▲ 0.147
ppm Water	ppm	ASTM D6304	>500	▲ **2080**	63.4	▲ 1470

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	1971	7820
Particles >6µm		ASTM D7647	>1300	**---**	415	▲ 4260
Particles >14µm		ASTM D7647	>80	**---**	22	▲ 725
Particles >21µm		ASTM D7647	>20	**---**	8	▲ 244
Particles >38µm		ASTM D7647	>4	**---**	1	▲ 37
Particles >71µm		ASTM D7647	>3	**---**	0	▲ 3
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	16/12	▲ 19/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.13**	0.368	0.203

KAESER COMPRESSORS
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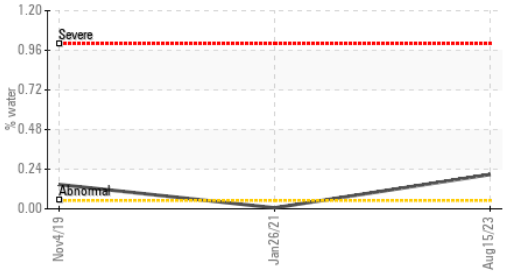
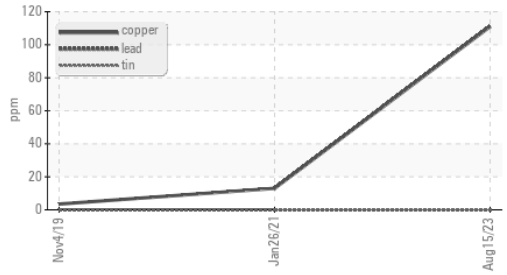
OIL ANALYSIS REPORT

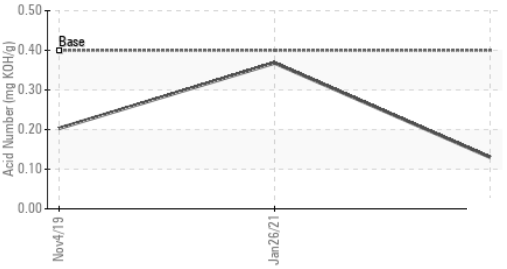
▲ Water



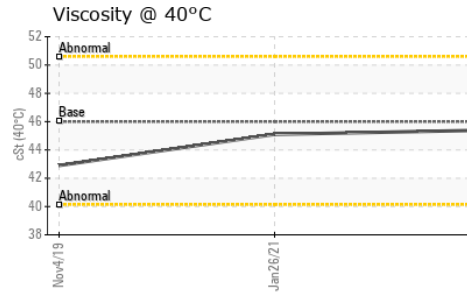
▲ Non-ferrous Metals



Acid Number



Viscosity @ 40°C



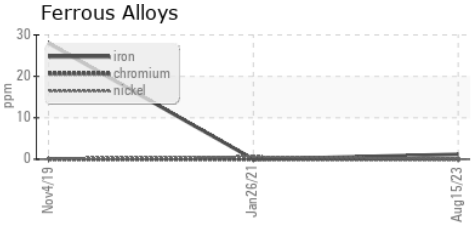
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **HEAVY**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**45.4**	45.1	42.9

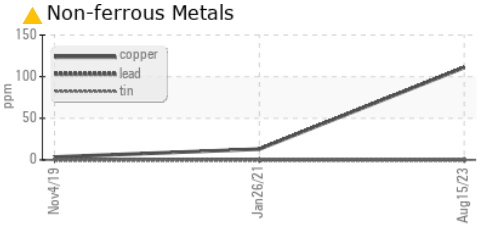
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

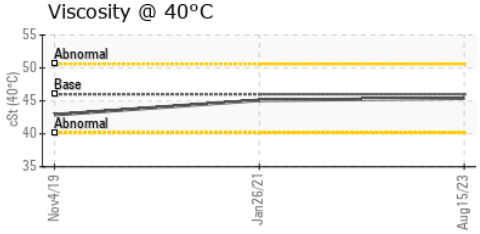
Ferrous Alloys



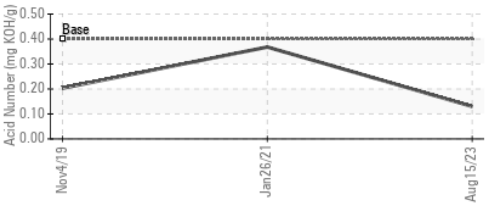
▲ Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05929597
Lab Number : 05929597
Unique Number : 10609544
Test Package : IND 2

Received : 21 Aug 2023
Diagnosed : 22 Aug 2023
Diagnostician : Angela Borella

PERFORMANCE TEAM
26 HIGHTSTOWN CRANBURY STATION
CRANBURY, NJ
US 08512
Contact: Service Manager
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)