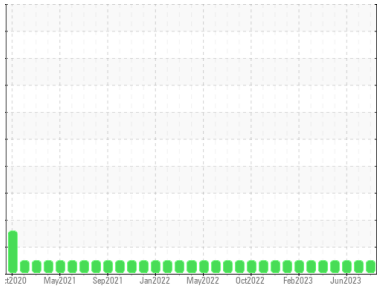
# OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
**CP-64**
Component
**Reciprocating Compressor**
Fluid
**SYNTHOSOL 150 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0820238** | WC0820297 | WC0791575 |
| Sample Date | | Client Info | | **07 Aug 2023** | 03 Jul 2023 | 04 Jun 2023 |
| Machine Age | days | Client Info | | **0** | 0 | 0 |
| Oil Age | days | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **NORMAL** | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **0** | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | **<1** | <1 | 0 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | **0** | <1 | 0 |
| Lead | ppm | ASTM D5185m | >25 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | **<1** | 0 | <1 |
| Tin | ppm | ASTM D5185m | >15 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | | **0** | 4 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | | **<1** | 4 | <1 |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | **152** | 132 | 150 |
| Zinc | ppm | ASTM D5185m | | **0** | 6 | 0 |
| Sulfur | ppm | ASTM D5185m | | **3** | 0 | 44 |

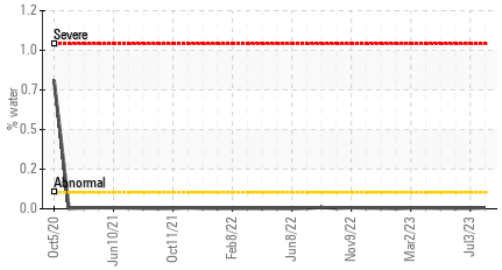
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **0** | 0 | 0 |
| Sodium | ppm | ASTM D5185m | | **<1** | <1 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | <1 |
| Water | % | ASTM D6304 | >0.1 | **0.006** | 0.003 | 0.003 |
| ppm Water | ppm | ASTM D6304 | >1000 | **63.1** | 32.9 | 28.9 |

| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Particles >4µm | ASTM D7647 | >10000 | **597** | 1686 | 659 |
| Particles >6µm | ASTM D7647 | >2500 | **138** | 496 | 181 |
| Particles >14µm | ASTM D7647 | >320 | **8** | 43 | 10 |
| Particles >21µm | ASTM D7647 | >80 | **2** | 11 | 3 |
| Particles >38µm | ASTM D7647 | >20 | **0** | 1 | 1 |
| Particles >71µm | ASTM D7647 | >4 | **0** | 0 | 1 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | **16/14/10** | 18/16/13 | 17/15/10 |

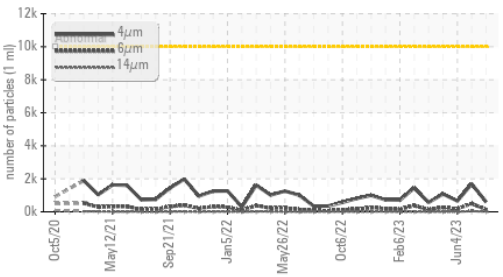
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **0.51** | 0.52 | 0.52 |

# OIL ANALYSIS REPORT

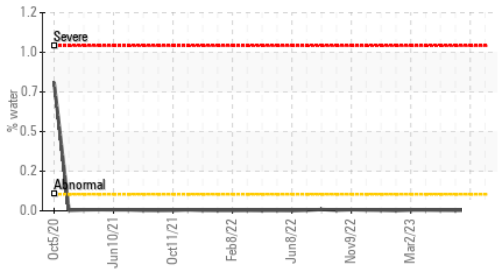
Water



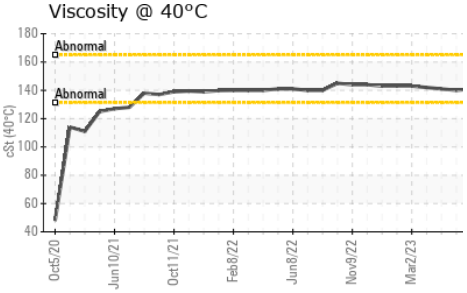

Particle Trend



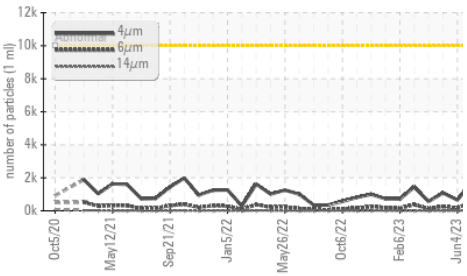

Water




Viscosity @ 40°C

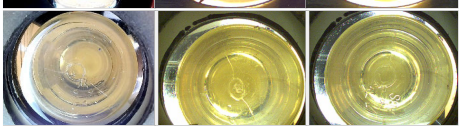



Particle Trend



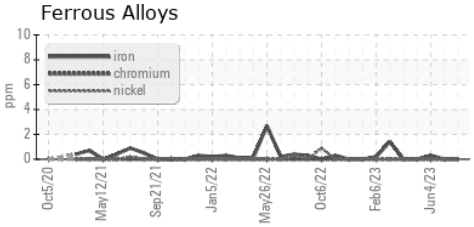

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | **141** | 141 | 140 |

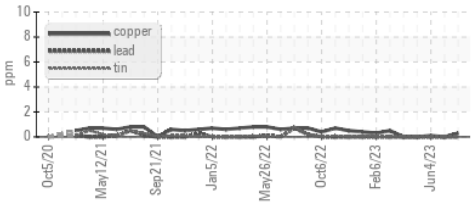
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

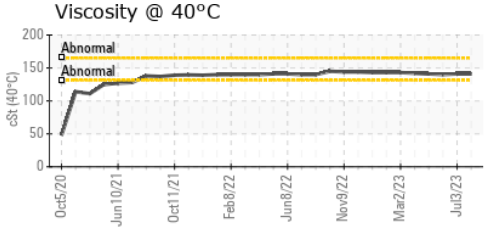
Ferrous Alloys



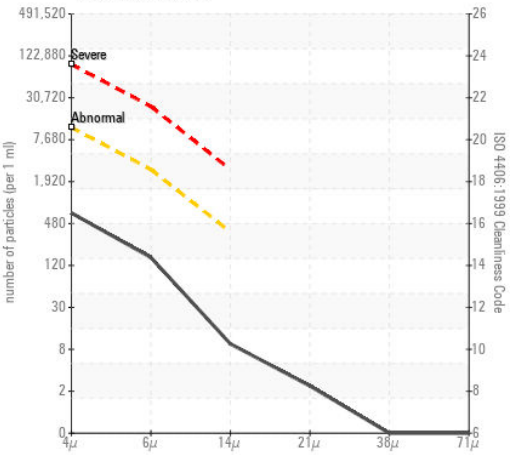

Non-ferrous Metals



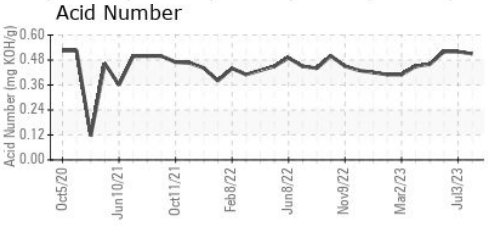

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0820238 **Received** : 21 Aug 2023
**Lab Number** : 05929610 **Diagnosed** : 24 Aug 2023
**Unique Number** : 10609557 **Diagnostician** : Doug Bogart
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**UGI ENERGY SERVICES - LNG FACILITY**
80 ENERGY LN
MESHOPPEN, PA
US 18630
Contact: JOE BARRETT
jbarrett@ugies.com
T:
F: