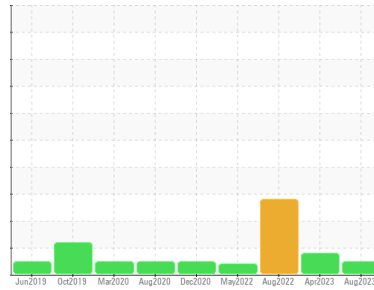




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
INGERSOLL RAND AC 5 (S/N CK6129U04118)

Component
Air Compressor

Fluid
INGERSOLL-RAND ULTRA FG (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP237855	USP245944	USP242987
Sample Date	Client Info		13 Aug 2023	14 Apr 2023	28 Aug 2022
Machine Age	hrs	Client Info	12481	10027	5251
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	1	0	2
Chromium	ppm	ASTM D5185m >4	0	0	0
Nickel	ppm	ASTM D5185m >4	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	0	1
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >40	<1	1	1
Tin	ppm	ASTM D5185m >5	0	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	39	37	▲ 427
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	0	2
Calcium	ppm	ASTM D5185m	4	23	▲ 122
Phosphorus	ppm	ASTM D5185m	187	196	398
Zinc	ppm	ASTM D5185m	0	0	38
Sulfur	ppm	ASTM D5185m	307	442	▲ 1048

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	17	22	▲ 103
Potassium	ppm	ASTM D5185m >20	3	2	13
Water	%	ASTM D6304 >0.6	0.032	0.034	0.278
ppm Water	ppm	ASTM D6304 >6000	324.8	341.9	2781.6

FLUID CLEANLINESS

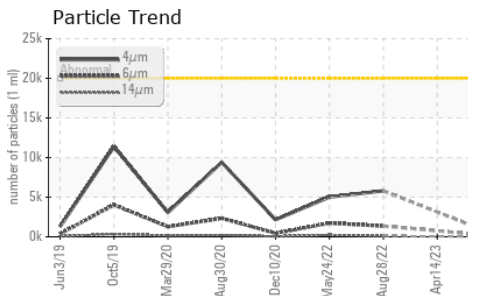
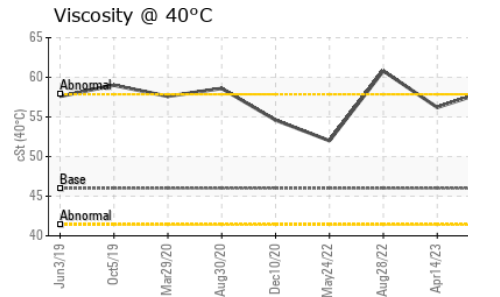
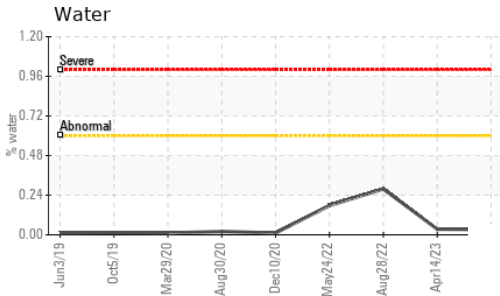
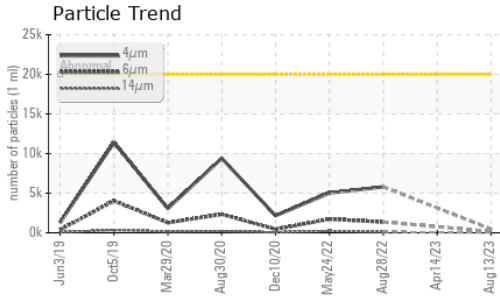
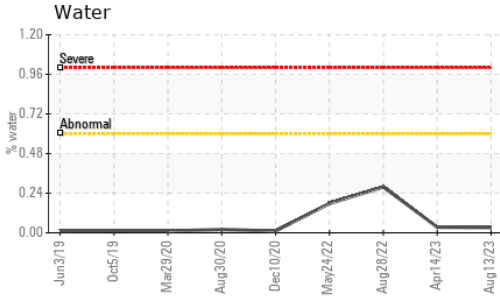
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	456	---	5811
Particles >6µm	ASTM D7647	>2500	149	---	1362
Particles >14µm	ASTM D7647	>320	24	---	88
Particles >21µm	ASTM D7647	>80	7	---	15
Particles >38µm	ASTM D7647	>20	0	---	1
Particles >71µm	ASTM D7647	>4	0	---	0
Oil Cleanliness	ISO 4406 (c)	>21/18/15	16/14/12	---	20/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.91	0.67	1.03



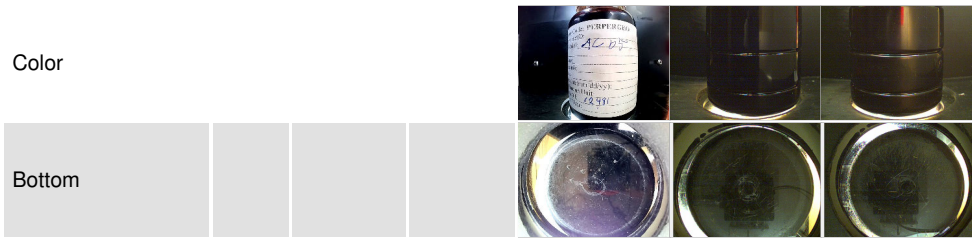
OIL ANALYSIS REPORT



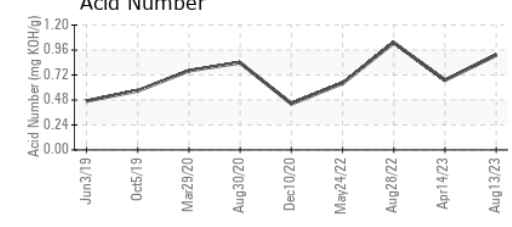
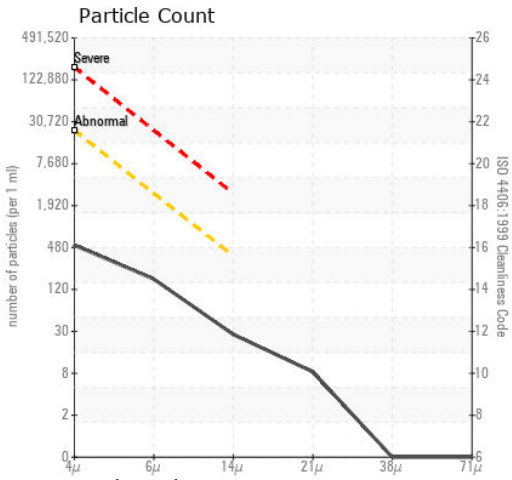
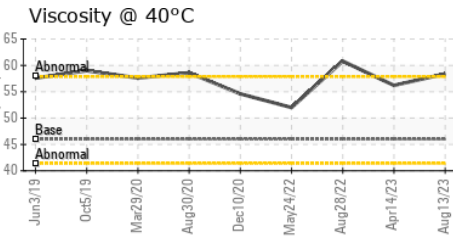
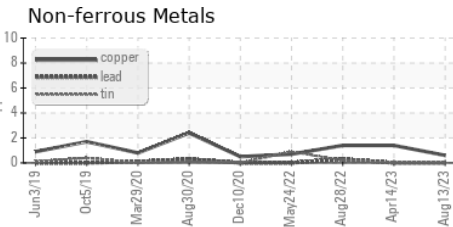
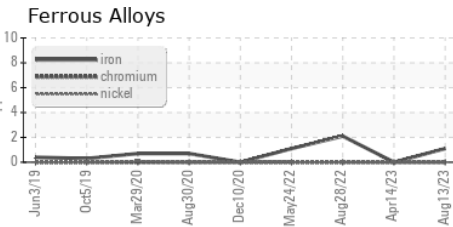
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	58.4	56.2 ▲ 60.81

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP237855 **Received** : 21 Aug 2023
Lab Number : 05929614 **Diagnosed** : 22 Aug 2023
Unique Number : 10609561 **Diagnostician** : Doug Bogart
Test Package : IND 2

PERDUE FARMS INC
 250 GEORGIA HWY 247 SPUR
 PERRY, GA
 US 31069
 Contact: JAMES EAST
 james.east@perdue.com
 T: (478)988-6048
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)