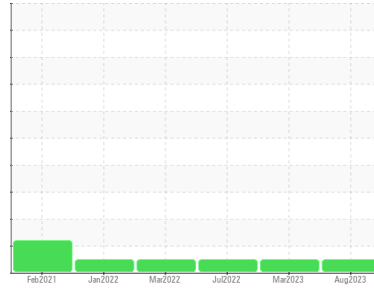




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**HSC-6 (S/N Z0700)**

Component  
**Refrigeration Compressor**

Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP250329</b>	USP246834	USP241184
Sample Date	Client Info		<b>16 Aug 2023</b>	06 Mar 2023	22 Jul 2022
Machine Age	hrs	Client Info	<b>27563</b>	17111	19187
Oil Age	hrs	Client Info	<b>1828</b>	8204	3310
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>3</b>	3	6
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>77</b>	0	107

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	2	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>0.006</b>	0.003	0.007
ppm Water	ppm	ASTM D6304 >100	<b>67.7</b>	27.3	73.4

## FLUID CLEANLINESS

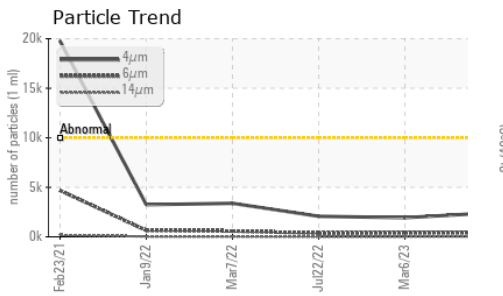
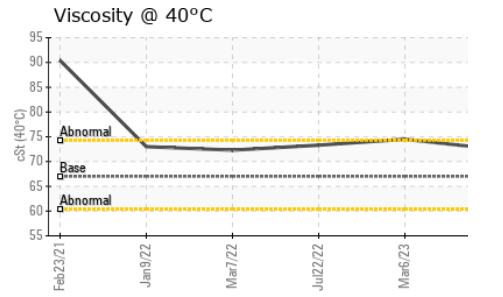
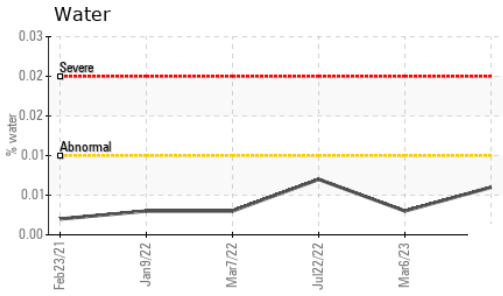
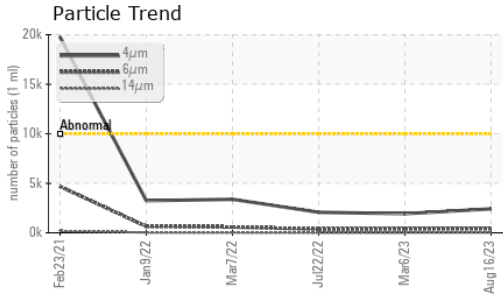
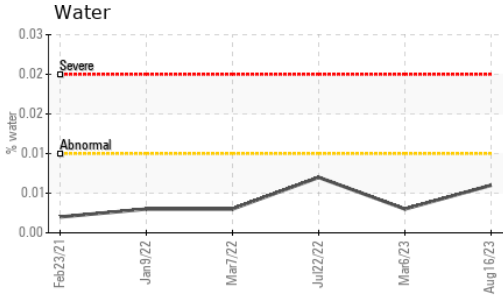
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>2421</b>	1931	2073
Particles >6µm	ASTM D7647	>2500	<b>421</b>	405	359
Particles >14µm	ASTM D7647	>640	<b>24</b>	19	13
Particles >21µm	ASTM D7647	>160	<b>6</b>	5	2
Particles >38µm	ASTM D7647	>40	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>18/16/12</b>	18/16/11	18/16/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.015</b>	0.015	0.015



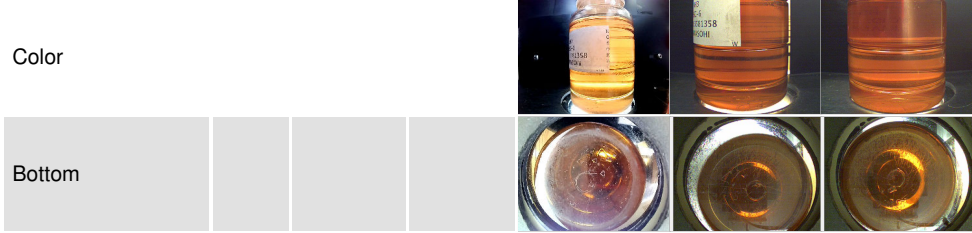
# OIL ANALYSIS REPORT



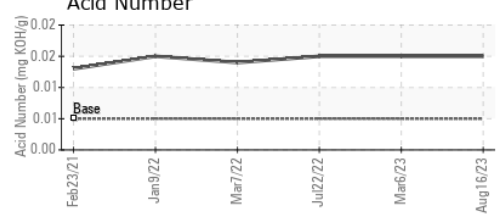
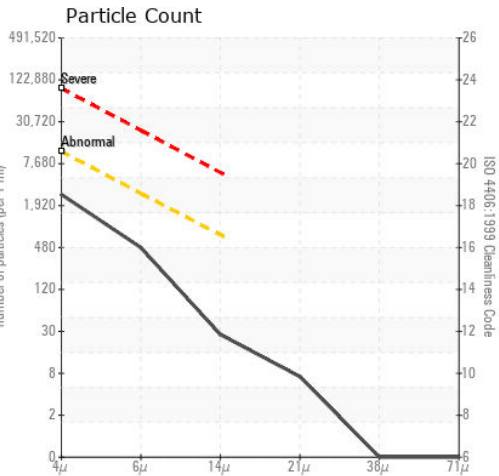
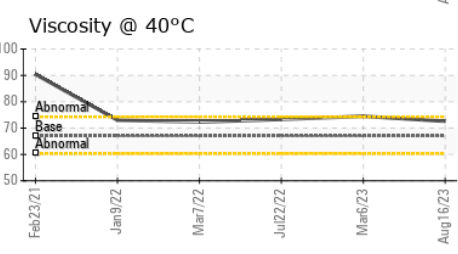
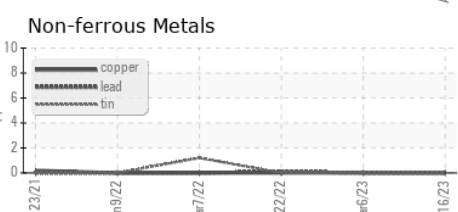
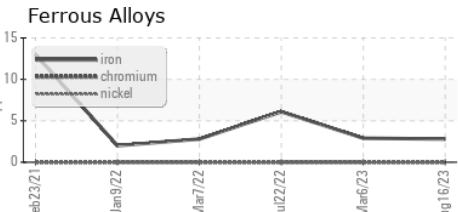
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	<b>72.6</b>	74.5	73.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP250329 **Received** : 21 Aug 2023  
**Lab Number** : **05929665** **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10609612 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Massillon - Plant 8355 USP**  
 1301 OBERLIN ROAD SW  
 MASSILLON, OH  
 US 44647  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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