

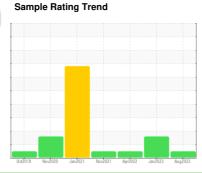
## **OIL ANALYSIS REPORT**

## ACI-46 PG SULLAIR 20067250041 - NEW MILLENIUM

Component

Compressor

**ULTRACHEM PGR 46 (--- GAL)** 





## Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

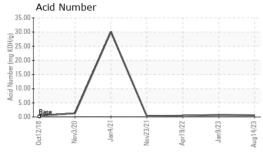
SAMPLE INFORM	MOITAN	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC05929750	UCH05739784	UCH05528359
Sample Date		Client Info		14 Aug 2023	09 Jan 2023	19 Apr 2022
Machine Age	hrs	Client Info		88112	83697	77857
Oil Age	hrs	Client Info		3053	5840	4000
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	4
Tin	ppm	ASTM D5185m	>15	0	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.6	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	<1	0
Calcium	ppm	ASTM D5185m	0.3	0	0	0
Phosphorus	ppm	ASTM D5185m	233	81	47	133
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	269	272	0	121
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	2
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.083	0.61	0.75	0.46
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%	NEG

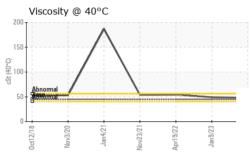
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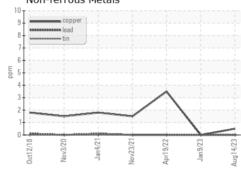
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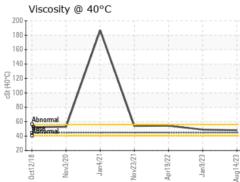


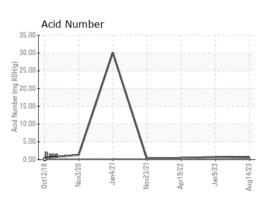




# **GRAPHS** Ferrous Alloys Non-ferrous Metals











Certificate L2367

Laboratory Sample No.

Lab Number Test Package : IND 2

: UAC05929750 : 05929750 Unique Number : 10615021

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Diagnosed

: 21 Aug 2023 : 23 Aug 2023 Diagnostician : Jonathan Hester

ATLANTIC COMPRESSORS 2144 SALEM INDUSTRIAL DRIVE

SALEM, VA

US 24153 Contact: BILL RIMER

bill@atlanticcompressors.com T: (540)728-1147

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: UCATLSAL [WUSCAR] 05929750 (Generated: 08/23/2023 10:17:59) Rev: 1

Contact/Location: BILL RIMER - UCATLSAL

F: (757)216-0134