



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ULTRACHEM 446 [7256136]
 Machine Id
201211200035
 Component
Compressor



DIAGNOSIS

Recommendation

We suspect abnormal metal contamination may be due to sampling method. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH001018	---	---
Sample Date	Client Info		01 Aug 2023	---	---
Machine Age	hrs	Client Info	6222	---	---
Oil Age	hrs	Client Info	544	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	2	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m	<1	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	<1	---	---
Lead	ppm	ASTM D5185m >25	<1	---	---
Copper	ppm	ASTM D5185m >50	<1	---	---
Tin	ppm	ASTM D5185m >15	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 0	0	---	---
Molybdenum	ppm	ASTM D5185m 0	<1	---	---
Manganese	ppm	ASTM D5185m 0	0	---	---
Magnesium	ppm	ASTM D5185m 0	2	---	---
Calcium	ppm	ASTM D5185m 0	221	---	---
Phosphorus	ppm	ASTM D5185m 1500	507	---	---
Zinc	ppm	ASTM D5185m 0	287	---	---
Sulfur	ppm	ASTM D5185m 550	1257	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	12	---	---
Potassium	ppm	ASTM D5185m >20	3	---	---

FLUID DEGRADATION

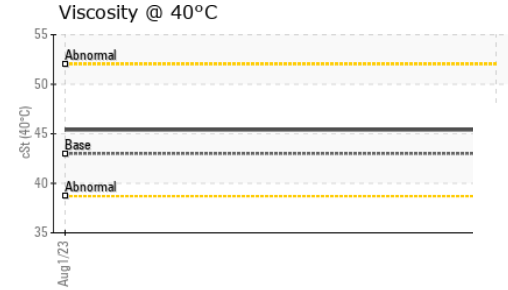
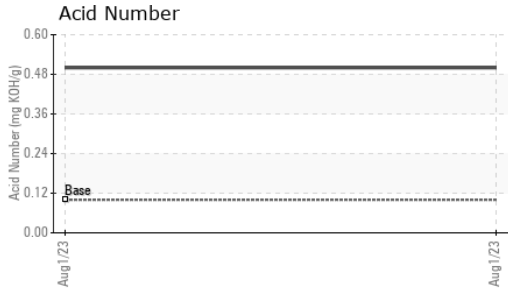
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.1	0.50	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	MODER	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.1	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---



OIL ANALYSIS REPORT

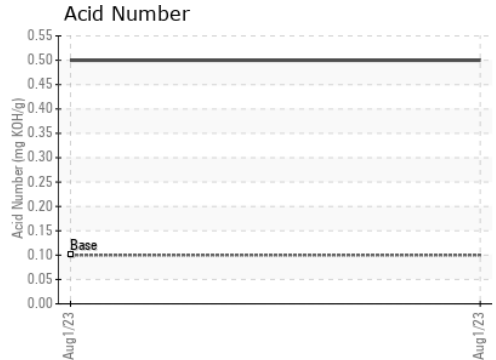
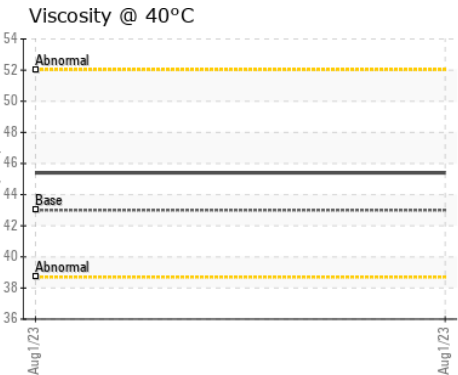
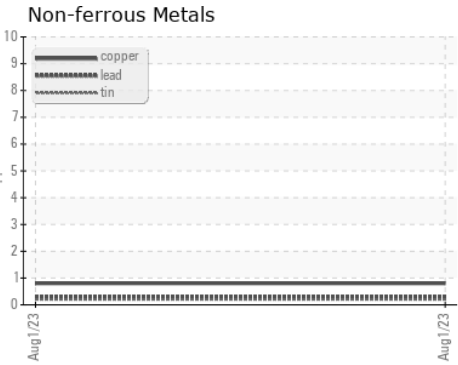
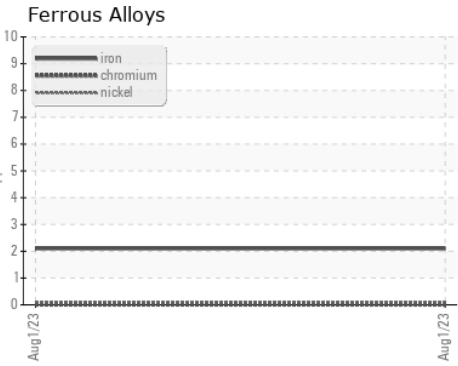


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 43	45.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH001018 **Received** : 21 Aug 2023
Lab Number : 05929758 **Diagnosed** : 23 Aug 2023
Unique Number : 10615029 **Diagnostician** : Jonathan Hester
Test Package : IND 2

MACALLISTER MACHINERY
 6300 SOUTHEASTERN AVE
 INDIANAPOLIS, IN
 US 46203
 Contact: CORY PARISH
 coryparish@macallister.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: