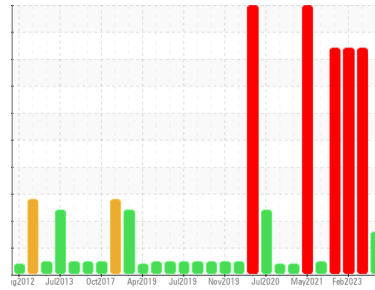




PROBLEM SUMMARY

Sample Rating Trend



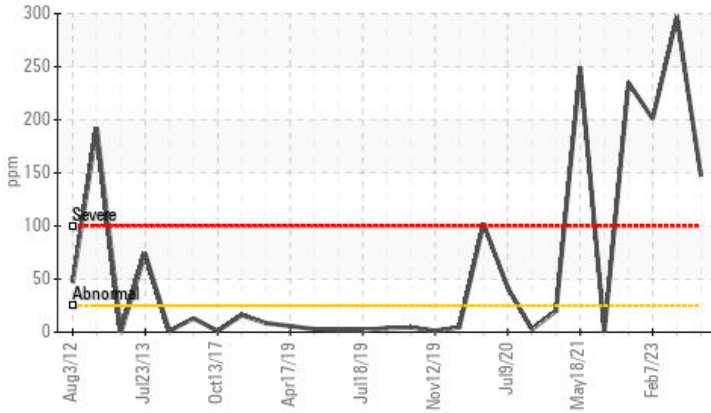
WEAR



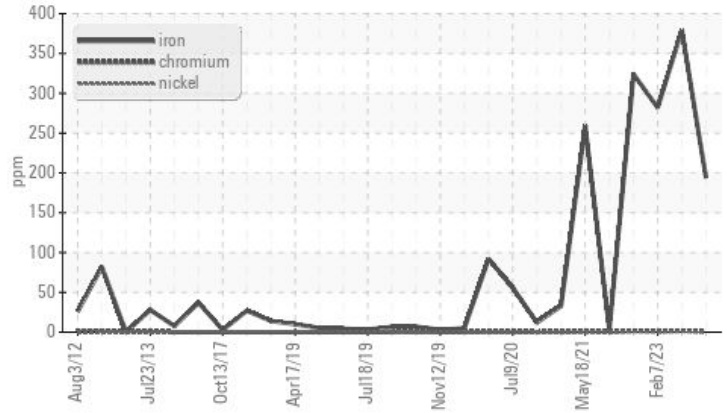
Area
AREA I [500305490]
 Machine Id
PFAUDLER A0122 (S/N AD-10-15)
 Component
Gearbox
 Fluid
MOBIL SHC 634 (7 GAL)

COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	SEVERE
Iron	ppm	ASTM D5185m	>200	▲ 194	▲ 379	▲ 282
Aluminum	ppm	ASTM D5185m	>25	▲ 147	● 297	● 201

Customer Id: ALBORA
 Sample No.: WC0810620
 Lab Number: 05929811
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

08 May 2023 Diag: Don Baldrige

WEAR



We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



07 Feb 2023 Diag: Angela Borella

WEAR



We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



09 Nov 2022 Diag: Angela Borella

WEAR



We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

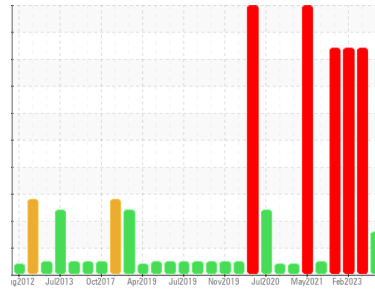
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
AREA I [500305490]
 Machine Id
PFAUDLER A0122 (S/N AD-10-15)
 Component
Gearbox
 Fluid
MOBIL SHC 634 (7 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. A decrease in the iron level is noted. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0810620	WC0804407	WC0777496
Sample Date	Client Info		01 Aug 2023	08 May 2023	07 Feb 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	▲ 194	▲ 379	▲ 282
Chromium	ppm	ASTM D5185m >15	<1	2	1
Nickel	ppm	ASTM D5185m >15	<1	<1	<1
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	▲ 147	● 297	● 201
Lead	ppm	ASTM D5185m >100	<1	0	<1
Copper	ppm	ASTM D5185m >200	19	18	19
Tin	ppm	ASTM D5185m >25	<1	1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	6	8	7
Manganese	ppm	ASTM D5185m	2	4	3
Magnesium	ppm	ASTM D5185m	2	5	2
Calcium	ppm	ASTM D5185m	8	17	13
Phosphorus	ppm	ASTM D5185m	423	510	450
Zinc	ppm	ASTM D5185m	62	81	67
Sulfur	ppm	ASTM D5185m	2664	2764	2508

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	49	▲ 83	▲ 65
Sodium	ppm	ASTM D5185m	0	3	2
Potassium	ppm	ASTM D5185m >20	<1	2	0

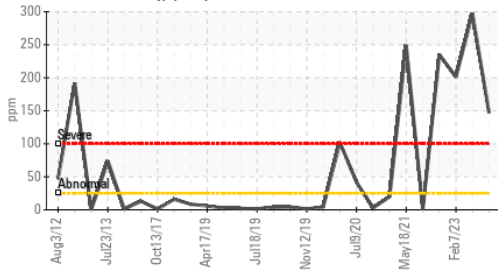
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.77	0.73	0.76

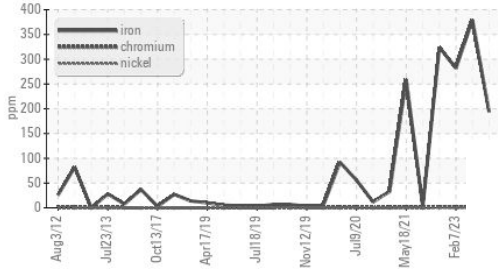
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

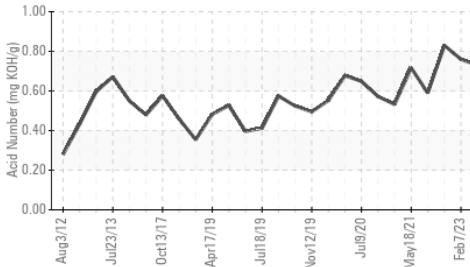
▲ Aluminum (ppm)



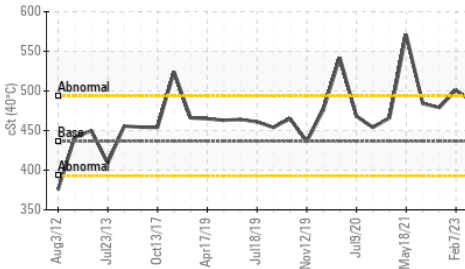
▲ Ferrous Alloys



Acid Number



Viscosity @ 40°C



FLUID PROPERTIES

method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445 436.4	456	486	501

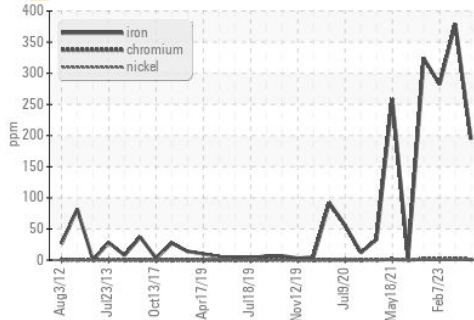
SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

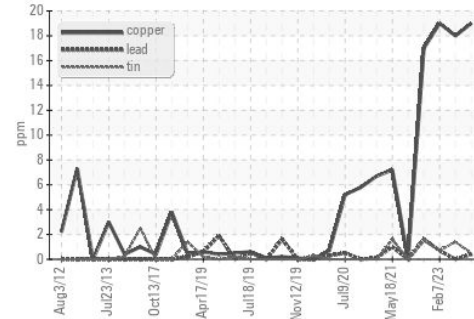


GRAPHS

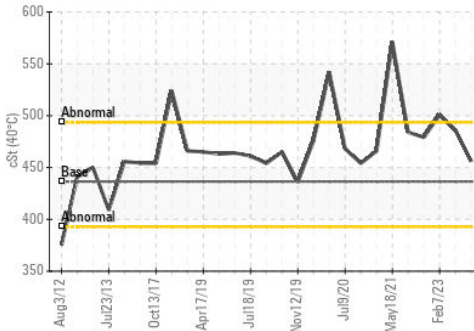
▲ Ferrous Alloys



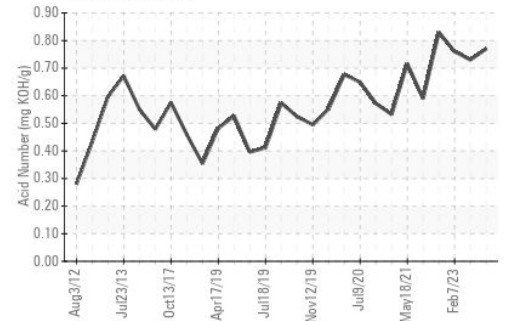
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0810620 **Received** : 21 Aug 2023
Lab Number : 05929811 **Diagnosed** : 23 Aug 2023
Unique Number : 10615082 **Diagnostician** : Angela Borella
Test Package : IND 2

SI GROUP INC - ALBEMARLE
 725 CANNON BRIDGE RD
 ORANGEBURG, SC
 US 29115
 Contact: ERIC PROVEAUX
 eric.proveaux@contractors.sigroup.com
 T: (803)539-5228
 F: (803)539-5426

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)