

OIL ANALYSIS REPORT

Area AREA I [500299885] Machine Id LIGHTNIN A1434 (S/N AD-2-10) Component

Gearbox

Fluid ROYAL PURPLE SYNFILM GT 220 (6 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

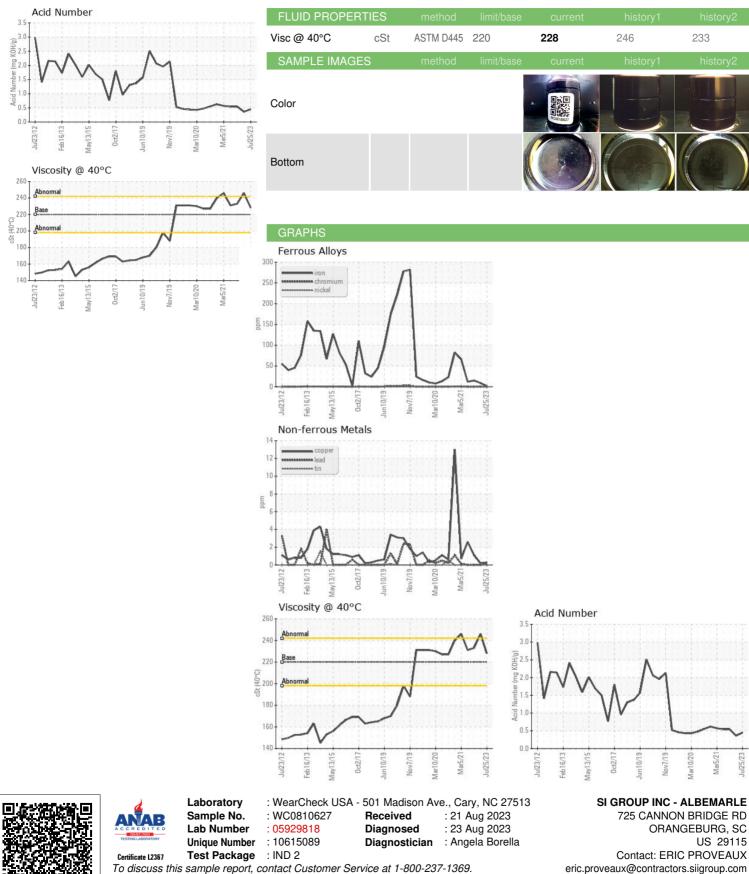


Sample Number Client Info VC0810627 VC0804409 WC0758473 Sample Date Client Info 25 Jul 2023 22 Apr 2023 09 Jan 2023 Machine Age hrs Client Info 0 0 0 Ol Age hrs Client Info 0 0 0 Ol Age Client Info N/A N/A N/A Sample Status Imelhod Imit No 0 0 0 Chromium ppm ASTM 05185m >2000 1 9 15 Chromium ppm ASTM 05185m >15 <1 0 0 Silver ppm ASTM 05185m >200 1 0 0 Silver ppm ASTM 05185m >200 1 1 1 Tranum ppm ASTM 05185m >200 1 1 1 Tranum ppm ASTM 05185m >200 0 0 0 Copper ppm ASTM 05185m	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status Imethod Imit/base current History1 history2 Iron ppm ASTM D5185m >15 0 <1 0 Nickel ppm ASTM D5185m >15 0 0 0 Silver ppm ASTM D5185m >200 1 0 0 Itanium ppm ASTM D5185m >25 2 6 18 Lead ppm ASTM D5185m >25 0 0 0 Cadmium ppm ASTM D5185m >25 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDTVES method Imit/base current History1 History2 Barium ppm <th>Sample Number</th> <th></th> <th>Client Info</th> <th></th> <th>WC0810627</th> <th>WC0804409</th> <th>WC0758497</th>	Sample Number		Client Info		WC0810627	WC0804409	WC0758497
Machine Age OI ChangehrsClient Info000OI ChangedClient InfoN/AN/AN/ASample StatusIIntoN/AN/ASample StatusIIntoN/AN/AWEAR METALSmethodintil/basecurrenthistory1IronppmASTM D5185n>2001915ChromiumppmASTM D5185nI000NickelppmASTM D5185nI000SliverppmASTM D5185n0000AluminumppmASTM D5185n20<111IronppmASTM D5185n>200<111TinppmASTM D5185n>200<111TinppmASTM D5185n>200<111VanadumppmASTM D5185n0000Abit D5185n200<10011Strin D5185n000001Abit D5185n100<111ManganeseppmASTM D5185n1000Abit D5185n100<111ManganeseppmASTM D5185n1001Abit D5185n101<111MargensumppmASTM D5185n10<	Sample Date		Client Info		25 Jul 2023	22 Apr 2023	09 Jan 2023
Oil Changed Client Info N/A N/A N/A N/A Sample Status method limil/base current History1 History2 Iron ppm ASTM D5185m >200 1 9 15 Chromium ppm ASTM D5185m >15 0 <1	Machine Age	hrs	Client Info		0		0
Sample Status method Imit/base current history1 history2 Iron ppm ASTM D5185m >200 1 9 15 Chromium ppm ASTM D5185m >15 0 <1 0 Nickel ppm ASTM D5185m >15 0 0 0 Tatanium ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m 25 2 6 18 Lead ppm ASTM D5185m >200 <1 <1 1 Tin ppm ASTM D5185m >200 <1 <1 1 Cadmium ppm ASTM D5185m >200 <1 <1 1 Cadmium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 <1 <1 Magaese ppm ASTM D5185m 5 1 0	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method imit/base current history1 history2 Iron ppm ASTM D5185m >200 1 9 15 Chromium ppm ASTM D5185m >15 0 <1 0 Nickel ppm ASTM D5185m 0 0 0 0 Silver ppm ASTM D5185m 0 0 0 0 Auminum ppm ASTM D5185m >25 2 6 18 Lead ppm ASTM D5185m >200 <1 <1 1 Tin ppm ASTM D5185m >200 <1 <1 1 Tin ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 <1 0 <1 Malydeenum ppm ASTM D5185m 6 15 14 <t< th=""><th>Oil Changed</th><th></th><th>Client Info</th><th></th><th>N/A</th><th>N/A</th><th>N/A</th></t<>	Oil Changed		Client Info		N/A	N/A	N/A
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Chromium ppm ASTM D5185m >15 0 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >15 <1	Iron	ppm	ASTM D5185m	>200	1	9	15
Titanium ppm ASTM D5185m 0 0 0 Silver ppm ASTM D5185m >25 2 6 18 Lead ppm ASTM D5185m >250 2 6 18 Lead ppm ASTM D5185m >200 <1 0 0 Copper ppm ASTM D5185m >200 <1 <11 1 Tin ppm ASTM D5185m >200 <1 <11 1 Tin ppm ASTM D5185m >25 0 0 0 0 Cadmium ppm ASTM D5185m <0 0 0 0 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m <1 0 <1 1 Magnaese ppm ASTM D5185m <0 <15 14 Zinc pm ASTM D5185m <0 <16 14 Zinc </th <th>Chromium</th> <th>ppm</th> <th>ASTM D5185m</th> <th>>15</th> <th>0</th> <th><1</th> <th>0</th>	Chromium	ppm	ASTM D5185m	>15	0	<1	0
Silver ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m >25 2 6 18 Lead ppm ASTM D5185m >100 <1 0 0 Copper ppm ASTM D5185m >200 <1 <1 1 Tin ppm ASTM D5185m >25 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method Imit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 76 37 96 Calcium ppm ASTM D5185m 6 15 14 Zinc ppm ASTM D5185m 6 15 14 Zinc ppm	Nickel	ppm	ASTM D5185m	>15	<1	0	0
Aluminum ppm ASTM D5185m >25 2 6 18 Lead ppm ASTM D5185m >100 <1 0 0 Copper ppm ASTM D5185m >200 <1 <11 1 Tin ppm ASTM D5185m >25 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 <1 1 Magnesium ppm ASTM D5185m 0 <15 14 2 Magnesium ppm ASTM D5185m 0 0 <15 14 Zinc ppm ASTM D5185m 20707 22323 20218	Titanium	ppm	ASTM D5185m		0	0	0
Lead ppm ASTM D5185m >100 <1	Silver	ppm	ASTM D5185m		0	0	0
Copper ppm ASTM D5185m >200 <1	Aluminum	ppm	ASTM D5185m	>25	2	6	18
Tin ppm ASTM D5185m >25 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Magnese ppm ASTM D5185m <fd>76 37 96 Calcium ppm ASTM D5185m 76 37 96 Calcium ppm ASTM D5185m 76 14 4 Zinc ppm ASTM D5185m 20707 22323 20218 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 <1 <1 1 Potassium <t< th=""><th>Lead</th><th>ppm</th><th>ASTM D5185m</th><th>>100</th><th><1</th><th>0</th><th>0</th></t<></fd>	Lead	ppm	ASTM D5185m	>100	<1	0	0
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CadmiumppmASTM D5185m000ADDITIVESmethodlimit/basecurrenthistory1history2BoronppmASTM D5185m000BariumppmASTM D5185m000MolybdenumppmASTM D5185m<10<1MaganeseppmASTM D5185m<10<1MagnesiumppmASTM D5185m763796CalciumppmASTM D5185m763796CalciumppmASTM D5185m61514PhosphorusppmASTM D5185m61514ZincppmASTM D5185m005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEYellow Metalscalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONESiltscalar*VisualNONENONE		ppm	ASTM D5185m	>25	0	0	0
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BoronppmASTM D5185m000BariumppmASTM D5185m<100MolybdenumppmASTM D5185m<10<1MaganeseppmASTM D5185m0<1<1MagnesiumppmASTM D5185m763796CalciumppmASTM D5185m763796CalciumppmASTM D5185m234PhosphorusppmASTM D5185m61514ZincppmASTM D5185m005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg K0HgASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEYellow Metalscalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONESiltscalar*VisualNONE<	Cadmium	ppm	ASTM D5185m		0	0	0
BariumppmASTM D5185m0000MolybdenumppmASTM D5185m<10<1<1MaganeseppmASTM D5185m763796CalciumppmASTM D5185m763796CalciumppmASTM D5185m763796CalciumppmASTM D5185m61514ZincppmASTM D5185m61514ZincppmASTM D5185m005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>0.450.360.54VisualNONENONENONENONENONENONESituscalar*VisualNONENO	ADDITIVES		method	limit/base	current	history1	history2
MolybdenumppmASTM D5185m<1	Boron	ppm	ASTM D5185m		0	0	0
ManganeseppmASTM D5185m0<1	Barium	ppm	ASTM D5185m		0	0	0
MagnesiumppmASTM D5185m763796CalciumppmASTM D5185m234PhosphorusppmASTM D5185m61514ZincppmASTM D5185m0005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOHgASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLConcelscalar*VisualNORMLNORMLNORMLNORMLAcid Numerscalar*Visual	Molybdenum	ppm	ASTM D5185m		<1	0	<1
CalciumppmASTM D5185m234PhosphorusppmASTM D5185m61514ZincppmASTM D5185m005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>500<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOHgASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLCodorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Manganese	ppm	ASTM D5185m		0	<1	<1
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ZincppmASTM D5185m005SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>500410PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOHgASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEYellow Metalscalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONENONESoldurscalar*VisualNONENONENONENONENONESoldurscalar*VisualNONENONENONENONENONESoldurscalar*VisualNONENONENONENONENONESoldurscalar*VisualNONENONENONENONENONEGodorscalar*VisualNONENONENONENONENONEGodorscalar*VisualNORMLNORMLNORMLNORMLNORMLGodorscalar*	Calcium	ppm	ASTM D5185m		2	3	4
SulfurppmASTM D5185m207072232320218CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m>500<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOHgASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONENONESolar*VisualNONENONENONENONENONENONESolar*VisualNONENONENONENONENONENONESolar*VisualNONENONENONENONENONENONESolar*VisualNONENONENONENONENONENONESolar*VisualNONENONENONENONENONENONEGodorscalar*VisualNORMLNORMLNORMLNORMLNORMLGodorscalar*VisualNORMLNORMLNORMLNORMLNORMLNORML <th>Phosphorus</th> <th>ppm</th> <th>ASTM D5185m</th> <th></th> <th>6</th> <th>15</th> <th>14</th>	Phosphorus	ppm	ASTM D5185m		6	15	14
CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>500410SodiumppmASTM D5185m0<1<1PotassiumppmASTM D5185m>20<1<1<1PotassiumppmASTM D5185m>20<1<1<1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOH/gASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONEMODERYellow Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONEMODERMODERSiltscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Zinc	ppm	ASTM D5185m		0	0	5
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SodiumppmASTM D5185m0<1	CONTAMINANTS		method	limit/base	current	history1	history2
PotassiumppmASTM D5185m>20<1	Silicon	ppm	ASTM D5185m	>50	0	4	10
FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOH/gASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONEMODERYellow Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Sodium	ppm	ASTM D5185m		0	<1	<1
Acid Number (AN)mg KOH/gASTM D80450.450.360.54VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONEMODERYellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLCodorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONEMODERYellow Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
White Metalscalar*VisualNONENONENONEMODERYellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Acid Number (AN)	mg KOH/g	ASTM D8045		0.45	0.36	0.54
Yellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	VISUAL		method	limit/base	current	history1	history2
Precipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Siltscalar*VisualNONENONEMODERMODERDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Debrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Silt	scalar	*Visual	NONE	NONE	MODER	MODER
Appearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Odorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.2NEG0.2%NEG	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water scalar *Visual >0.2 NEG 0.2% NEG	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Free Water scalar *Visual NEG NEG NEG	Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG

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OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: KIRK WILLIAMS

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US 29115

T: (803)539-5228

F: (803)539-5426

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