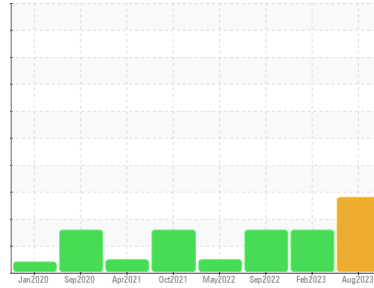




# PROBLEM SUMMARY

Sample Rating Trend



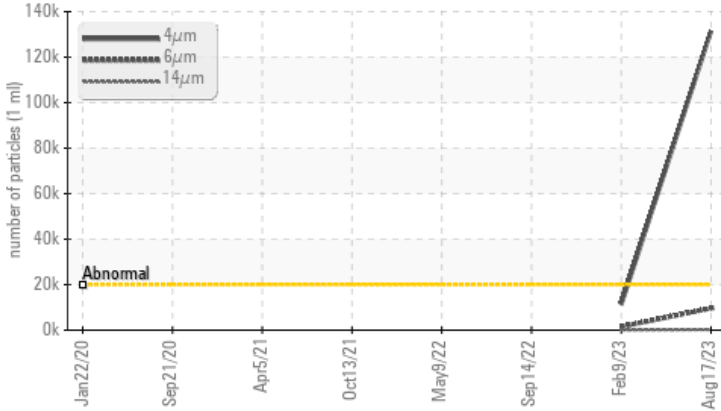
DIRT



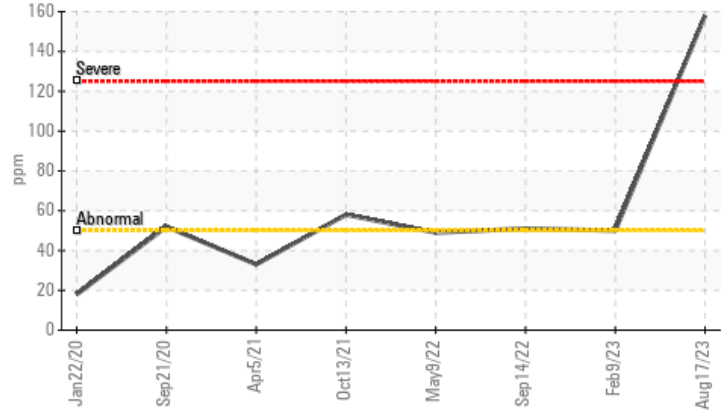
Area  
**DRYERS**  
 Machine Id  
**C-641**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (5 LTR)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Silicon (ppm)



## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Silicon	ppm	ASTM D5185m >50	▲ 158	▲ 50	▲ 51
Particles >4µm		ASTM D7647 >20000	▲ 131478	11294	---
Particles >6µm		ASTM D7647 >5000	▲ 9646	1504	---
Oil Cleanliness		ISO 4406 (c) >21/19/16	▲ 24/20/15	21/18/12	---

Customer Id: POEGRO  
 Sample No.: WC0849098  
 Lab Number: 05929825  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

### 09 Feb 2023 Diag: Jonathan Hester

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 14 Sep 2022 Diag: Don Baldrige

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 09 May 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

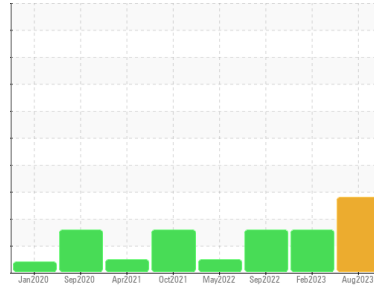
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area  
**DRYERS**  
 Machine Id  
**C-641**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (5 LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0849098</b>	WC0788661	WC0739593
Sample Date	Client Info		<b>17 Aug 2023</b>	09 Feb 2023	14 Sep 2022
Machine Age	yrs	Client Info	<b>3</b>	3	2
Oil Age	yrs	Client Info	<b>2</b>	2	2
Oil Changed	Client Info		<b>N/A</b>	Not Changd	Not Changd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>31</b>	4	5
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>2</b>	<1	0
Phosphorus	ppm	ASTM D5185m	<b>572</b>	374	434
Zinc	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>31</b>	55	26

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>▲ 158</b>	▲ 50	▲ 51
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 131478</b>	11294	---
Particles >6µm	ASTM D7647	>5000	<b>▲ 9646</b>	1504	---
Particles >14µm	ASTM D7647	>640	<b>229</b>	31	---
Particles >21µm	ASTM D7647	>160	<b>52</b>	5	---
Particles >38µm	ASTM D7647	>40	<b>3</b>	1	---
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>▲ 24/20/15</b>	21/18/12	---

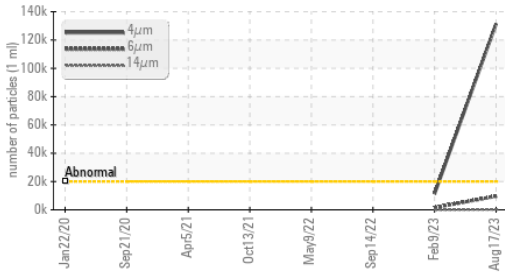
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.40</b>	0.33	0.37

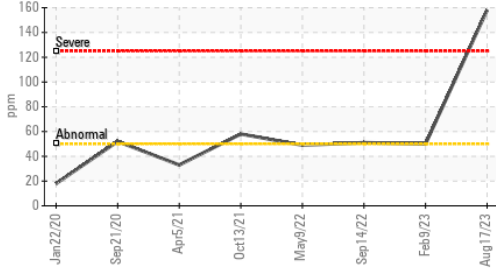


# OIL ANALYSIS REPORT

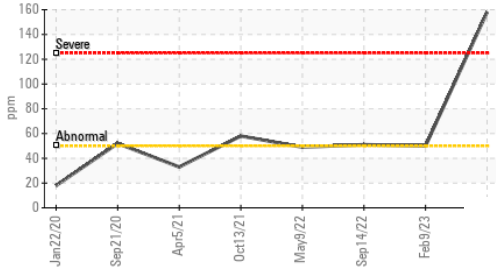
## ▲ Particle Trend



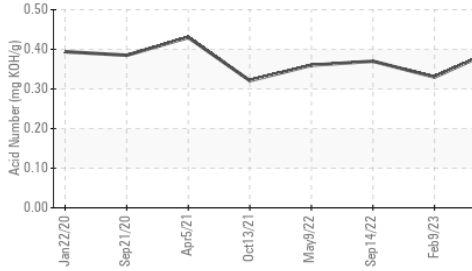
## ▲ Silicon (ppm)



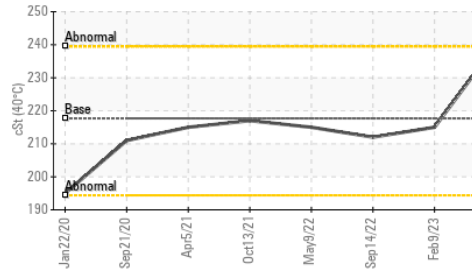
## ▲ Silicon (ppm)



## Acid Number



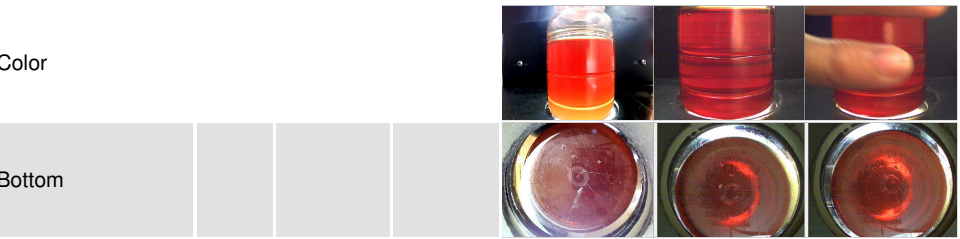
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

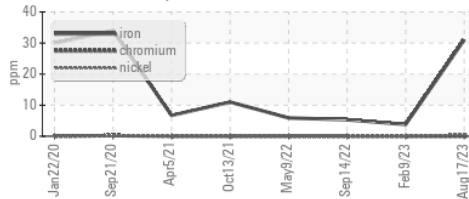
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	215	212

## SAMPLE IMAGES

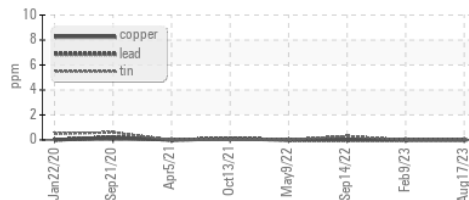


## GRAPHS

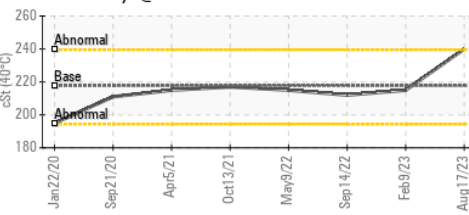
### Ferrous Alloys



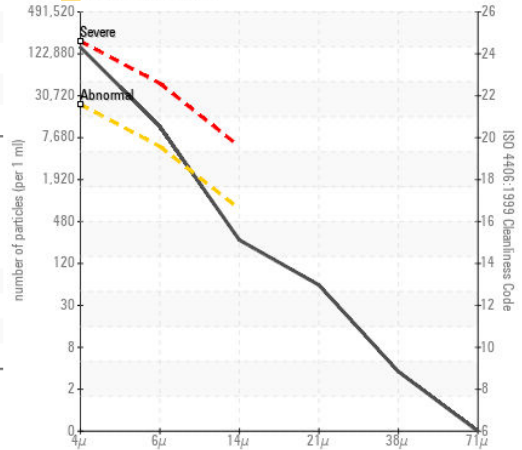
### Non-ferrous Metals



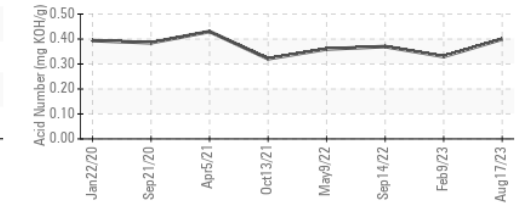
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0849098 **Received** : 21 Aug 2023  
**Lab Number** : 05929825 **Diagnosed** : 25 Aug 2023  
**Unique Number** : 10615096 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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