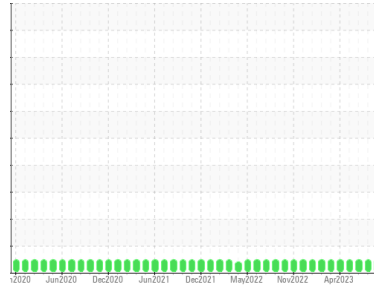




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
FINISHING
Machine Id
Finish Line Strapper Hydraulic Unit (S/N TR120J1)
Component
Hydraulic System
Fluid
VALVOLINE AW HYDRAULIC 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0782944	WC0782983	WC0782962
Sample Date	Client Info	17 Aug 2023	11 Jul 2023	15 Jun 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	<1	0	<1
Copper	ppm	ASTM D5185m >20	7	6	6
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 2.6	0	<1	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	<1	<1
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 1.9	<1	1	0
Calcium	ppm	ASTM D5185m 81	141	144	129
Phosphorus	ppm	ASTM D5185m 350	371	382	339
Zinc	ppm	ASTM D5185m 445	484	481	446
Sulfur	ppm	ASTM D5185m 1850	1147	1283	1071

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	1	<1	<1
Sodium	ppm	ASTM D5185m	7	5	4
Potassium	ppm	ASTM D5185m >20	0	<1	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	261	159	214
Particles >6µm	ASTM D7647 >640	83	47	47
Particles >14µm	ASTM D7647 >80	10	9	3
Particles >21µm	ASTM D7647 >20	4	3	1
Particles >38µm	ASTM D7647 >4	1	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >18/16/13	15/14/10	14/13/10	15/13/9

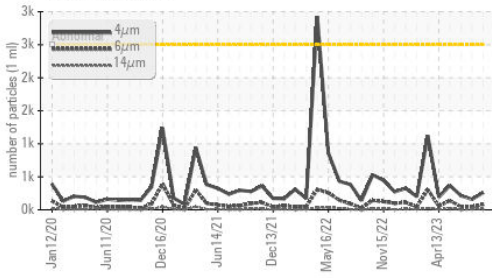
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.37	0.36	0.34

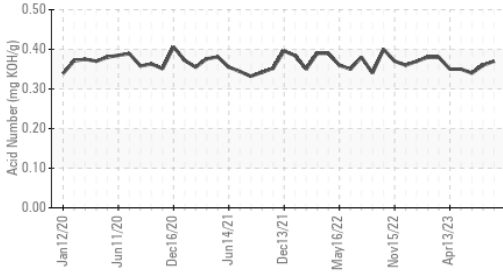


OIL ANALYSIS REPORT

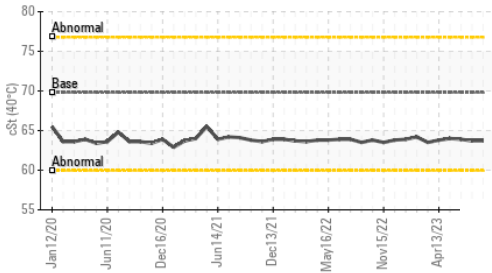
Particle Trend



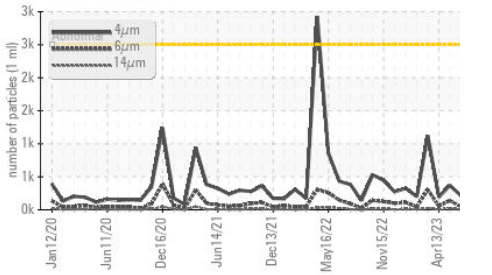
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	69.8	63.7	63.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

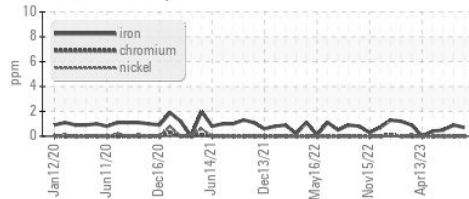


Bottom

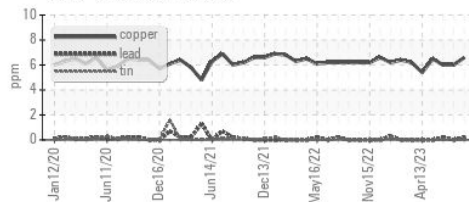


GRAPHS

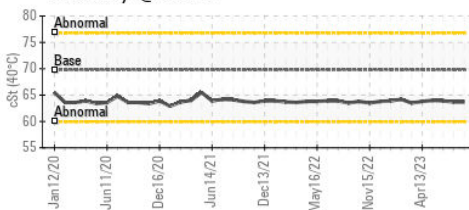
Ferrous Alloys



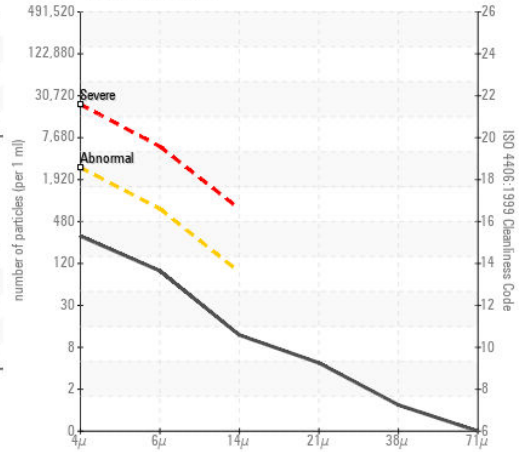
Non-ferrous Metals



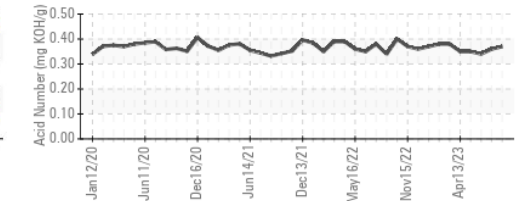
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0782944 Received : 21 Aug 2023
 Lab Number : 05930320 Diagnosed : 22 Aug 2023
 Unique Number : 10615591 Diagnostician : Wes Davis
 Test Package : IND 2

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 US 24539
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 ted.hudson@huber.com
 T: (434)476-6628
 F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)