



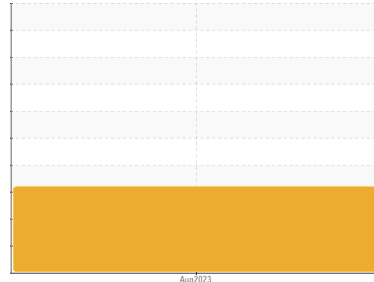
# OIL ANALYSIS REPORT

Sample Rating Trend

VISUAL METAL



Machine Id  
**CATERPILLAR 568 414 (S/N BRB00298)**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL HYDRAULIC OIL AW 46 (85 GAL)**



## DIAGNOSIS

### Recommendation

The filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

High concentration of visible metal present. All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC05930323</b>	---	---
Sample Date	Client Info		<b>10 Aug 2023</b>	---	---
Machine Age	hrs	Client Info	<b>14172</b>	---	---
Oil Age	hrs	Client Info	<b>2110</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>17</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m >75	<b>5</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>2</b>	---	---
Calcium	ppm	ASTM D5185m	<b>196</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>328</b>	---	---
Zinc	ppm	ASTM D5185m	<b>388</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>1297</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---

## FLUID CLEANLINESS

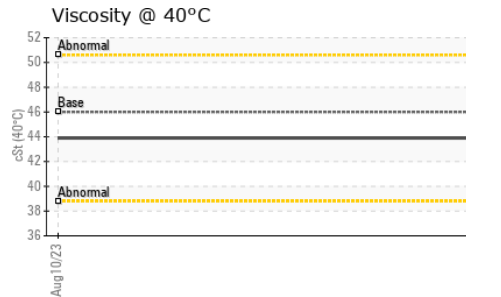
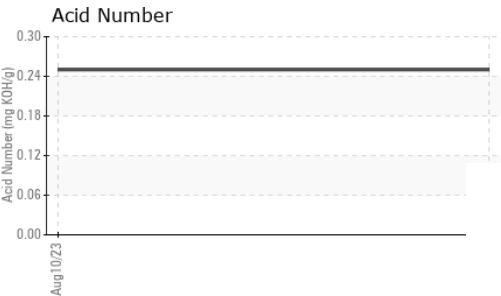
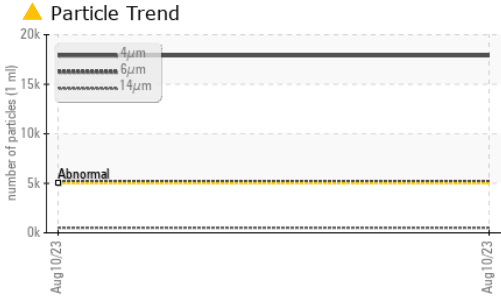
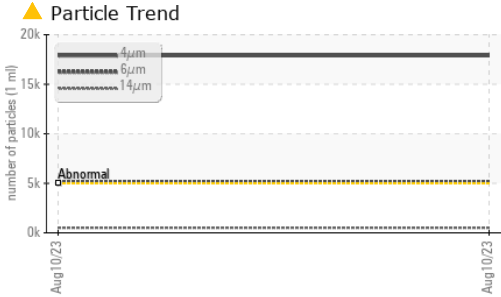
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 17885</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 5114</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>▲ 508</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>▲ 127</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>5</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/20/16</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.25</b>	---	---



# OIL ANALYSIS REPORT



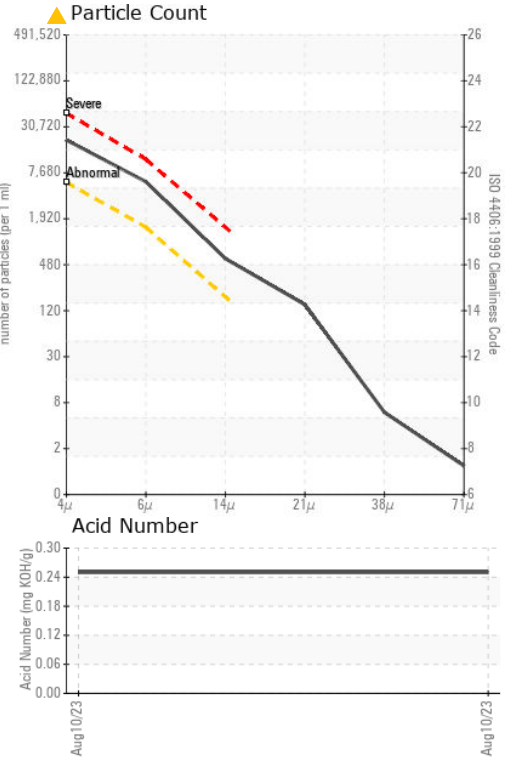
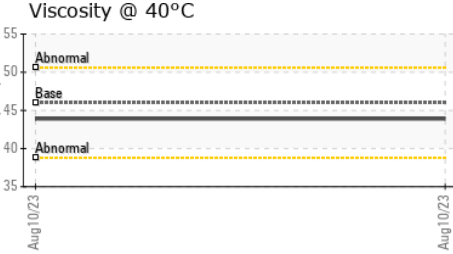
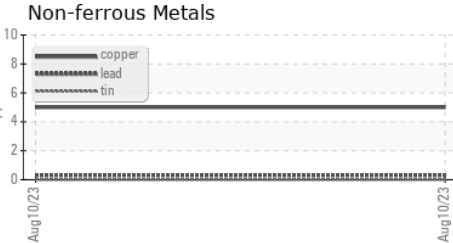
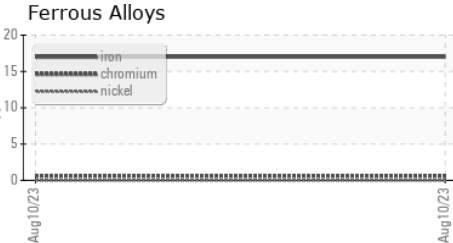
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ <b>HEAVY</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>43.9</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC05930323 **Received** : 21 Aug 2023  
**Lab Number** : **05930323** **Diagnosed** : 23 Aug 2023  
**Unique Number** : 10615594 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2

**BIGHORN LOGGING CORP**  
 13820 NW MAIN ST  
 BANKS, OR  
 US 97106  
 Contact: JEFF WARREN

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)