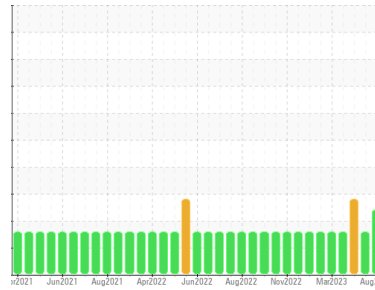




PROBLEM SUMMARY

Sample Rating Trend



WEAR



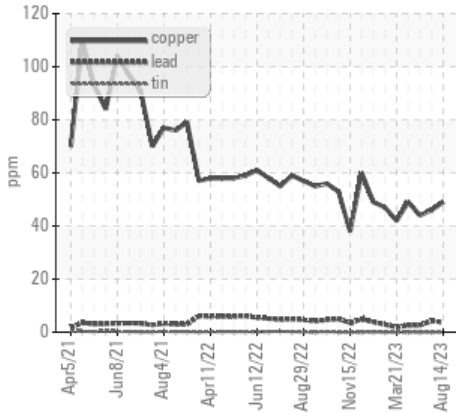
Machine Id
RECLAIM 1

Component
Hydraulic System

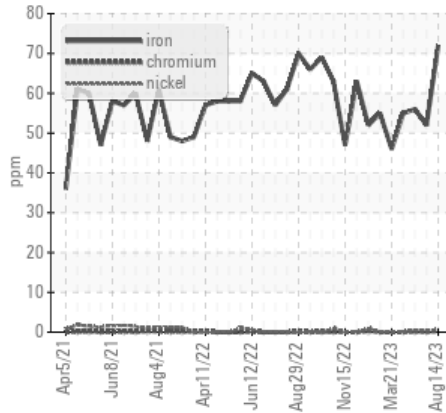
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY

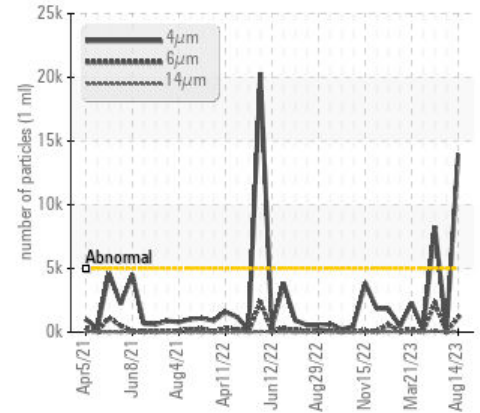
▲ Non-ferrous Metals



▲ Ferrous Alloys



▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	ATTENTION
Iron	ppm	ASTM D5185m	>20	▲ 72	▲ 52	▲ 56
Copper	ppm	ASTM D5185m	>20	▲ 49	▲ 46	▲ 44
Particles >4µm		ASTM D7647	>5000	▲ 13961	78	▲ 8264
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/17/13	13/11/9	▲ 20/18/14

Customer Id: KELFAY
Sample No.: WC0841620
Lab Number: 05930327
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

18 Jul 2023 Diag: Doug Bogart

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 May 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Apr 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

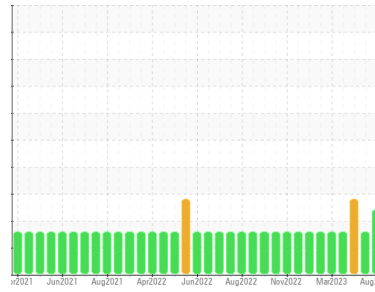
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
RECLAIM 1

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear

The iron level is abnormal. The copper level is abnormal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0841620	WC0782405	WC0782412
Sample Date	Client Info	14 Aug 2023	18 Jul 2023	01 May 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >20	▲ 72	▲ 52	▲ 56
Chromium ppm	ASTM D5185m >20	<1	0	<1
Nickel ppm	ASTM D5185m >20	<1	<1	<1
Titanium ppm	ASTM D5185m	0	<1	0
Silver ppm	ASTM D5185m	0	0	0
Aluminum ppm	ASTM D5185m >20	<1	<1	<1
Lead ppm	ASTM D5185m >20	4	4	3
Copper ppm	ASTM D5185m >20	▲ 49	▲ 46	▲ 44
Tin ppm	ASTM D5185m >20	0	0	0
Vanadium ppm	ASTM D5185m	0	<1	0
Cadmium ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m 5	0	<1	0
Barium ppm	ASTM D5185m 5	0	0	0
Molybdenum ppm	ASTM D5185m 5	<1	2	<1
Manganese ppm	ASTM D5185m	<1	<1	<1
Magnesium ppm	ASTM D5185m 25	0	13	1
Calcium ppm	ASTM D5185m 200	18	96	10
Phosphorus ppm	ASTM D5185m 300	287	313	291
Zinc ppm	ASTM D5185m 370	148	185	154
Sulfur ppm	ASTM D5185m 2500	881	1161	958

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	11	9	8
Sodium ppm	ASTM D5185m	2	1	1
Potassium ppm	ASTM D5185m >20	<1	1	0

FLUID CLEANLINESS

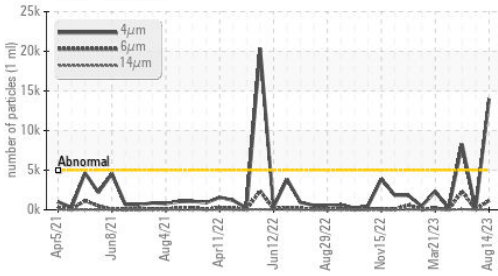
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 13961	78	▲ 8264
Particles >6µm	ASTM D7647 >1300	1151	20	▲ 2318
Particles >14µm	ASTM D7647 >160	46	4	82
Particles >21µm	ASTM D7647 >40	6	2	9
Particles >38µm	ASTM D7647 >10	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 21/17/13	13/11/9	▲ 20/18/14

FLUID DEGRADATION

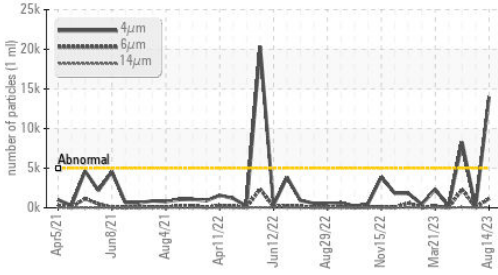
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.57	0.40	0.30	0.35

OIL ANALYSIS REPORT

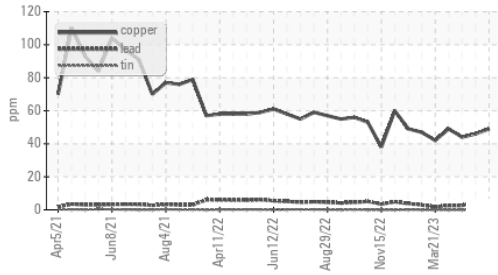
▲ Particle Trend



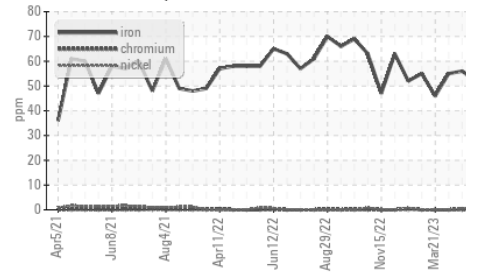
▲ Particle Trend



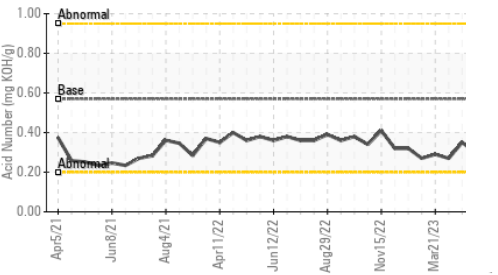
▲ Non-ferrous Metals



▲ Ferrous Alloys



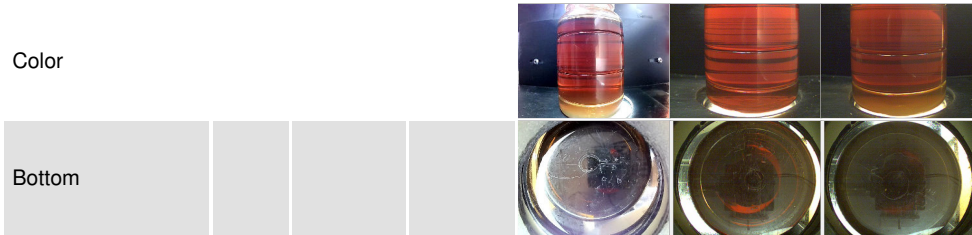
Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

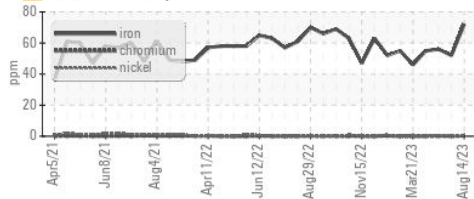
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	68.4	68.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

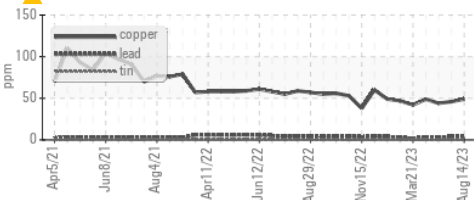


GRAPHS

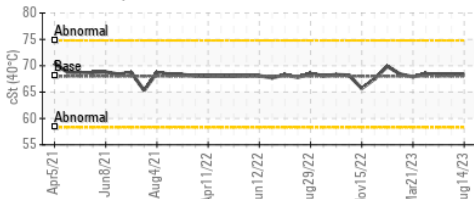
▲ Ferrous Alloys



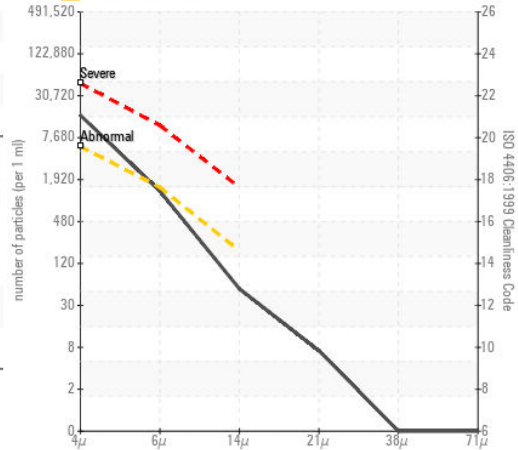
▲ Non-ferrous Metals



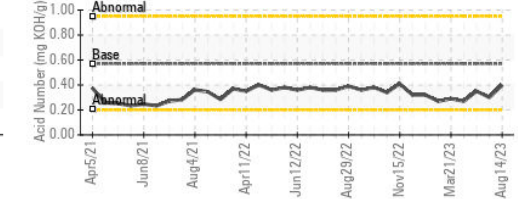
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0841620 **Received** : 21 Aug 2023
Lab Number : 05930327 **Diagnosed** : 23 Aug 2023
Unique Number : 10615598 **Diagnostician** : Jonathan Hester
Test Package : IND 2

KELLY SPRINGFIELD TIRE CO. / GOODYEAR TIRE
 6650 RAMSEY ST.
 FAYETTEVILLE, NC
 US 28311
 Contact: RAYMOND MEADE
 raymond_j_meade@goodyear.com
 T:
 F: (910)630-5229

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)