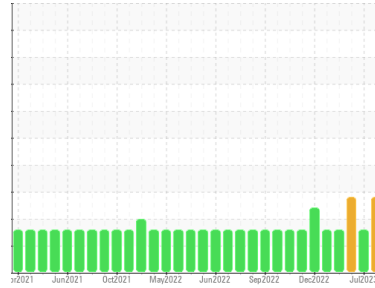




# PROBLEM SUMMARY

Sample Rating Trend



**WEAR**



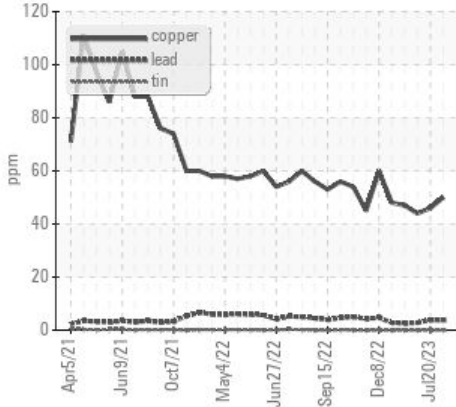
Machine Id  
**RECLAIM 2**

Component  
**Hydraulic System**

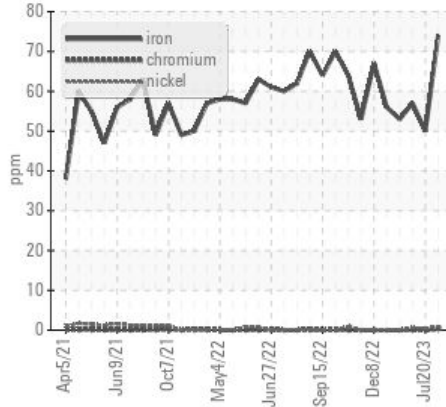
Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## COMPONENT CONDITION SUMMARY

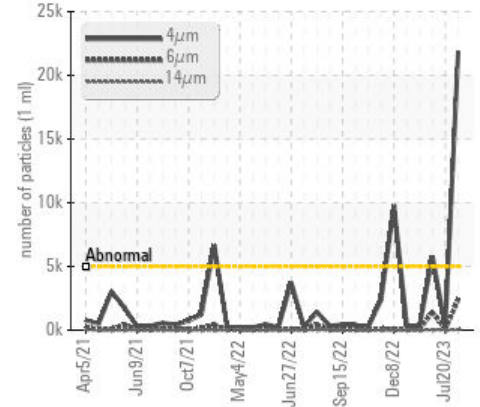
### ▲ Non-ferrous Metals



### ▲ Ferrous Alloys



### ▲ Particle Trend



## RECOMMENDATION

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	MARGINAL	ATTENTION
Iron	ppm	ASTM D5185m	>20	▲ <b>74</b>	▲ 50	▲ 57
Copper	ppm	ASTM D5185m	>20	▲ <b>50</b>	▲ 46	▲ 44
Particles >4µm		ASTM D7647	>5000	▲ <b>21887</b>	271	▲ 5803
Particles >6µm		ASTM D7647	>1300	▲ <b>2425</b>	48	▲ 1399
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ <b>22/18/13</b>	15/13/10	▲ 20/18/12

Customer Id: KELFAY  
Sample No.: WC0841616  
Lab Number: 05930329  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 20 Jul 2023 Diag: Doug Bogart

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 May 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 23 Mar 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Copper and iron ppm levels are abnormal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

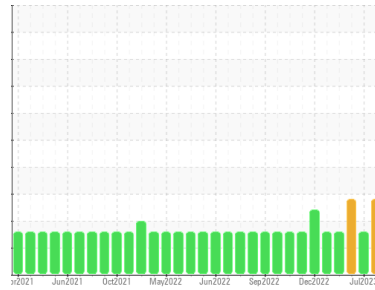
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**RECLAIM 2**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0841616</b>	WC0782403	WC0782406
Sample Date	Client Info			<b>16 Aug 2023</b>	20 Jul 2023	03 May 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	MARGINAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>▲ 74</b>	▲ 50	▲ 57
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>4</b>	4	3
Copper	ppm	ASTM D5185m	>20	<b>▲ 50</b>	▲ 46	▲ 44
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	<1	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>&lt;1</b>	2	<1
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	11	1
Calcium	ppm	ASTM D5185m	200	<b>20</b>	93	10
Phosphorus	ppm	ASTM D5185m	300	<b>291</b>	304	291
Zinc	ppm	ASTM D5185m	370	<b>152</b>	180	151
Sulfur	ppm	ASTM D5185m	2500	<b>930</b>	1133	945

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>11</b>	8	9
Sodium	ppm	ASTM D5185m		<b>2</b>	1	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	0

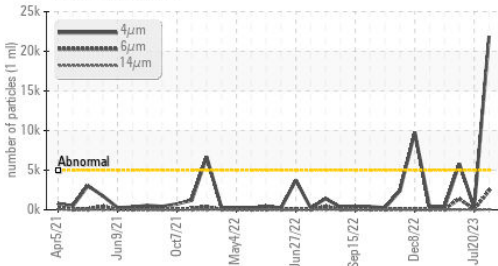
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 21887</b>	271	▲ 5803
Particles >6µm		ASTM D7647	>1300	<b>▲ 2425</b>	48	▲ 1399
Particles >14µm		ASTM D7647	>160	<b>60</b>	8	28
Particles >21µm		ASTM D7647	>40	<b>9</b>	2	5
Particles >38µm		ASTM D7647	>10	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 22/18/13</b>	15/13/10	▲ 20/18/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.40</b>	0.30	0.34

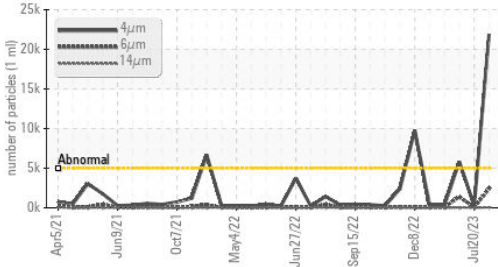


# OIL ANALYSIS REPORT

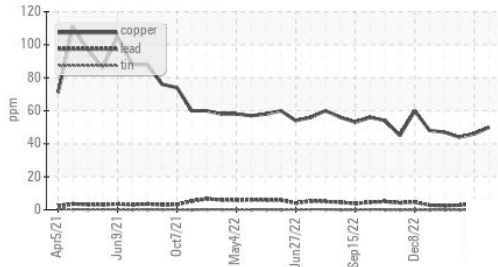
### Particle Trend



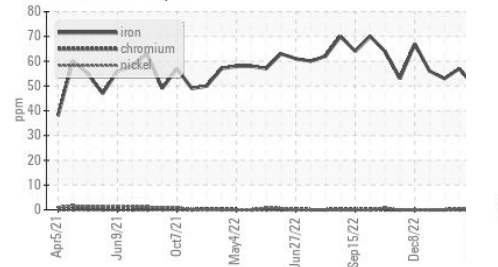
### Particle Trend



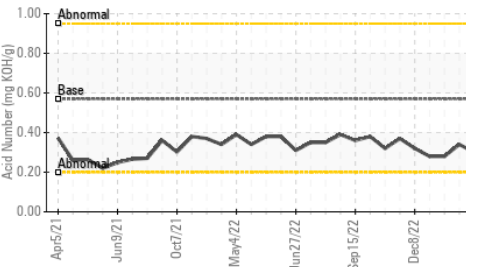
### Non-ferrous Metals



### Ferrous Alloys



### Acid Number



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

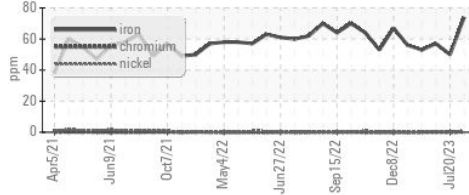
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	68	68.4	68.5	68.5

### SAMPLE IMAGES

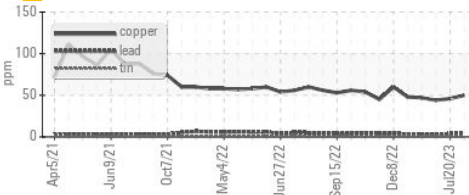


### GRAPHS

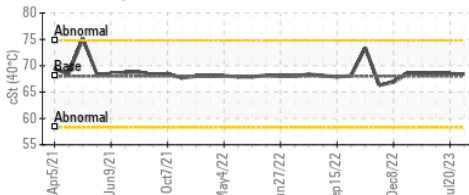
#### Ferrous Alloys



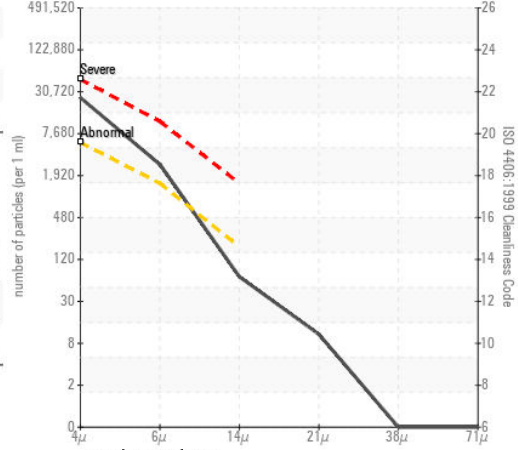
#### Non-ferrous Metals



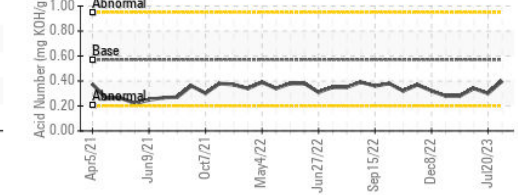
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0841616  
 Lab Number : 05930329  
 Unique Number : 10615600  
 Test Package : IND 2

KELLY SPRINGFIELD TIRE CO. / GOODYEAR TIRE  
 6650 RAMSEY ST.  
 FAYETTEVILLE, NC  
 US 28311  
 Contact: RAYMOND MEADE  
 raymond\_j\_meade@goodyear.com  
 T:  
 F: (910)630-5229

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)