

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id KAESER CSD 75 5853759 (S/N 1319)

Compressor

KAESER SIGMA (OEM) S-460 (--- QTS)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Jun2018	Jun2019	May2020 Oct2021	Aug2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA002322	KCP36142	KCP25097
Sample Date		Client Info		05 Aug 2023	23 Oct 2021	28 May 2020
Machine Age	hrs	Client Info		20836	14883	8739
Oil Age	hrs	Client Info		20129	2940	2800
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	2
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>50	10	8	<1
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	2
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	90	0	0	<1
Calcium	ppm	ASTM D5185m	2	0	0	<1
Phosphorus	ppm	ASTM D5185m		0	10	<1
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		20456	14734	41
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	0
Sodium	ppm	ASTM D5185m		1	0	26
Potassium	ppm	ASTM D5185m	>20	<1	<1	1
Water	%	ASTM D6304	>0.05	800.0	0.009	0.005
ppm Water	ppm	ASTM D6304	>500	89.1	97.1	52.4
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647		390	25810	1103
Particles >6µm		ASTM D7647	>1300	168	<u>▲</u> 6312	394
Particles >14µm		ASTM D7647	>80	29	▲ 318	45
Particles >21µm		ASTM D7647	>20	9	△ 38	12
Particles >38µm		ASTM D7647	>4	1	1	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	16/15/12	<u>^</u> 20/15	16/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2



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