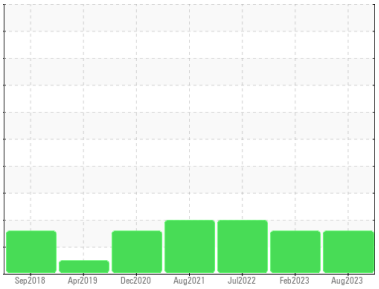
PROBLEM SUMMARY

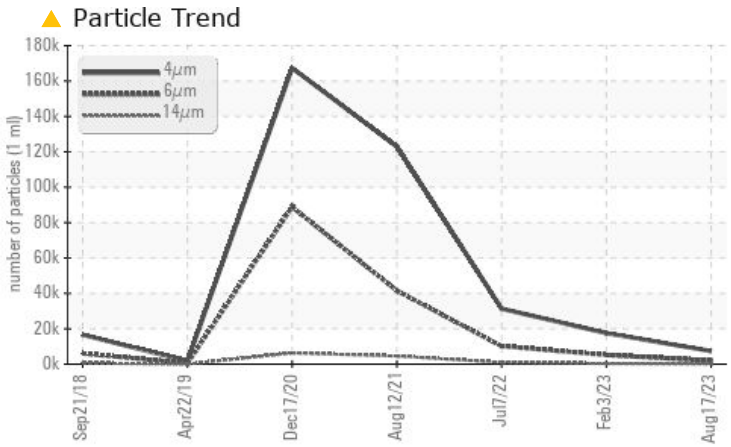
Sample Rating Trend



ISO

Machine Id
KAESER SFC 11 6289383 (S/N 8934)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ **2034**	▲ 5181	▲ 10153
Particles >14µm	ASTM D7647	>80	▲ **175**	▲ 323	▲ 927
Particles >21µm	ASTM D7647	>20	▲ **45**	▲ 84	▲ 186
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ **20/18/15**	▲ 21/20/16	▲ 22/21/17

Customer Id: CARSPRKC
Sample No.: KCPA005189
Lab Number: 05930356
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

03 Feb 2023 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

07 Jul 2022 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

12 Aug 2021 Diag: Jonathan Hester

ISO

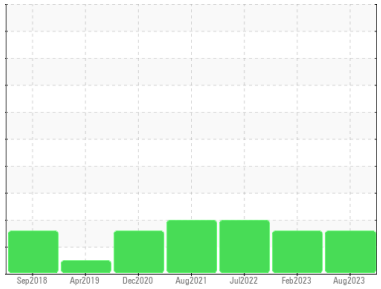
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER SFC 11 6289383 (S/N 8934)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA005189**	KC105944	KC102488
Sample Date		Client Info		**17 Aug 2023**	03 Feb 2023	07 Jul 2022
Machine Age	hrs	Client Info		**26056**	23580	20300
Oil Age	hrs	Client Info		**19945**	3300	4000
Oil Changed		Client Info		**Changed**	Not Changd	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**14**	6	17
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**0**	25	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	90	**18**	65	16
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**<1**	5	11
Zinc	ppm	ASTM D5185m		**58**	12	29
Sulfur	ppm	ASTM D5185m		**22602**	20164	19355

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**1**	<1	2
Sodium	ppm	ASTM D5185m		**7**	23	2
Potassium	ppm	ASTM D5185m	>20	**<1**	2	2
Water	%	ASTM D6304	>0.05	**0.014**	0.011	0.014
ppm Water	ppm	ASTM D6304	>500	**146.2**	118.7	145.0

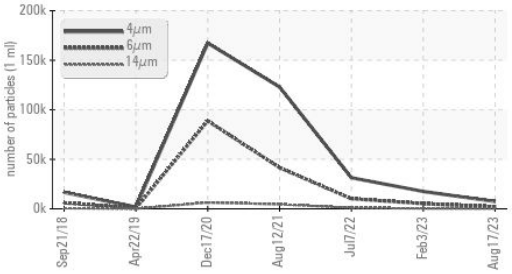
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**7378**	17528	31358
Particles >6µm		ASTM D7647	>1300	▲ **2034**	▲ 5181	▲ 10153
Particles >14µm		ASTM D7647	>80	▲ **175**	▲ 323	▲ 927
Particles >21µm		ASTM D7647	>20	▲ **45**	▲ 84	▲ 186
Particles >38µm		ASTM D7647	>4	**2**	2	▲ 15
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/15**	▲ 21/20/16	▲ 22/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.36**	0.35	0.37

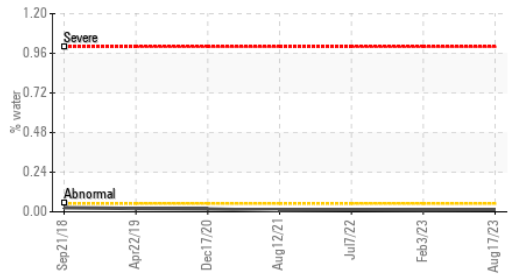
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

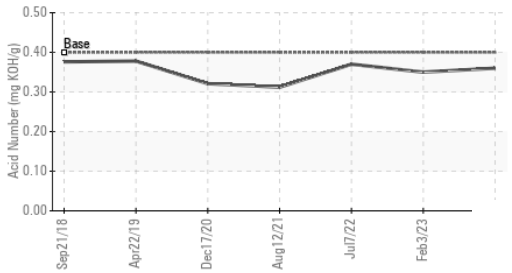
Particle Trend



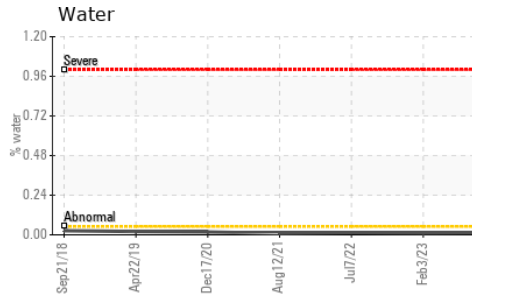
Water



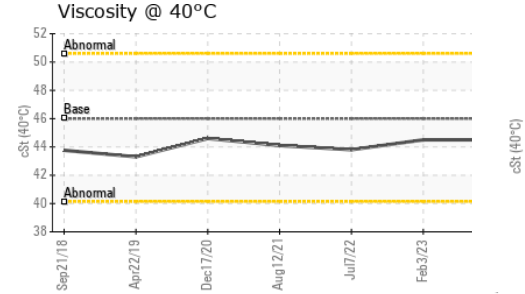
Acid Number



Water

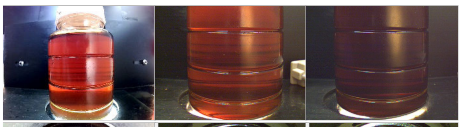
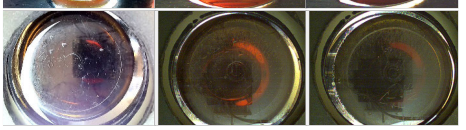


Viscosity @ 40°C



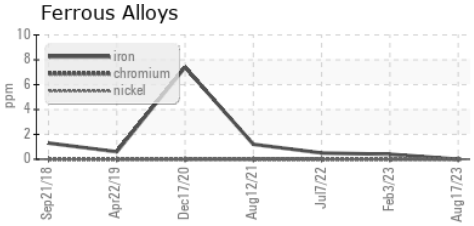
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.5**	44.5	43.8

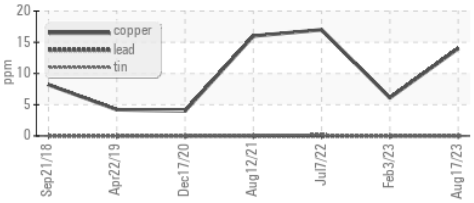
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

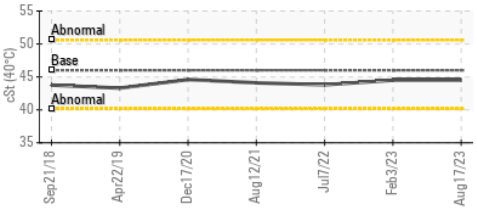
Ferrous Alloys



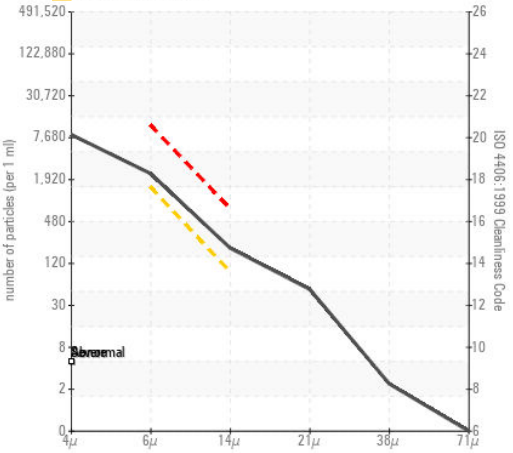
Non-ferrous Metals



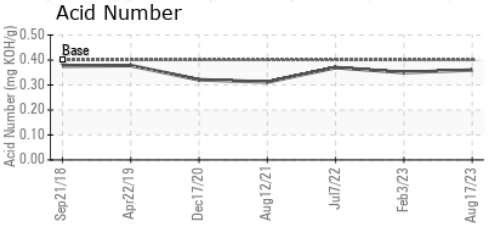
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA005189 **Received** : 21 Aug 2023
Lab Number : 05930356 **Diagnosed** : 23 Aug 2023
Unique Number : 10615627 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CARDINAL GLASS INDUSTRIES INC
1301 E HOXIE ST
SPRING GREEN, WI
US 53588
Contact: SERVICE MANAGER

T:
F: