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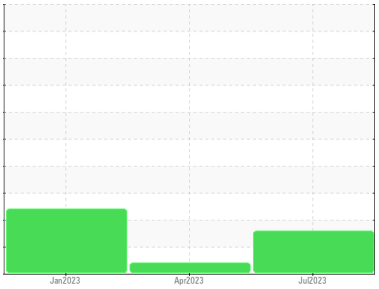
PROBLEM SUMMARY

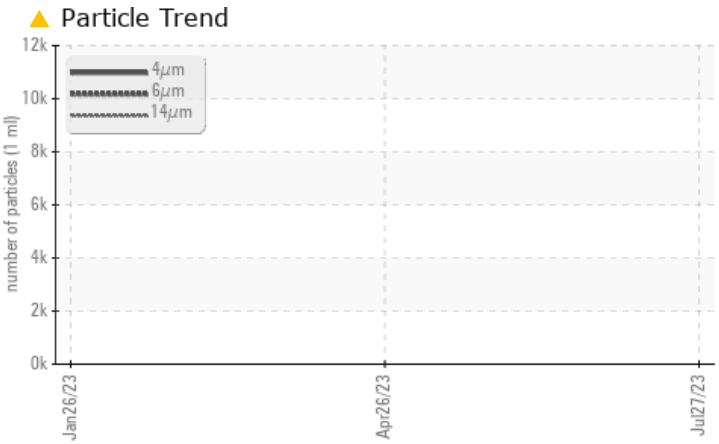
Sample Rating Trend



ISO

Machine Id
8109688 (S/N 1709)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **2694**	---	---
Particles >14µm		ASTM D7647	>80	▲ **213**	---	---
Particles >21µm		ASTM D7647	>20	▲ **64**	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	---	---

Customer Id: PACSAR
Sample No.: KC106385
Lab Number: 05930366
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

26 Apr 2023 Diag: Don Baldridge

VIS DEBRIS

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

26 Jan 2023 Diag: Don Baldridge

WATER

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report

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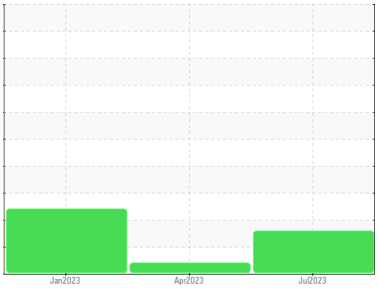
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
8109688 (S/N 1709)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC106385**	KC101071	KC99699
Sample Date		Client Info		**27 Jul 2023**	26 Apr 2023	26 Jan 2023
Machine Age	hrs	Client Info		**2436**	586	64
Oil Age	hrs	Client Info		**2436**	586	64
Oil Changed		Client Info		**Changed**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	2	<1
Lead	ppm	ASTM D5185m	>10	**2**	0	0
Copper	ppm	ASTM D5185m	>50	**6**	1	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	90	**22**	30	69
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	100	**85**	65	72
Calcium	ppm	ASTM D5185m	0	**3**	6	<1
Phosphorus	ppm	ASTM D5185m	0	**2**	7	2
Zinc	ppm	ASTM D5185m	0	**6**	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	<1	<1
Sodium	ppm	ASTM D5185m		**37**	25	13
Potassium	ppm	ASTM D5185m	>20	**5**	0	<1
Water	%	ASTM D6304	>0.05	**0.020**	0.025	▲ 0.099
ppm Water	ppm	ASTM D6304	>500	**207.3**	253.7	▲ 990

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**11303**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **2694**	---	---
Particles >14µm		ASTM D7647	>80	▲ **213**	---	---
Particles >21µm		ASTM D7647	>20	▲ **64**	---	---
Particles >38µm		ASTM D7647	>4	**3**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.30**	0.30	0.32

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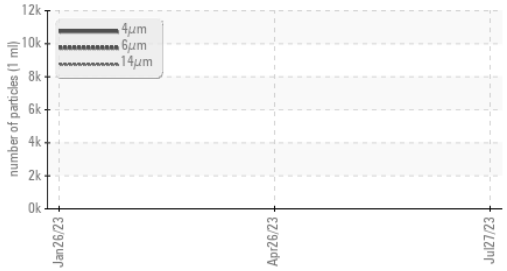
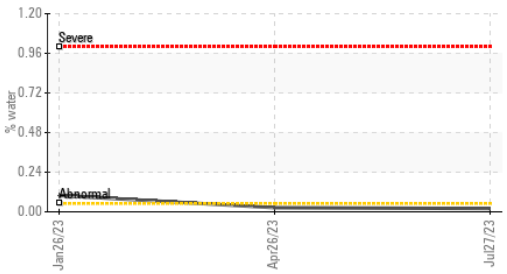
OIL ANALYSIS REPORT

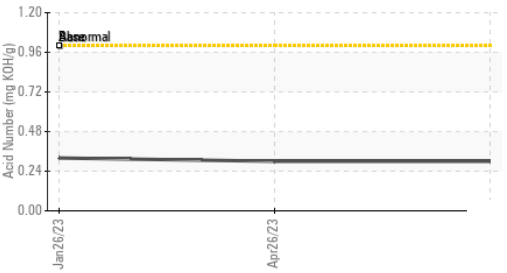
Particle Trend



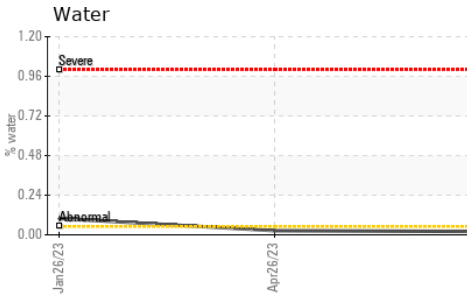
Water



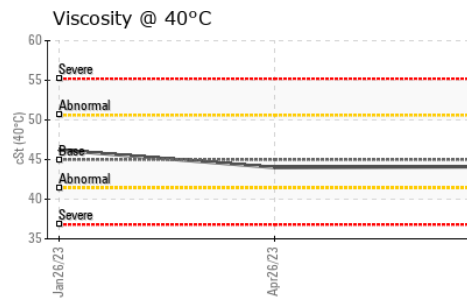
Acid Number



Water

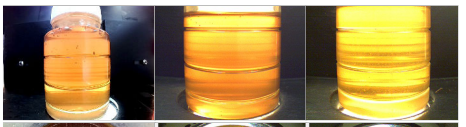
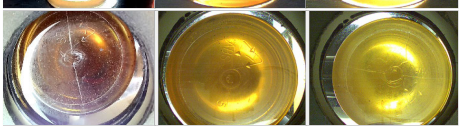


Viscosity @ 40°C



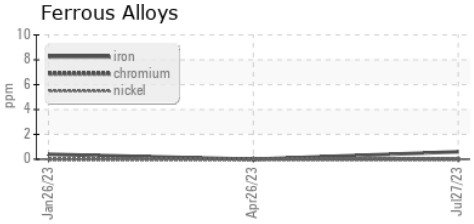
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**44.1**	44.0	46.2

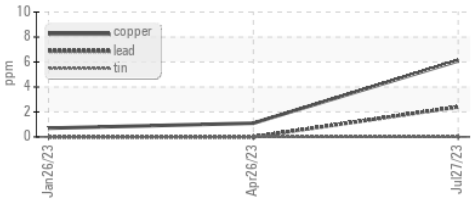
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

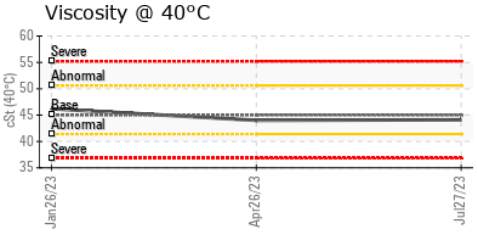
Ferrous Alloys



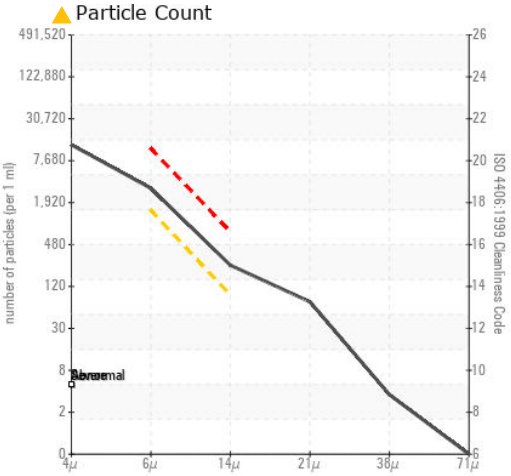
Non-ferrous Metals



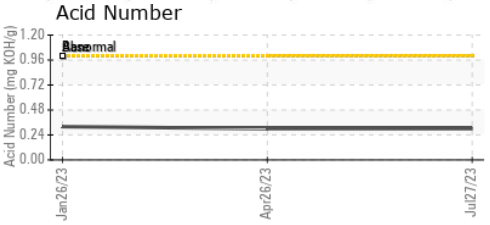
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC106385
Lab Number : 05930366
Unique Number : 10615637
Test Package : IND 2

Received : 21 Aug 2023
Diagnosed : 23 Aug 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PACER MARINE
1555 APEX RD
SARASOTA, FL
US 34240
Contact: Service Manager

T:
F: