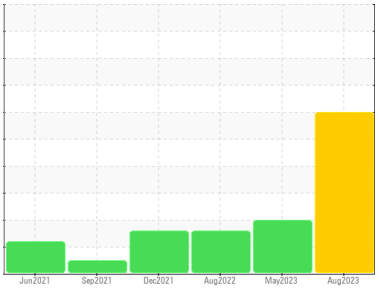
PROBLEM SUMMARY

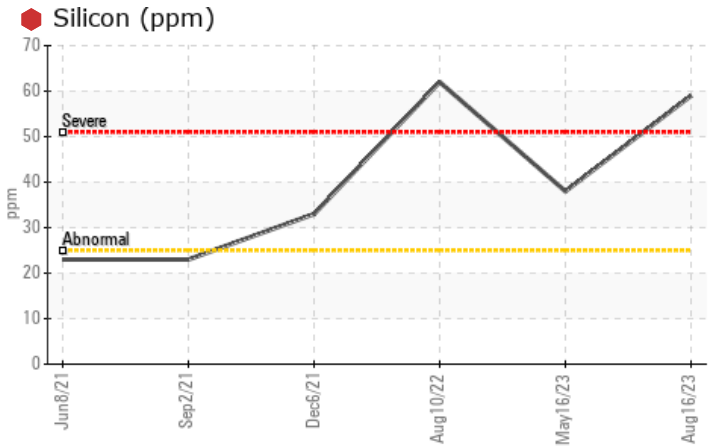
Sample Rating Trend

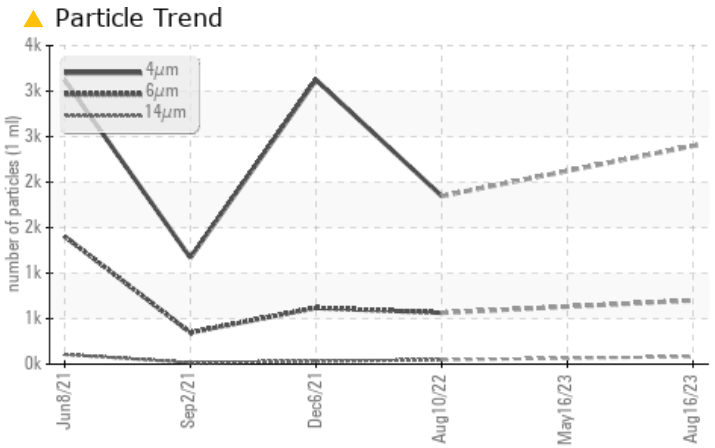


DIRT

Machine Id
KAESER 7239264
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Silicon	ppm	ASTM D5185m	>25	**59**	38	62
Particles >14µm		ASTM D7647	>80	**82**	---	47
Particles >21µm		ASTM D7647	>20	**31**	---	9
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**18/17/14**	---	18/16/13

Customer Id: TREASH
Sample No.: KC123200
Lab Number: 05930381
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

16 May 2023 Diag: Jonathan Hester

DIRT

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Aug 2022 Diag: Angela Borella

DIRT

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Dec 2021 Diag: Doug Bogart

DIRT

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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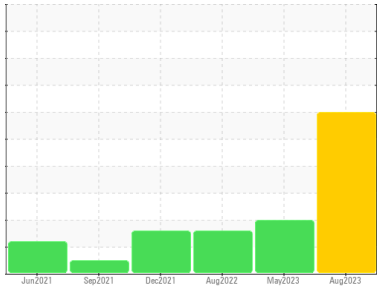
OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
KAESER 7239264
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC123200**	KC101227	KC102686
Sample Date		Client Info		**16 Aug 2023**	16 May 2023	10 Aug 2022
Machine Age	hrs	Client Info		**9117**	8451	6678
Oil Age	hrs	Client Info		**6521**	1775	4404
Oil Changed		Client Info		**Changed**	Not Changd	Changed
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	0
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**17**	5	17
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**0**	17	0
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**0**	1	1
Zinc	ppm	ASTM D5185m		**2**	6	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**59**	38	62
Sodium	ppm	ASTM D5185m		**3**	4	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	1	0
Water	%	ASTM D6304	>0.05	**0.014**	0.010	0.006
ppm Water	ppm	ASTM D6304	>500	**143.0**	107.2	66.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**2399**	---	1847
Particles >6µm		ASTM D7647	>1300	**700**	---	564
Particles >14µm		ASTM D7647	>80	**82**	---	47
Particles >21µm		ASTM D7647	>20	**31**	---	9
Particles >38µm		ASTM D7647	>4	**1**	---	1
Particles >71µm		ASTM D7647	>3	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**18/17/14**	---	18/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.41**	0.36	0.38

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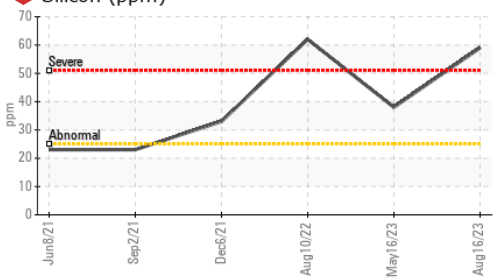
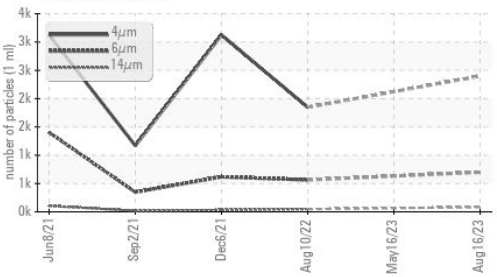
OIL ANALYSIS REPORT

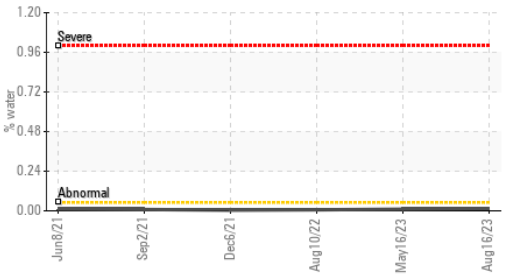
Silicon (ppm)



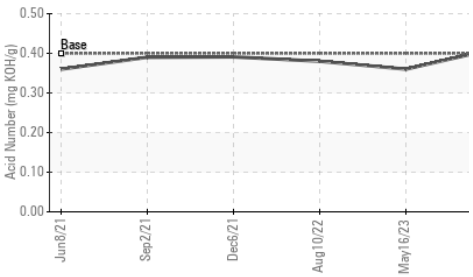
Particle Trend



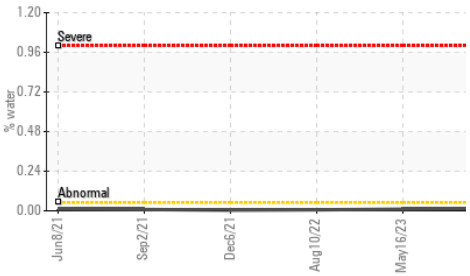
Water



Acid Number

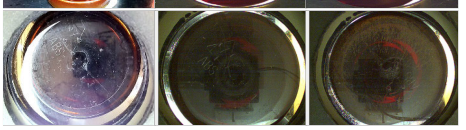


Water



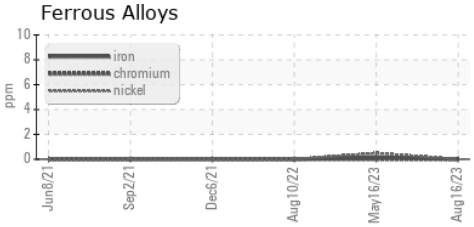
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.2**	44.5	44.1

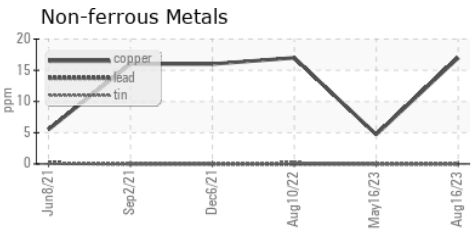
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

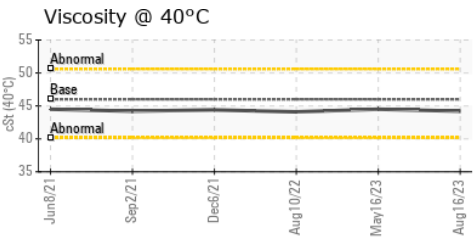
Ferrous Alloys



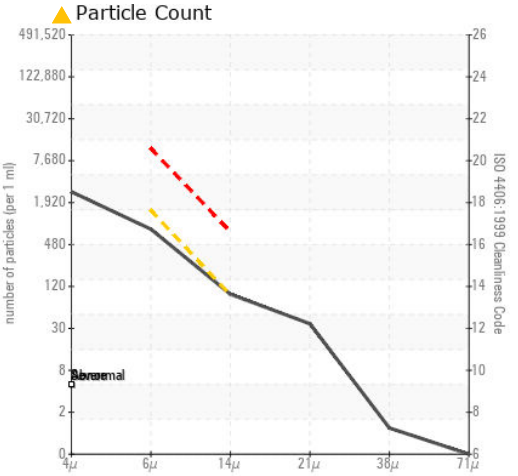
Non-ferrous Metals



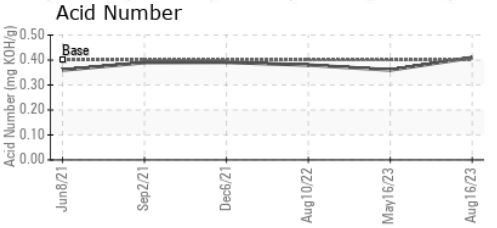
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC123200
Lab Number : 05930381
Unique Number : 10615652
Test Package : IND 2

Received : 21 Aug 2023
Diagnosed : 23 Aug 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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ASHLAND, OH
US 44805
Contact: Service Manager

T:
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