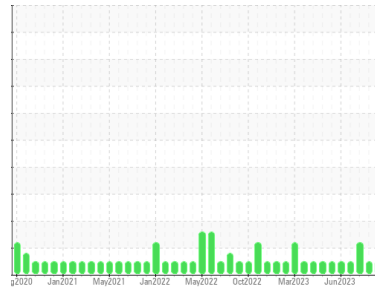




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[AFTER FILTRATION]**  
 Machine Id  
**RECYCLED NH3**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

This is a baseline read-out on the submitted sample. AFTER FILTRATION

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP245874</b>	USP221392	USP221398
Sample Date	Client Info	<b>16 Aug 2023</b>	02 Aug 2023	13 Jul 2023
Machine Age	hrs	Client Info	0	72
Oil Age	hrs	Client Info	0	36
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	6	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	39	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m	<b>1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>0.004</b>	0.003	0.004
ppm Water	ppm	ASTM D6304 >100	<b>43.6</b>	36.7	49.1

## FLUID CLEANLINESS

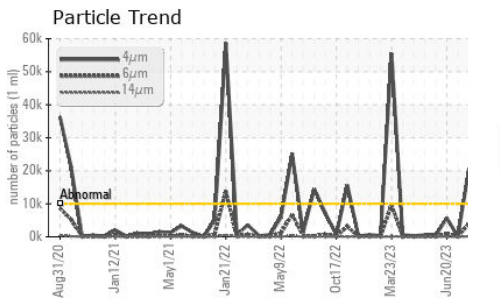
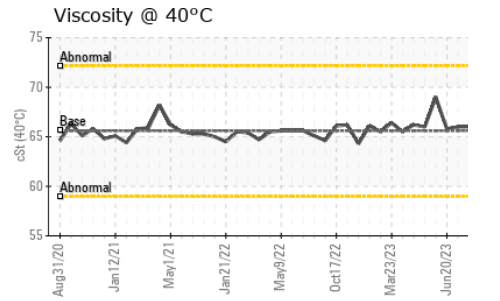
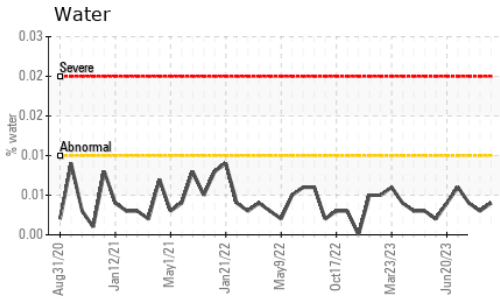
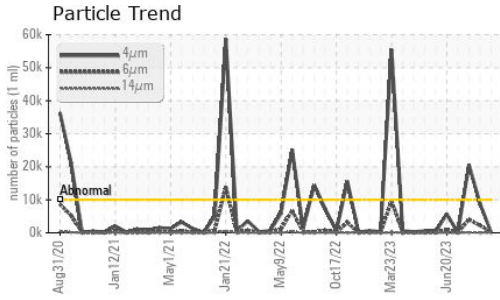
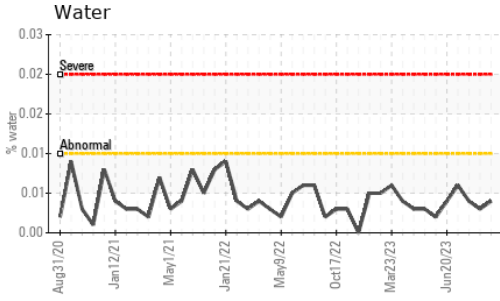
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>220</b>	8834	▲ 20684
Particles >6µm	ASTM D7647 >2500	<b>71</b>	2239	▲ 4029
Particles >14µm	ASTM D7647 >320	<b>13</b>	79	127
Particles >21µm	ASTM D7647 >80	<b>5</b>	9	21
Particles >38µm	ASTM D7647 >20	<b>0</b>	0	1
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>15/13/11</b>	20/18/13	▲ 22/19/14

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.013</b>	0.013	0.013



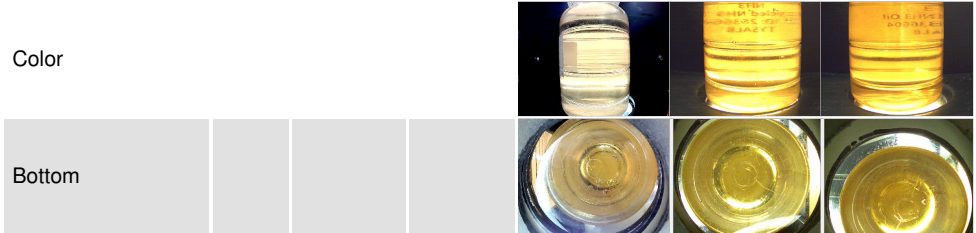
# OIL ANALYSIS REPORT



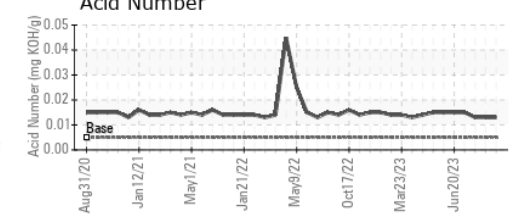
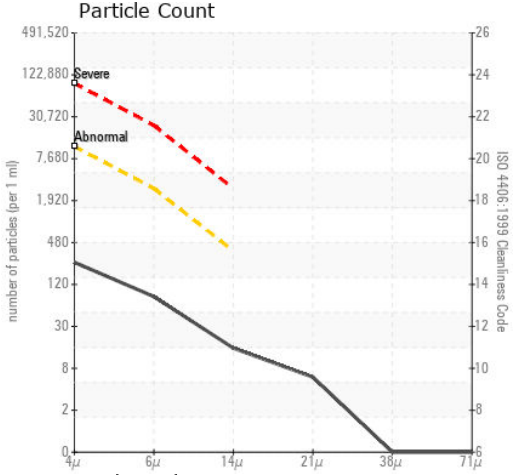
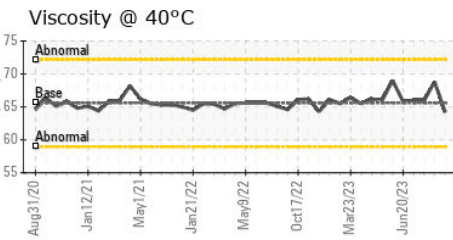
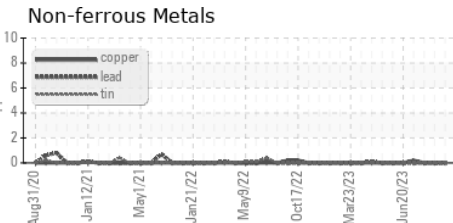
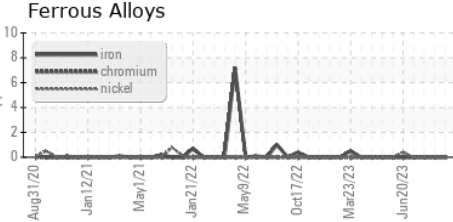
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	64.2	68.8	66.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP245874 **Received** : 21 Aug 2023  
**Lab Number** : 05930444 **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10615715 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON - ALBERTVILLE-USB**  
 ALBERTVILLE, AL  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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