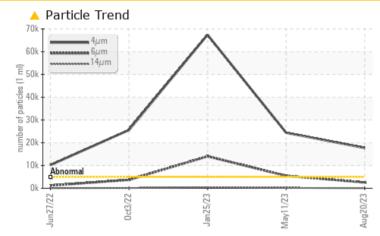
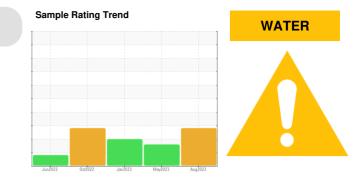


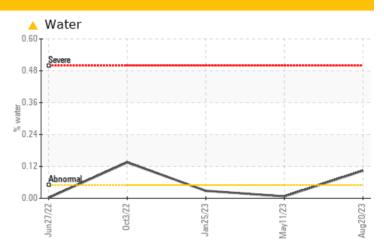
SOUTH PRE-SIZER

Hydraulic System Fluid USPI FG HYD 46 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL ABNORMAL ABNORMAL % Water ASTM D6304 >0.05 0.104 0.007 0.028 ppm Water ppm ASTM D6304 >500 76.7 280 Particles >4µm ASTM D7647 >5000 17691 24385 67418 Particles >6µm ASTM D7647 >1300 **2548 5463 14049 Oil Cleanliness** ISO 4406 (c) >19/17/14 🔺 21/19/12 🔺 22/20/15 🔺 23/21/16

Customer Id: IBPDAK01 Sample No.: USPM29312 Lab Number: 05930462 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

11 May 2023 Diag: Doug Bogart



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

25 Jan 2023 Diag: Jonathan Hester

03 Oct 2022 Diag: Doug Bogart



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view repor



view report



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



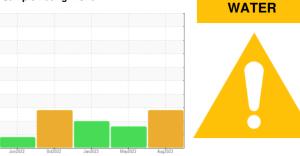


OIL ANALYSIS REPORT

SAMPLE INFORMATION method

Sample Rating Trend

limit/base



history1

current

history2

SOUTH PRE-SIZER Component Hydraulic System

USPI FG HYD 46 (--- GAL)

DIAGNOSIS

Machine Id

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

					motory	inotory 2
Sample Number		Client Info		USPM29312	USPM28890	USPM26228
Sample Date		Client Info		20 Aug 2023	11 May 2023	25 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	<1	<1	0
Copper	ppm	ASTM D5185m	>20	10	7	6
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	<1	1
Phosphorus	ppm	ASTM D5185m	725	528	504	503
Zinc	ppm	ASTM D5185m		4	4	5
Sulfur	ppm	ASTM D5185m	625	656	611	660
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	2
Sodium	ppm	ASTM D5185m		5	<1	4
Potassium	ppm	ASTM D5185m	>20	0	1	0
Water	%	ASTM D6304	>0.05	<u> </u>	0.007	0.028
ppm Water	ppm	ASTM D6304	>500	1040	76.7	280
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	17691	4 24385	67418
Particles >6µm		ASTM D7647	>1300	<u> </u>	4 5463	14049
Particles >14µm		ASTM D7647	>160	36	1 95	4 15
Particles >21µm		ASTM D7647	>40	6	23	<u> </u>
Particles >38µm		ASTM D7647	>10	1	1	4
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 21/19/12	A 22/20/15	▲ 23/21/16
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	0.21	0.24	0.19
. ,						



70 60

E 50

of particles 40k

30

년 20k

10

0

0.60

0.48

<u>لي</u> 0.36

0.1 0.00

0.60

0.48 _늘0.34 õ.24 0.1

0.00

0.4 0.35

(B/HOX BW)

0.20

₫ 0.15

Pg 0.10

0.05

0.00

52

5

48

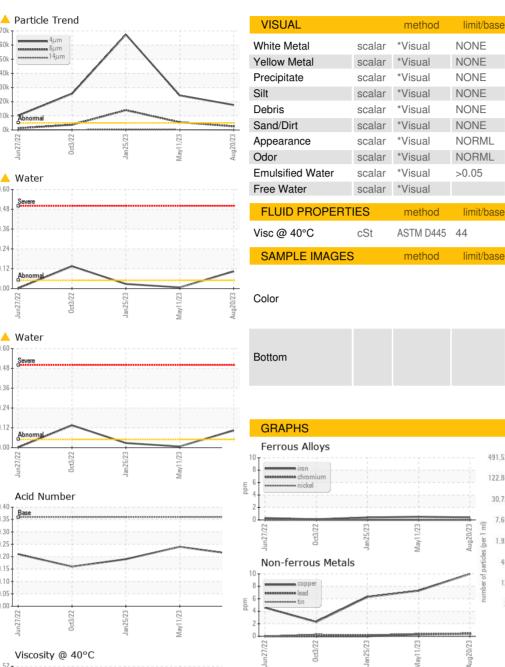
()-49 44 44

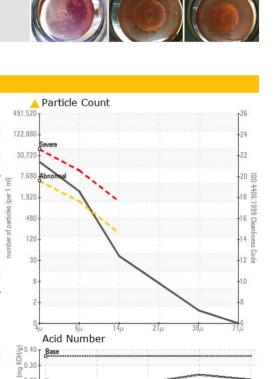
47

4(Abnorma

3

OIL ANALYSIS REPORT





history1

LIGHT

NONE

NONE

NONE

NONE

NONE

NORML

NORML

NEG

NEG

44.3

history

history1

current

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

curren

current

0.2%

NEG

44.6

0.20

٥.10 🚽

0.00 G

Aug20/23

: 21 Aug 2023

: 23 Aug 2023 : Doug Bogart

May11/23 -

Jan 25/23

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Diagnostician

Received

Diagnosed

history2

NONE

NONE

NONE

NONE

LIGHT

NONE

NORML

NORML

history2

history2

0.2%

NEG

44.6

Report Id: IBPDAK01 [WUSCAR] 05930462 (Generated: 08/23/2023 16:52:41) Rev: 1

Certificate L2367

May11/23

Laboratory

Sample No.

Lab Number

Unique Number

Test Package

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

: USPM29312

: 05930462

: 10615733

: IND 2

Viscosity @ 40°C

55

50 40°C) 45

35

Abnorma 40.

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (605)235-2396 F: (605)235-2960

P.O. BOX 515

US 68731

DAKOTA CITY, NE

May11/23

TYSON-DAKOTA CITY-USP

Contact: RICHARD KOCH

Contact/Location: RICHARD KOCH - IBPDAK01

Jan25/23