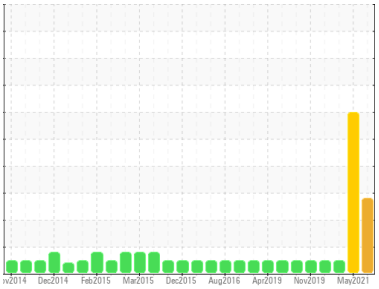
PROBLEM SUMMARY

Sample Rating Trend

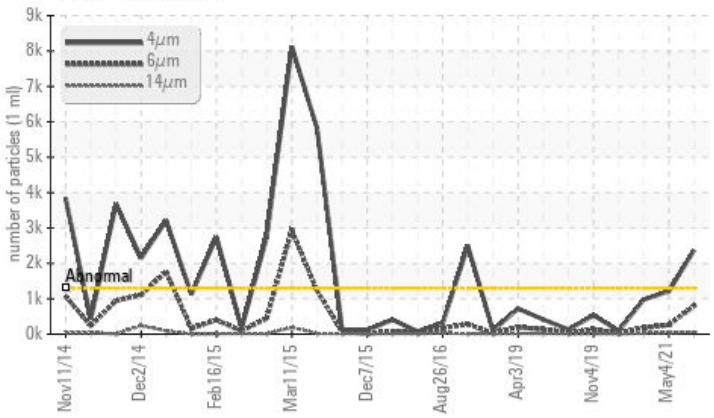


WEAR

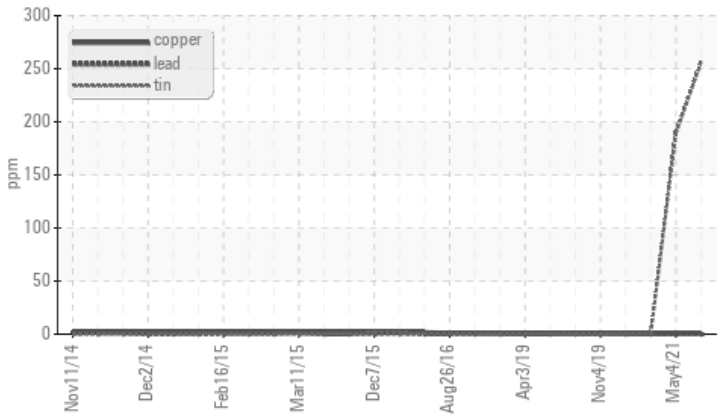
Area
PRESS HYD RESERVOIR [BEFORE]
Machine Id
0821HP01
Component
Hydraulic System
Fluid
KLUBER SUMMIT HYSYN FR 46 (1500 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Non-ferrous Metals



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a baseline.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	NORMAL
Tin	ppm	ASTM D5185m	>20	▲ **256**	⬢ 189	0
Particles >4µm		ASTM D7647	>1300	▲ **2373**	1214	981
Particles >6µm		ASTM D7647	>320	▲ **790**	260	177
Particles >14µm		ASTM D7647	>40	▲ **57**	38	22
Particles >21µm		ASTM D7647	>10	▲ **15**	16	11
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ **18/17/13**	17/15/12	17/15/12

Customer Id: FLAMONNC
Sample No.: WC0806862
Lab Number: 05930852
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	Please submit a sample of the new (unused) oil to establish a baseline.

HISTORICAL DIAGNOSIS

04 May 2021 Diag: Angela Borella

WEAR

The filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Tin ppm levels are severe. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

22 Jan 2021 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Nov 2020 Diag: Jonathan Hester

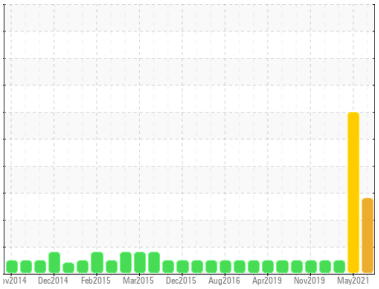
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
PRESS HYD RESERVOIR [BEFORE]
Machine Id
0821HP01
Component
Hydraulic System
Fluid
KLUBER SUMMIT HYSYN FR 46 (1500 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a baseline.

Wear
The tin level is abnormal. Suspect additive. All other component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0806862**	WC0541845	WC0541917
Sample Date		Client Info		**09 Aug 2023**	04 May 2021	22 Jan 2021
Machine Age	hrs	Client Info		**0**	80000	80000
Oil Age	hrs	Client Info		**0**	6000	25000
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**16**	---	---
Iron	ppm	ASTM D5185m	>20	**2**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	1	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	▲ **256**	⬢ 189	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

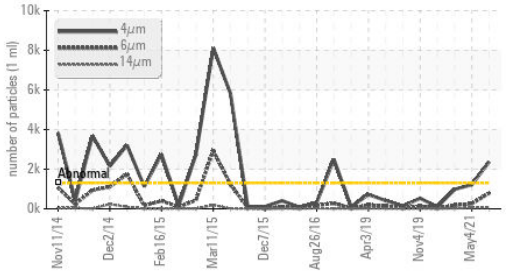
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**<1**	<1	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**1**	0	0
Calcium	ppm	ASTM D5185m		**<1**	0	0
Phosphorus	ppm	ASTM D5185m		**176**	290	538
Zinc	ppm	ASTM D5185m		**16**	0	0
Sulfur	ppm	ASTM D5185m		**838**	828	1151

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**3**	0	0
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.05	**0.053**	---	---
ppm Water	ppm	ASTM D6304	>500	**534.5**	---	---

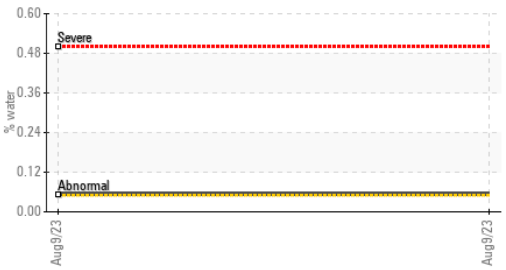
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **2373**	1214	981
Particles >6µm		ASTM D7647	>320	▲ **790**	260	177
Particles >14µm		ASTM D7647	>40	▲ **57**	38	22
Particles >21µm		ASTM D7647	>10	▲ **15**	16	11
Particles >38µm		ASTM D7647	>3	**1**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ **18/17/13**	17/15/12	17/15/12

OIL ANALYSIS REPORT

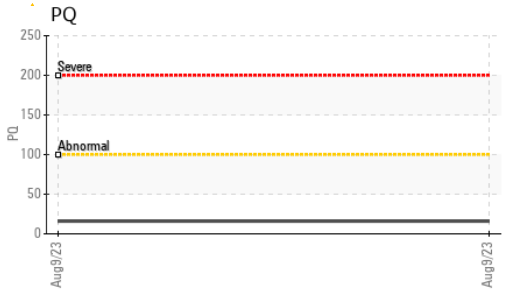
Particle Trend



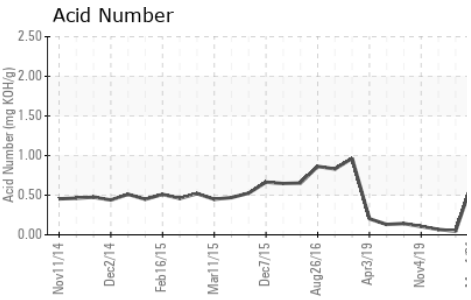
Water



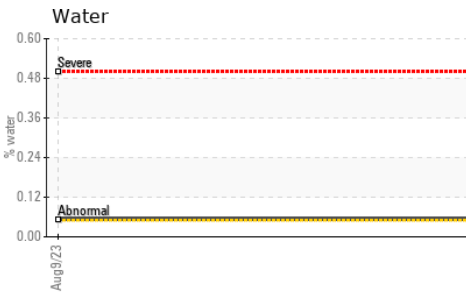
PQ



Acid Number



Water

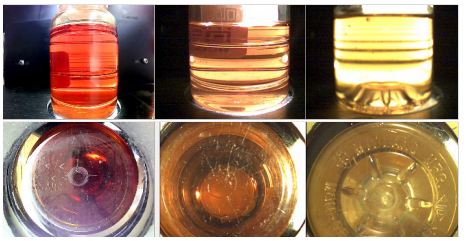


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**2.45**	0.682	0.046

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

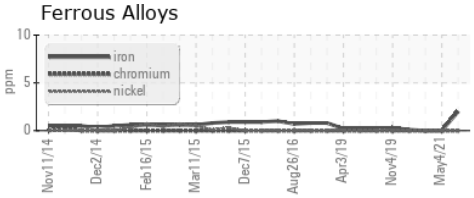
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.9**	44.2	43.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

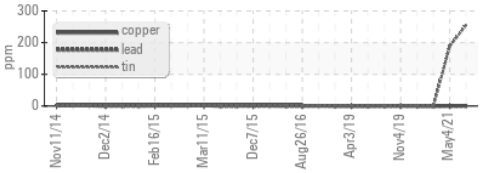


GRAPHS

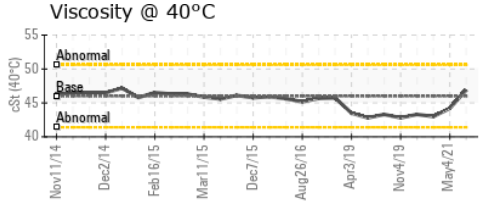
Ferrous Alloys



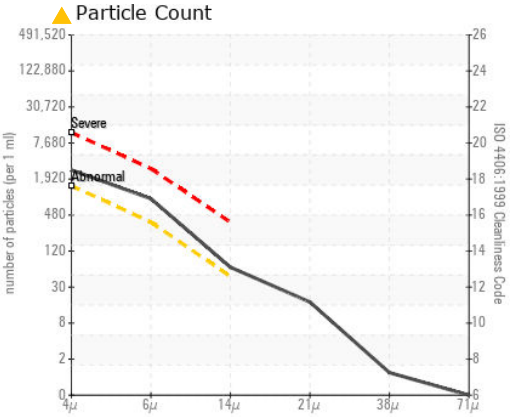
Non-ferrous Metals



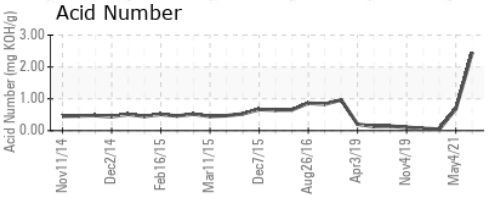
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0806862 **Received** : 22 Aug 2023
Lab Number : 05930852 **Diagnosed** : 23 Aug 2023
Unique Number : 10616123 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

FLAKEBOARD ARAUCO - MDF
985 CORINTH RD
MONCURE, NC
US
Contact: CHRISTOPHER JACKSON
christopher.jackson@arauco.com
T:
F: