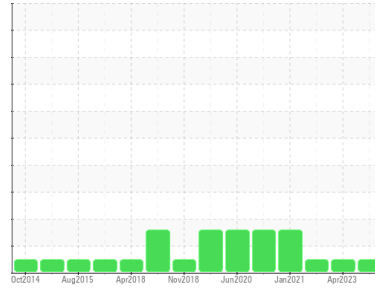




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**MAIN ID FANS**  
 Machine Id  
**BALDOR/DODGE 0380 FN01**  
 Component  
**Inboard Bearing**  
 Fluid  
**SUMMIT TM-30 (2 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0668092</b>	WC0730475	WC0541931
Sample Date	Client Info		<b>25 Jul 2023</b>	20 Apr 2023	14 Apr 2021
Machine Age	hrs	Client Info	<b>0</b>	0	90000
Oil Age	hrs	Client Info	<b>0</b>	0	12000
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>12</b>	---	---
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>3</b>	4	8
Copper	ppm	ASTM D5185m >20	<b>7</b>	6	8
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	1
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>148</b>	191	142
Zinc	ppm	ASTM D5185m	<b>95</b>	95	90
Sulfur	ppm	ASTM D5185m	<b>1721</b>	1602	1362

## CONTAMINANTS

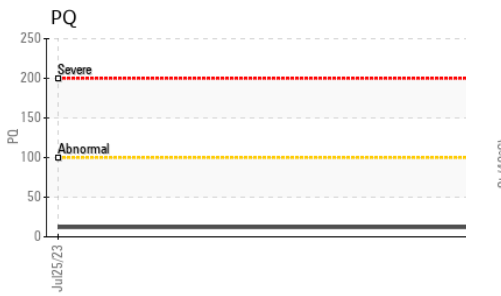
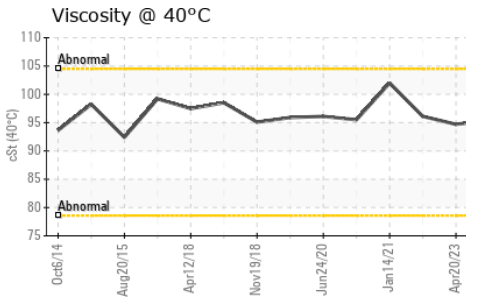
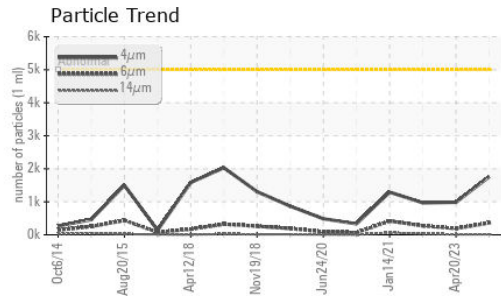
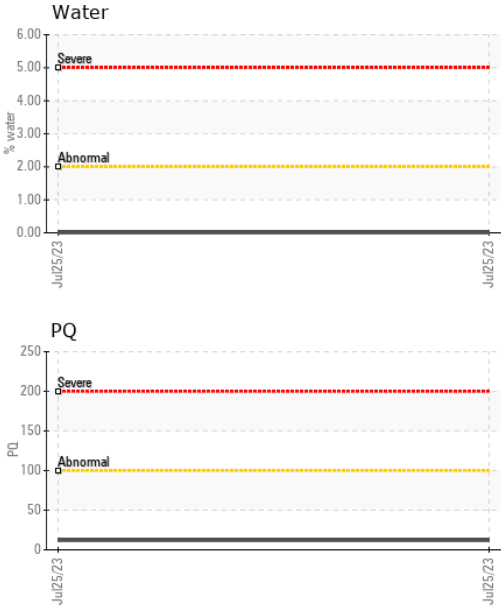
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>8</b>	17	17
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >2	<b>0.004</b>	---	---
ppm Water	ppm	ASTM D6304	<b>41.6</b>	---	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1758</b>	985	969
Particles >6µm	ASTM D7647	>1300	<b>360</b>	189	274
Particles >14µm	ASTM D7647	>160	<b>13</b>	10	34
Particles >21µm	ASTM D7647	>40	<b>4</b>	3	11
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	2
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/16/11</b>	17/15/10	17/15/12



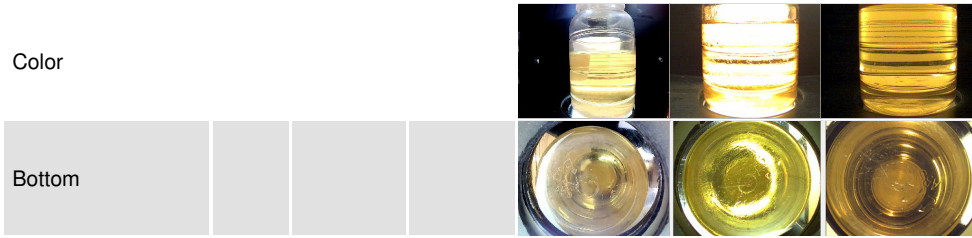
# OIL ANALYSIS REPORT



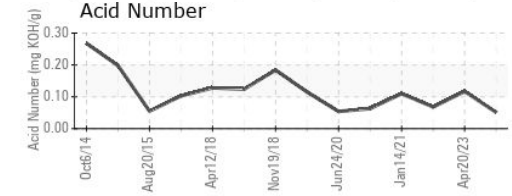
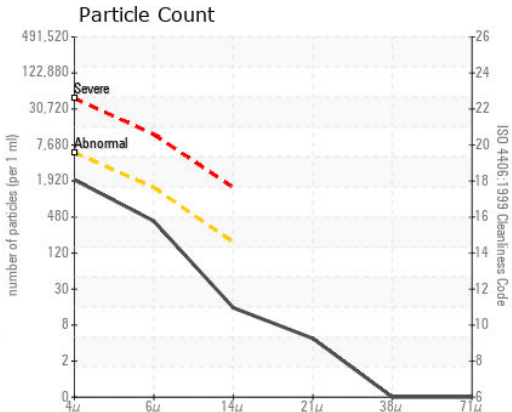
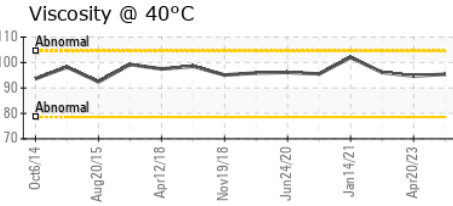
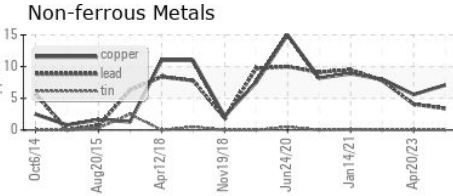
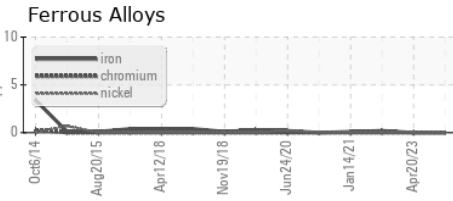
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.051</b>	0.117	0.068
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>95.4</b>	94.7	96.1

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0668092 **Received** : 22 Aug 2023  
**Lab Number** : 05930863 **Diagnosed** : 24 Aug 2023  
**Unique Number** : 10616134 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**FLAKEBOARD ARAUCO - MDF**  
 985 CORINTH RD  
 MONCURE, NC  
 US  
 Contact: JAMES WALTON  
 james.walton@arauco.com  
 T: (919)642-6696  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)