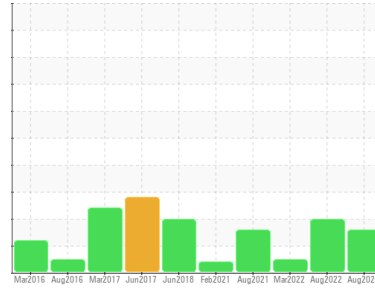


Machine Id
AILSE SIDE LINE 2 3UP (S/N 31418)

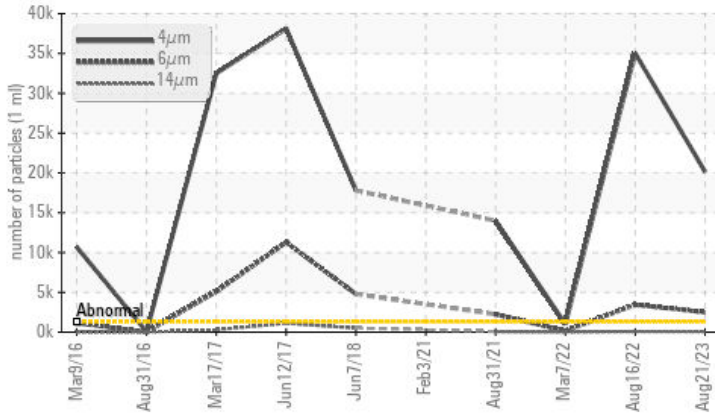
Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (300 GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647	>1300	▲ 20152	▲ 35034	1019
Particles >6µm	ASTM D7647	>320	▲ 2495	▲ 3446	161
Particles >14µm	ASTM D7647	>40	▲ 56	▲ 70	19
Oil Cleanliness	ISO 4406 (c)	>17/15/12	▲ 22/18/13	▲ 22/19/13	17/15/11

Customer Id: TAPMET
Sample No.: RP0007281
Lab Number: 05930905
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

16 Aug 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



07 Mar 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



31 Aug 2021 Diag: Don Baldrige

ISO



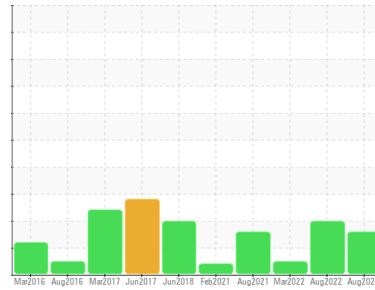
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
AILSE SIDE LINE 2 3UP (S/N 31418)

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (300 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0007281	RP0029339	RP0007281
Sample Date	Client Info	21 Aug 2023	16 Aug 2022	07 Mar 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	8	8	6
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1	0
Lead	ppm	ASTM D5185m >20	0	<1	<1
Copper	ppm	ASTM D5185m >20	6	8	13
Tin	ppm	ASTM D5185m >20	<1	<1	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	<1	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 25	2	0	0
Calcium	ppm	ASTM D5185m 200	2	2	4
Phosphorus	ppm	ASTM D5185m 300	294	310	335
Zinc	ppm	ASTM D5185m 370	144	158	182

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	2	<1	<1
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.005	0.006	0.006
ppm Water	ppm	ASTM D6304 >500	55.2	63.0	60.8

FLUID CLEANLINESS

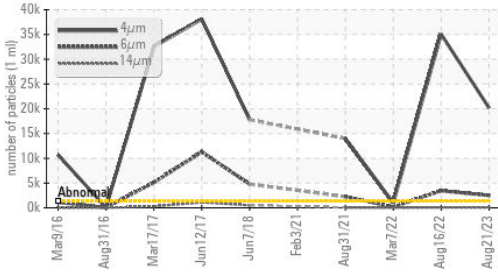
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 20152	▲ 35034	1019
Particles >6µm	ASTM D7647 >320	▲ 2495	▲ 3446	161
Particles >14µm	ASTM D7647 >40	▲ 56	▲ 70	19
Particles >21µm	ASTM D7647 >10	10	▲ 11	7
Particles >38µm	ASTM D7647 >3	0	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/12	▲ 22/18/13	▲ 22/19/13	17/15/11

FLUID DEGRADATION

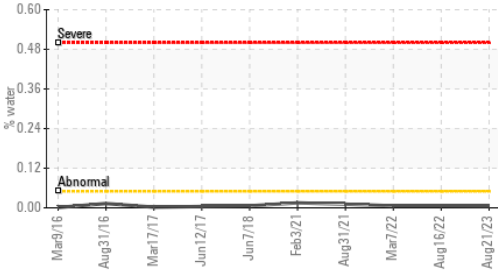
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.47	0.43	0.41

OIL ANALYSIS REPORT

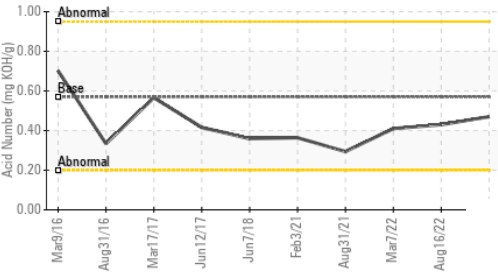
▲ Particle Trend



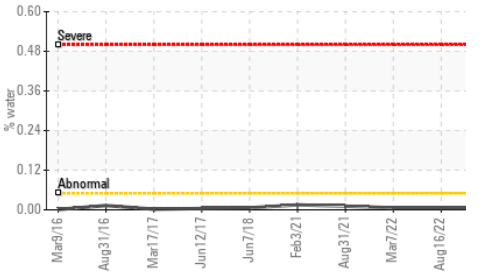
Water



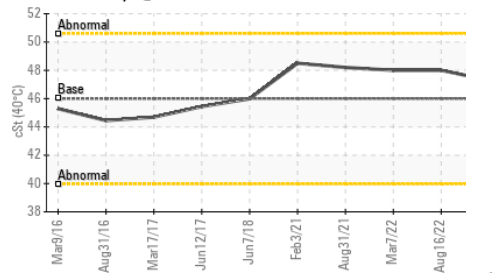
Acid Number



Water



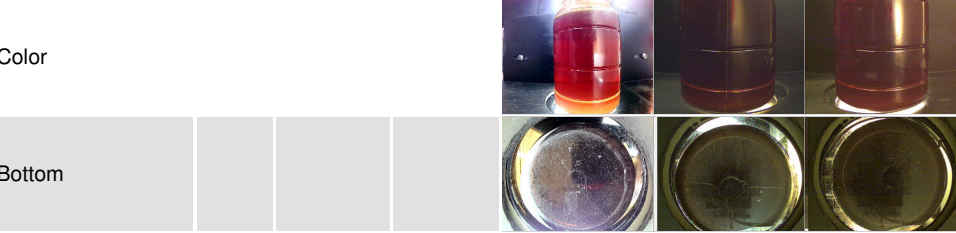
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

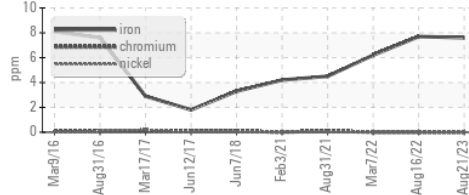
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.3	48.0	48.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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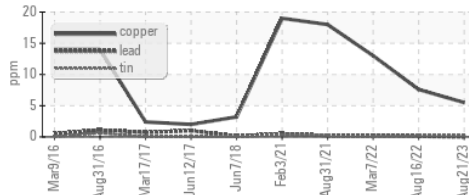


GRAPHS

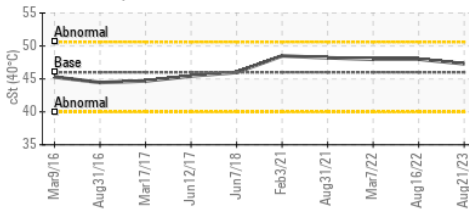
Ferrous Alloys



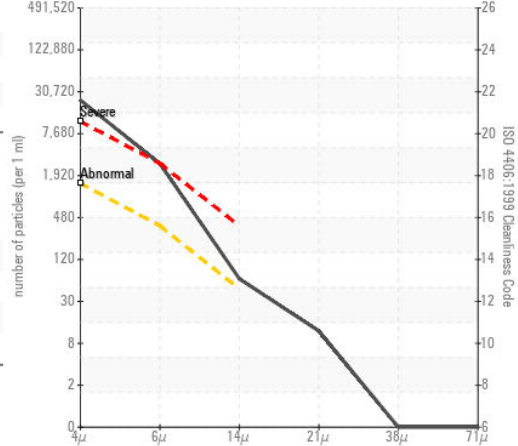
Non-ferrous Metals



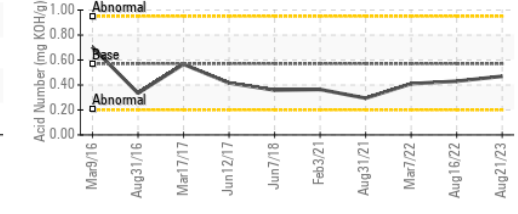
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0007281 **Received** : 22 Aug 2023
Lab Number : 05930905 **Diagnosed** : 23 Aug 2023
Unique Number : 10616176 **Diagnostician** : Don Baldrige
Test Package : IND 2

WESTLAKE CHEMICAL - METAMORA
 4057 SOUTH OAK ST
 METAMORA, MI
 US 48455
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 chris_warner@Westlake.net
 T: (248)668-7915
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)