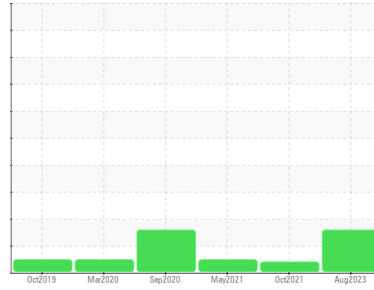




# PROBLEM SUMMARY

Area  
**ULTRACHEM 32P**  
 Machine Id  
**SULLAIR 003-80659 - PEDRICKTOWN COGENERATION**  
 Component  
**Compressor**

Sample Rating Trend

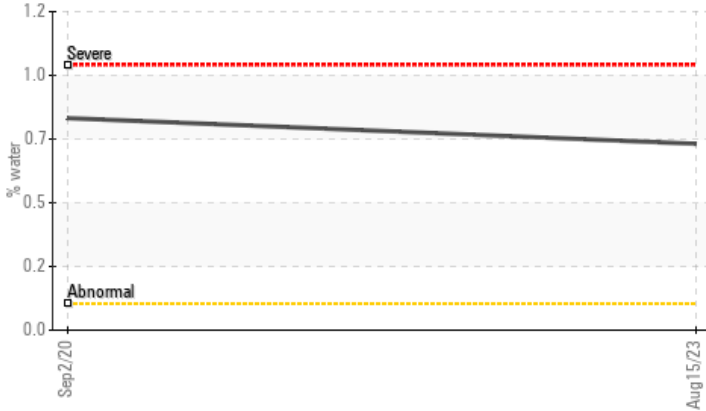


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	NORMAL
Water	%	ASTM D6304	>0.1	▲ <b>0.702</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ <b>7020</b>	---	---

Customer Id: UCCUMWIL  
 Sample No.: UCH05930930  
 Lab Number: 05930930  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.

## HISTORICAL DIAGNOSIS

### 13 Oct 2021 Diag: Jonathan Hester

#### ADDITIVES



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. An additive depletion is indicated. The AN level is acceptable for this fluid.

[view report](#)



### 12 May 2021 Diag: Angela Borella

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 02 Sep 2020 Diag: Jonathan Hester

#### WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

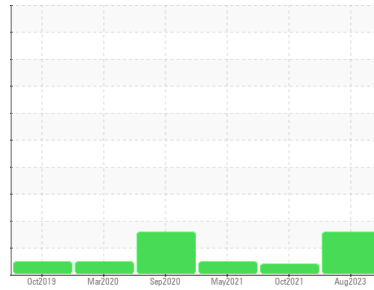
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**ULTRACHEM 32P**  
 Machine Id  
**SULLAIR 003-80659 - PEDRICKTOWN COGENERATION**  
 Component  
**Compressor**

## DIAGNOSIS

### ▲ Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05930930</b>	UCH05376514	UCH05264508
Sample Date	Client Info		<b>15 Aug 2023</b>	13 Oct 2021	12 May 2021
Machine Age	hrs	Client Info	<b>37839</b>	27678	25473
Oil Age	hrs	Client Info	<b>0</b>	2205	1
Oil Changed	Client Info		<b>N/A</b>	N/A	Changed
Sample Status			<b>ATTENTION</b>	ATTENTION	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	5	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>3</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	4	3
Barium	ppm	ASTM D5185m 730	<b>458</b>	▲ 67	599
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m 0.0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>3</b>	<1	<1
Calcium	ppm	ASTM D5185m 0	<b>5</b>	3	2
Phosphorus	ppm	ASTM D5185m 0	<b>11</b>	5	2
Zinc	ppm	ASTM D5185m 0	<b>18</b>	6	0
Sulfur	ppm	ASTM D5185m 590	<b>666</b>	598	435

## CONTAMINANTS

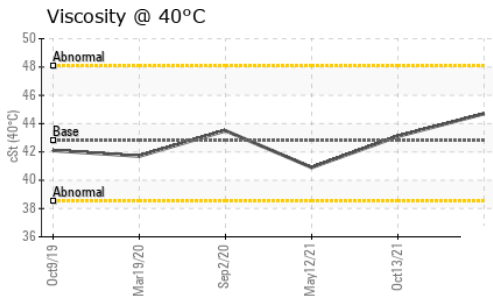
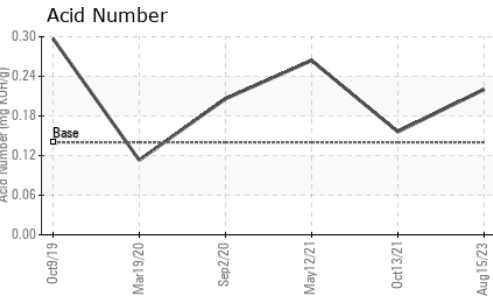
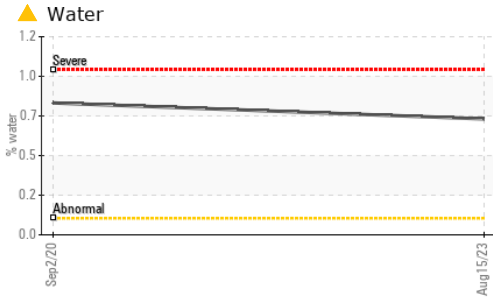
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>5</b>	3	2
Sodium	ppm	ASTM D5185m	<b>30</b>	50	6
Potassium	ppm	ASTM D5185m >20	<b>4</b>	6	1
Water	%	ASTM D6304 >0.1	▲ <b>0.702</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	▲ <b>7020</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	<b>0.22</b>	0.156	0.264



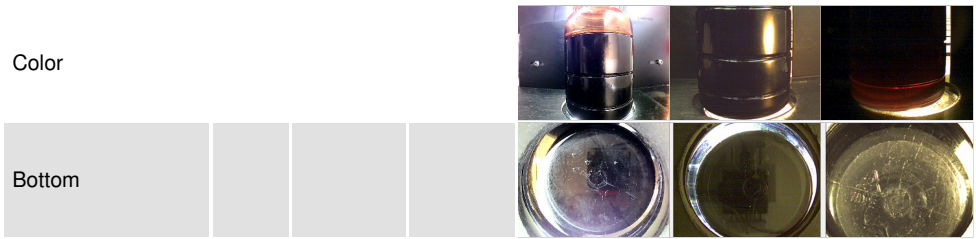
# OIL ANALYSIS REPORT



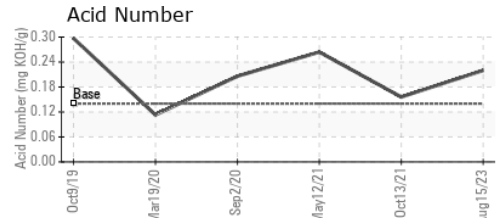
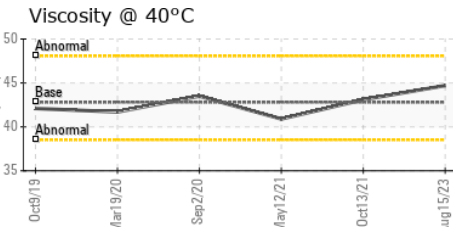
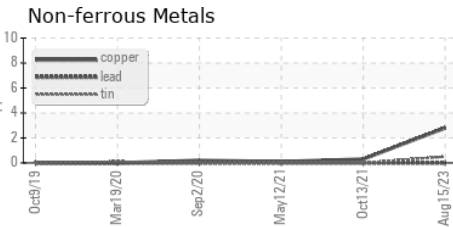
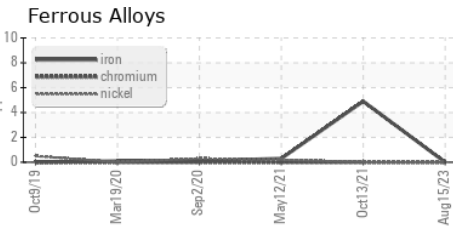
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	44.7	43.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : UCH05930930 Received : 22 Aug 2023  
 Lab Number : 05930930 Diagnosed : 24 Aug 2023  
 Unique Number : 10616201 Diagnostician : Don Baldrige  
 Test Package : IND 2 ( Additional Tests: KF )

**CUMMINS-WAGNER CO INC**  
 175 Edgemoor Rd  
 WILMINGTON, DE  
 US 19809

Contact: Natalie Gagliano  
 NGagliano@cummins-wagner.com  
 T: (833)568-5450

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)