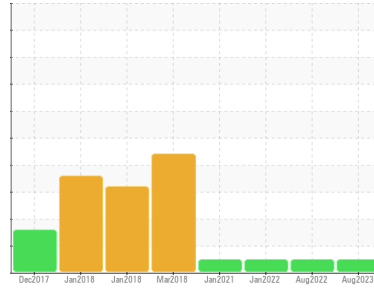


Area  
**MAXAIR 46**  
Machine Id  
**PALATEK 1508060003 - SUPERIOR COMPONENTS**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

| method        | limit/base  | current            | history1     | history2    |       |
|---------------|-------------|--------------------|--------------|-------------|-------|
| Sample Number | Client Info | <b>UCS05930932</b> | UCS05625750  | UCS05452606 |       |
| Sample Date   | Client Info | <b>09 Aug 2023</b> | 11 Aug 2022  | 17 Jan 2022 |       |
| Machine Age   | hrs         | Client Info        | <b>69074</b> | 0           | 55444 |
| Oil Age       | hrs         | Client Info        | <b>4000</b>  | 0           | 8000  |
| Oil Changed   | Client Info | <b>Changed</b>     | N/A          | Changed     |       |
| Sample Status |             | <b>NORMAL</b>      | NORMAL       | NORMAL      |       |

**WEAR METALS**

| method   | limit/base | current     | history1 | history2     |     |    |
|----------|------------|-------------|----------|--------------|-----|----|
| Iron     | ppm        | ASTM D5185m | >50      | <b>0</b>     | 0   | 0  |
| Chromium | ppm        | ASTM D5185m | >10      | <b>0</b>     | 0   | 0  |
| Nickel   | ppm        | ASTM D5185m |          | <b>0</b>     | 0   | 0  |
| Titanium | ppm        | ASTM D5185m |          | <b>&lt;1</b> | 0   | 0  |
| Silver   | ppm        | ASTM D5185m |          | <b>0</b>     | 0   | <1 |
| Aluminum | ppm        | ASTM D5185m | >25      | <b>0</b>     | <1  | 0  |
| Lead     | ppm        | ASTM D5185m | >25      | <b>0</b>     | 0   | 0  |
| Copper   | ppm        | ASTM D5185m | >50      | <b>&lt;1</b> | 2   | <1 |
| Tin      | ppm        | ASTM D5185m | >15      | <b>0</b>     | <1  | 0  |
| Antimony | ppm        | ASTM D5185m |          | <b>---</b>   | --- | 0  |
| Vanadium | ppm        | ASTM D5185m |          | <b>&lt;1</b> | 0   | 0  |
| Cadmium  | ppm        | ASTM D5185m |          | <b>0</b>     | 0   | 0  |

**ADDITIVES**

| method     | limit/base | current     | history1 | history2     |     |     |
|------------|------------|-------------|----------|--------------|-----|-----|
| Boron      | ppm        | ASTM D5185m | 0.0      | <b>0</b>     | <1  | 1   |
| Barium     | ppm        | ASTM D5185m | 0.0      | <b>15</b>    | 0   | 0   |
| Molybdenum | ppm        | ASTM D5185m | 0        | <b>0</b>     | 0   | 0   |
| Manganese  | ppm        | ASTM D5185m | 0        | <b>&lt;1</b> | 0   | 0   |
| Magnesium  | ppm        | ASTM D5185m | 0.0      | <b>1</b>     | 0   | 0   |
| Calcium    | ppm        | ASTM D5185m | 0.0      | <b>0</b>     | 0   | 0   |
| Phosphorus | ppm        | ASTM D5185m | 966      | <b>396</b>   | 377 | 327 |
| Zinc       | ppm        | ASTM D5185m | 0        | <b>0</b>     | 0   | 0   |
| Sulfur     | ppm        | ASTM D5185m | 1309     | <b>492</b>   | 586 | 222 |

**CONTAMINANTS**

| method    | limit/base | current     | history1 | history2     |   |    |
|-----------|------------|-------------|----------|--------------|---|----|
| Silicon   | ppm        | ASTM D5185m | >25      | <b>2</b>     | 1 | <1 |
| Sodium    | ppm        | ASTM D5185m |          | <b>&lt;1</b> | 0 | <1 |
| Potassium | ppm        | ASTM D5185m | >20      | <b>0</b>     | 0 | 0  |

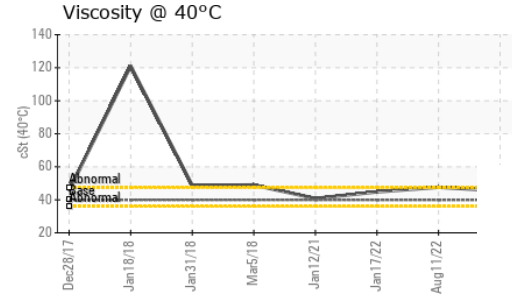
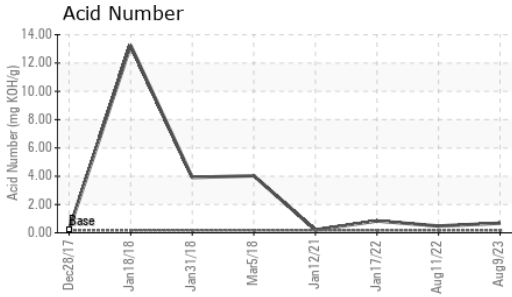
**FLUID DEGRADATION**

| method           | limit/base | current    | history1 | history2    |      |      |
|------------------|------------|------------|----------|-------------|------|------|
| Acid Number (AN) | mg KOH/g   | ASTM D8045 | 0.172    | <b>0.68</b> | 0.48 | 0.84 |

**VISUAL**

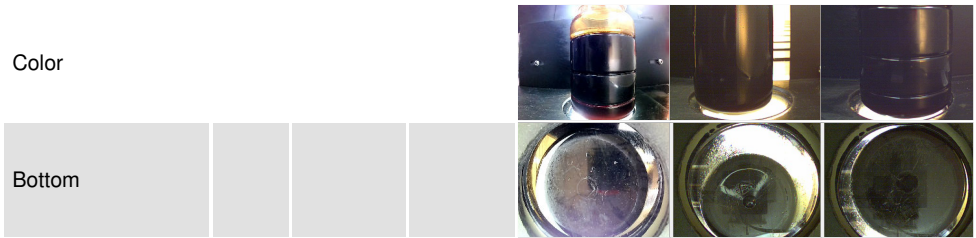
| method           | limit/base | current | history1 | history2     |       |       |
|------------------|------------|---------|----------|--------------|-------|-------|
| White Metal      | scalar     | *Visual | NONE     | <b>NONE</b>  | NONE  | NONE  |
| Yellow Metal     | scalar     | *Visual | NONE     | <b>NONE</b>  | NONE  | NONE  |
| Precipitate      | scalar     | *Visual | NONE     | <b>NONE</b>  | NONE  | NONE  |
| Silt             | scalar     | *Visual | NONE     | <b>NONE</b>  | NONE  | NONE  |
| Debris           | scalar     | *Visual | NONE     | <b>MODER</b> | MODER | NONE  |
| Sand/Dirt        | scalar     | *Visual | NONE     | <b>NONE</b>  | NONE  | NONE  |
| Appearance       | scalar     | *Visual | NORML    | <b>NORML</b> | NORML | NORML |
| Odor             | scalar     | *Visual | NORML    | <b>NORML</b> | NORML | NORML |
| Emulsified Water | scalar     | *Visual | >0.1     | <b>NEG</b>   | NEG   | NEG   |
| Free Water       | scalar     | *Visual |          | <b>NEG</b>   | NEG   | NEG   |

# OIL ANALYSIS REPORT

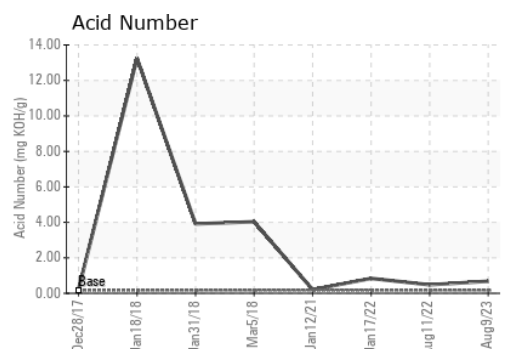
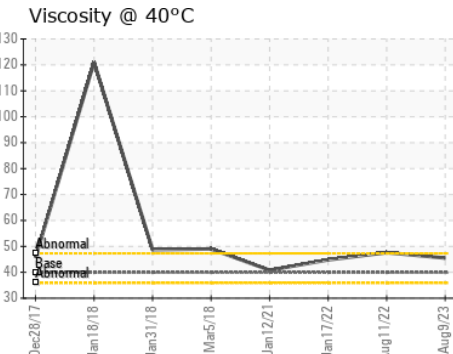
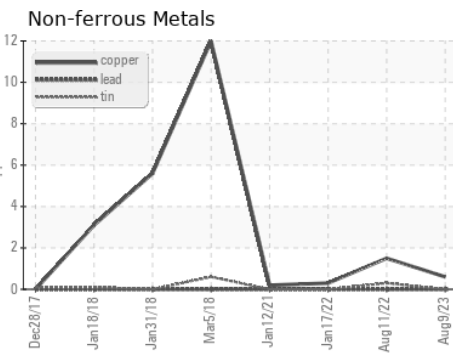
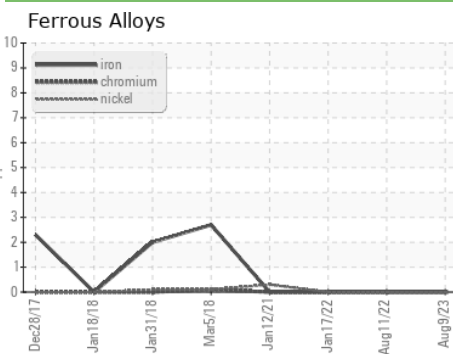


| FLUID PROPERTIES |     | method    | limit/base | current     | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D445 | 39.9       | <b>45.5</b> | 47.6     | 44.8     |

| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05930932  
**Lab Number** : **05930932**  
**Unique Number** : 10616203  
**Test Package** : IND 2

**JEMCO-MAXAIR**  
 WEST FARGO, ND  
 US 58078  
 Contact: DALE K  
 dalek@jemco-maxair.com  
 T: (701)281-0362  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)