

OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS

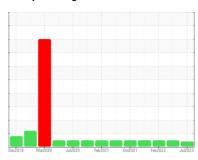
Machine Id

DEISTER SIZING SCREEN 14035 DRAIN PLUG (S/N 970310)

Component

Gearbox

MOBIL SHC 632 (--- GAL)





DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

 $\label{lem:moderate} \mbox{Moderate concentration of visible dirt/debris present in the oil.}$

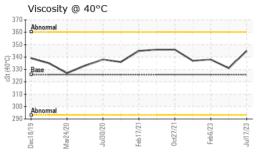
Fluid Condition

The condition of the oil is acceptable for the time in service

		Dec2019 1	Mar2020 Jul2020	Feb2021 Oct2021 Feb2023	Jul2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0726557	WC0726583	WC0726580
Sample Date		Client Info		17 Jul 2023	08 May 2023	06 Feb 2023
Machine Age	hrs	Client Info		7462	7135	6708
Oil Age	hrs	Client Info		1092	764	337
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	133	12	60
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>50	2	0	1
Copper	ppm	ASTM D5185m	>200	13	<1	3
Tin	ppm	ASTM D5185m	>10	1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	28	0
Barium	ppm	ASTM D5185m		0	0	1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		2	<1	1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	6	6
Phosphorus	ppm	ASTM D5185m		482	350	481
Zinc	ppm	ASTM D5185m		0	0	3
Sulfur	ppm	ASTM D5185m		138	11357	184
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	13	<1	14
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	325.8	345	331	338
0.00.10\ D			-		1400111	



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GRA	APHS							
	(ppm))					Lead (ppm)	
400 - Severe							120	
300 - Abno	mal						80	
00				_	<u> </u>	1	60 - Abnormal 40 - 20	
Dec18/19	Mar24/20	Jul30/20	Feb17/21	0ct27/21	Feb6/23	Jul17/23	Dec18/19 Jul30/20 Feb17/21	Feb6/23
Alur	ninum					,	Chromium (ppm)	-,
O Severe							25 Severe	
0							20	
Abno	mal						E 15	
0							5-	
Dec18/19	Mar24/20	Jul30/20	Feb17/21-	0ct27/21	Feb6/23	Jul17/23	Dec18/19 — Jul30/20 — Jul30/20 — Oct27/21 —	Feb6/23
Сор	per (pp	om)					Silicon (ppm)	
Severe							120 Severe	
0							100	
Abno	mal						60 Abnormal	
0							20	\rightarrow
Dec18/19	Mar24/20 -	Jul30/20	Feb17/21	0ct27/21	Feb6/23 -	Jul17/23	Dec18/19 — Mar24/20 — Jul39/20 — Feb 17/21 —	Feb6/23
	osity @		윤	0	<u>a</u>	Jul	Additives	Fel Jul
Abno		40 0					GOO calcium	
10				$\overline{}$			500 - Description of the second of the secon	\wedge
0 Base	<u>\</u>					_	300 - Treatment of the contract of the contrac	Y
0							200	
Abno					3		0	3 3
Dec18/19	Mar24/20	Jul30/20	Feb17/21	Oct27/21	Feb 6/23	Jul17/23	Dec18/19 Mar24/20 Jul30/20 Gct27/21	Feb6/23





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10616317 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0726557 : 05931046

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received Diagnosed Diagnostician : Don Baldridge

: 22 Aug 2023 : 23 Aug 2023 WAKE STONE CORPORATION

3990 HWY 9 BUS E LORIS, SC US 29569

Contact: JASON MILLER

jasonmiller@wakestonecorp.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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