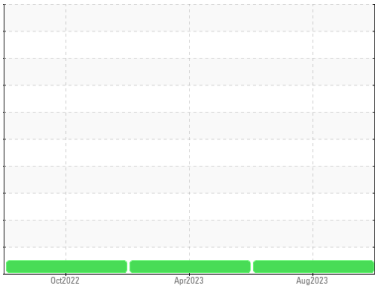
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
E-170
Component
Swing Drive
Fluid
PHILLIPS 80W90 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0780329**	WC0780338	WC0703787
Sample Date		Client Info		**17 Aug 2023**	12 Apr 2023	07 Oct 2022
Machine Age	hrs	Client Info		**1653**	1062	517
Oil Age	hrs	Client Info		**591**	1062	517
Oil Changed		Client Info		**Not Changd**	Changed	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	**29**	74	45
Chromium	ppm	ASTM D5185m	>10	**<1**	1	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	<1	0
Lead	ppm	ASTM D5185m	>50	**0**	0	<1
Copper	ppm	ASTM D5185m	>200	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**205**	78	77
Barium	ppm	ASTM D5185m		**0**	3	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	2	2
Magnesium	ppm	ASTM D5185m		**<1**	<1	0
Calcium	ppm	ASTM D5185m		**20**	9	7
Phosphorus	ppm	ASTM D5185m		**793**	565	533
Zinc	ppm	ASTM D5185m		**6**	6	0
Sulfur	ppm	ASTM D5185m		**20766**	12902	19606

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**5**	18	12
Sodium	ppm	ASTM D5185m		**1**	<1	3
Potassium	ppm	ASTM D5185m	>20	**0**	1	3

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**147**	185	185

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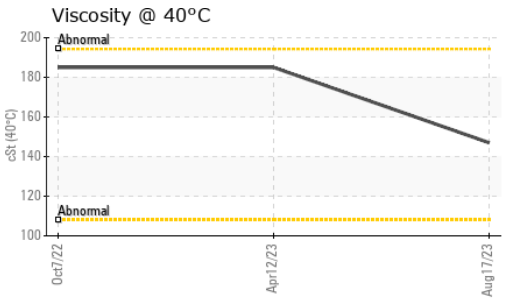
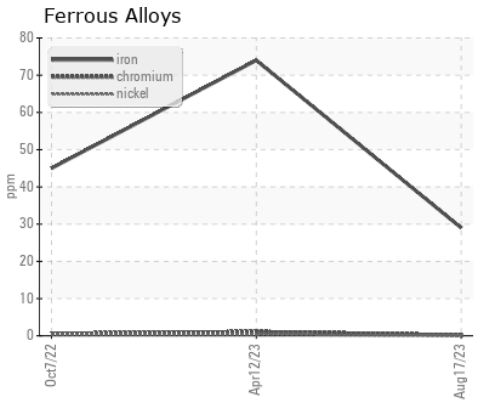
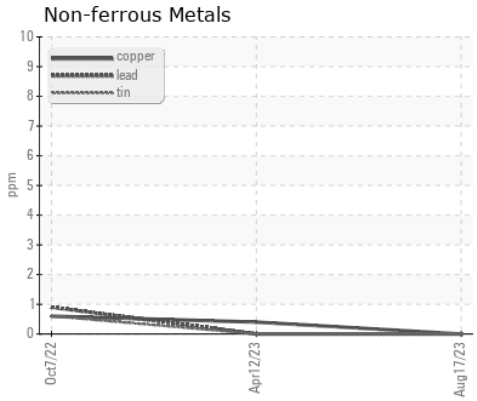
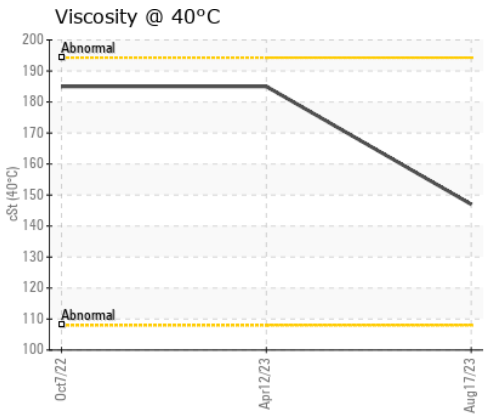


SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

GRAPHS







Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0780329
Lab Number : 05931239
Unique Number : 10616510
Test Package : CONST

Received : 22 Aug 2023
Diagnosed : 23 Aug 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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