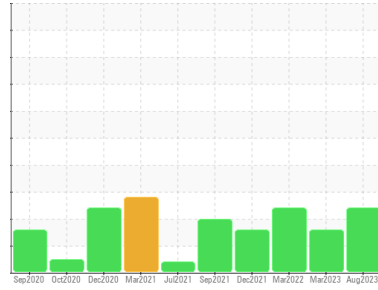


PROBLEM SUMMARY

Sample Rating Trend



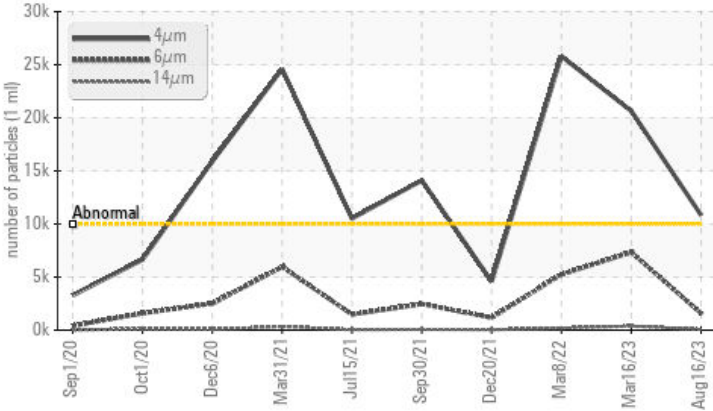
WATER



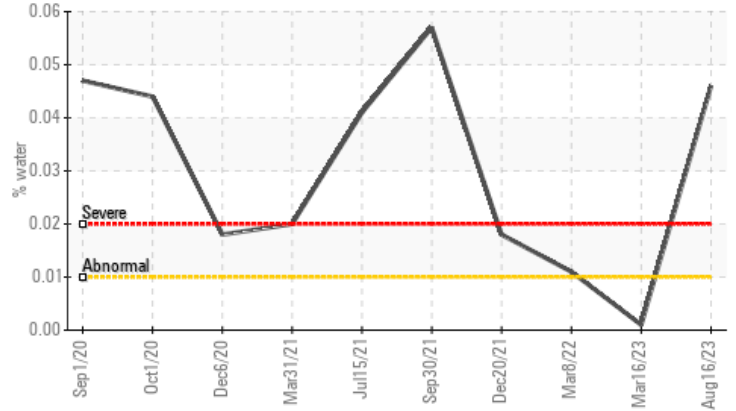
Machine Id
C-163 - PANTHER 2 C-163 - PANTHER 2
 Component
Refrigeration Compressor
 Fluid
CPI ENG. 1516-100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Water



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.01	▲ 0.046	0.001	▲ 0.011
ppm Water	ppm	ASTM D6304	>100	▲ 464.0	0.00	▲ 118.1
Particles >4µm		ASTM D7647	>10000	▲ 10845	▲ 20645	▲ 25804
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 21/18/13	▲ 22/20/16	▲ 22/20/15

Customer Id: ENERAN
 Sample No.: TO90002287
 Lab Number: 05931597
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 Mar 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Mar 2022 Diag: Don Baldrige

WATER



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Dec 2021 Diag: Don Baldrige

WATER

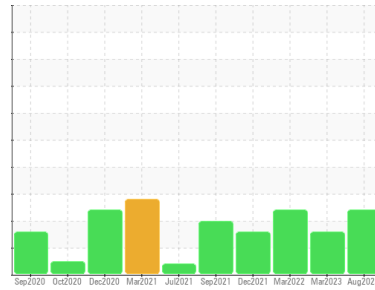


No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
C-163 - PANTHER 2 C-163 - PANTHER 2
 Component
Refrigeration Compressor
 Fluid
CPI ENG. 1516-100 (--- GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	TO90002287	TO90002370	TO90000866
Sample Date	Client Info	16 Aug 2023	16 Mar 2023	08 Mar 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	9	10	0
Chromium	ppm	ASTM D5185m >2	<1	0	0
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >3	0	1	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	1	0	0
Tin	ppm	ASTM D5185m >4	2	1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	2
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	1	3	0
Calcium	ppm	ASTM D5185m	72	120	69
Phosphorus	ppm	ASTM D5185m	943	605	530
Zinc	ppm	ASTM D5185m	0	12	0
Sulfur	ppm	ASTM D5185m	13	45	12

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	4	4	4
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.01	▲ 0.046	0.001	▲ 0.011
ppm Water	ppm	ASTM D6304 >100	▲ 464.0	0.00	▲ 118.1

FLUID CLEANLINESS

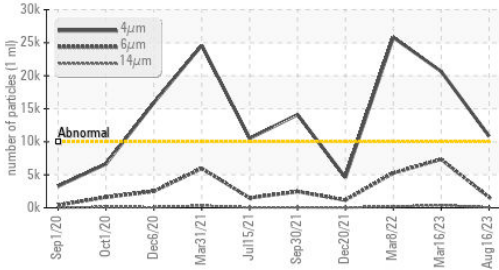
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 10845	▲ 20645	▲ 25804
Particles >6µm	ASTM D7647 >2500	1594	▲ 7339	▲ 5256
Particles >14µm	ASTM D7647 >320	60	▲ 379	185
Particles >21µm	ASTM D7647 >80	16	58	37
Particles >38µm	ASTM D7647 >20	1	2	1
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 21/18/13	▲ 22/20/16	▲ 22/20/15

FLUID DEGRADATION

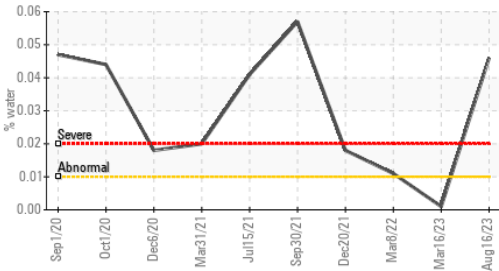
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974	0.046	0.089	0.043

OIL ANALYSIS REPORT

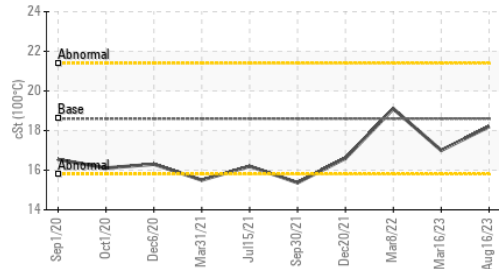
Particle Trend



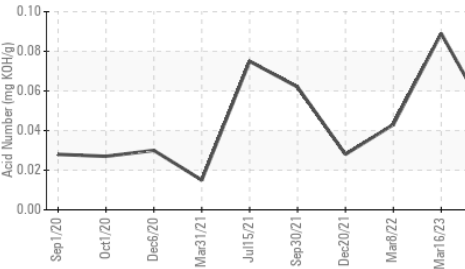
Water



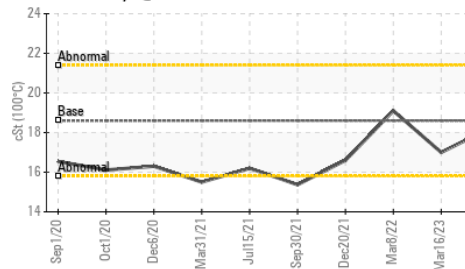
Viscosity @ 100°C



Acid Number



Viscosity @ 100°C



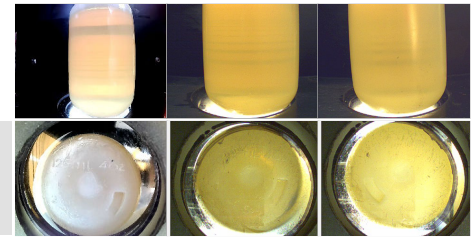
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	92.3	102	99.8
Visc @ 100°C	cSt	ASTM D445	18.6	17.0	19.1
Viscosity Index (VI)	Scale	ASTM D2270	223	198	214

SAMPLE IMAGES	method	limit/base	current	history1	history2
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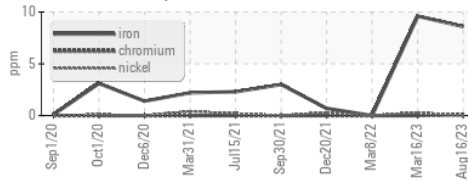
Color

Bottom

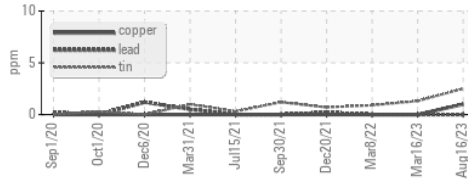


GRAPHS

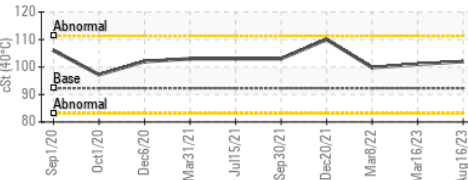
Ferrous Alloys



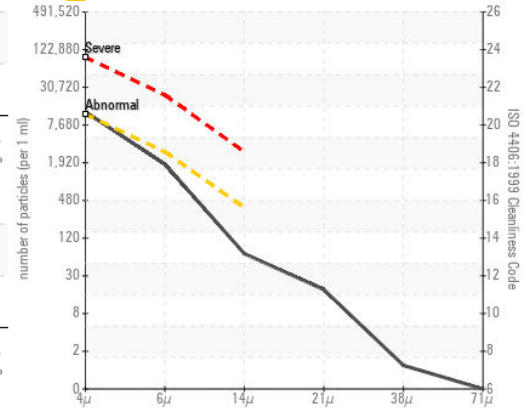
Non-ferrous Metals



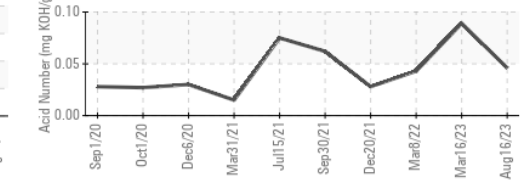
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90002287 **Received** : 22 Aug 2023
Lab Number : 05931597 **Diagnosed** : 24 Aug 2023
Unique Number : 10616868 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ENERGY TRANSFER - PANTHER PLANT
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 US 79778
 Contact: WOODY SALGE
 woody.salge@energytransfer.com

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