

# **OIL ANALYSIS REPORT**

# HER SON Machine Id VOLVO Cummins ISX 450 T233 (S/N 4V4NC9TH5CN544881)

Component Diesel Engine

MOBIL DELVAC 1300 SUPER15W40 (45 LTR)

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

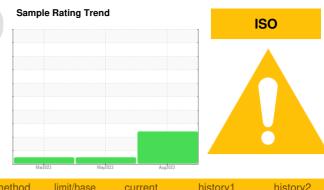
All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

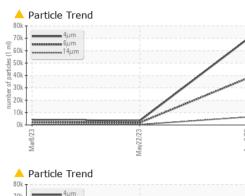
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

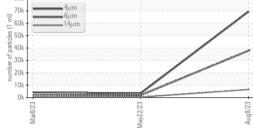


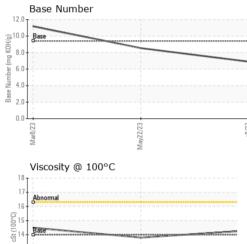
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0012781	KL0012363	KL0011375
Sample Date		Client Info		08 Aug 2023	22 May 2023	08 Mar 2023
Machine Age	kms	Client Info		1915999	1888721	1863857
Oil Age	kms	Client Info		52142	24864	1
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATION	V	method	limit/base	current	history1	history2
Fuel		WC Method	>6.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	66	25	3
Chromium	ppm	ASTM D5185m	>20	2	1	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>25	6	2	1
Lead	ppm	ASTM D5185m	>40	2	0	0
Copper	ppm	ASTM D5185m	>330	1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	32	41	119
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	121	114	115
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	680	716	775
Calcium	ppm	ASTM D5185m		1229	1219	1258
Phosphorus	ppm	ASTM D5185m		744	759	794
Zinc	ppm	ASTM D5185m		891	899	956
Sulfur	ppm	ASTM D5185m		2871	3610	4134
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	10	7	7
Sodium	ppm	ASTM D5185m		1	2	1
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	1.4	0.7	0.1
Nitration	Abs/cm	*ASTM D7624	>20	14.3	11.6	7.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.8	21.9	17.6



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Abnorma

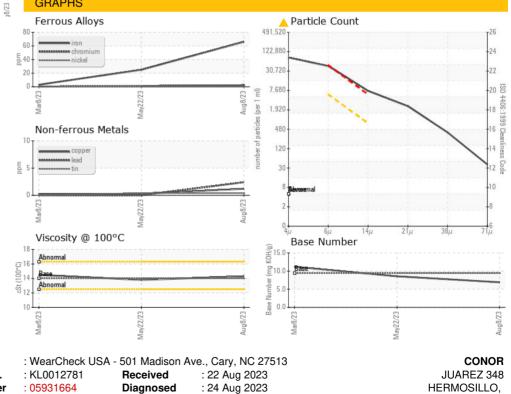
13

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11 Mar8/23

FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		69467	3480	4246
Particles >6µm		ASTM D7647	>5000	<b>A</b> 37843	1896	2313
Particles >14µm		ASTM D7647	>640	<u> </u>	323	394
Particles >21µm		ASTM D7647	>160	🔺 2169	109	133
Particles >38µm		ASTM D7647	>40	<b>A</b> 335	17	20
Particles >71µm		ASTM D7647	>10	<mark>/</mark> 34	2	2
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>A</b> 22/20	18/16	18/16
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	24.8	19.7	13.3
Base Number (BN)	mg KOH/g	ASTM D2896	9.4	6.90	8.54	11.17
VISUAL		method	limit/base		In the term of	In the term of the
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	scalar scalar					
White Metal		*Visual	NONE	NONE	NONE	NONE
White Metal Yellow Metal	scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE NONE	NONE
White Metal Yellow Metal Precipitate	scalar scalar	*Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE
White Metal Yellow Metal Precipitate Silt	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NONE NORML NORML NEG
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NORE NORML NORML >0.2	NONE NONE NONE NONE NONE NORML NORML NEG NEG	NONE NONE NONE NONE NORML NORML NEG NEG	NONE NONE NONE NONE NONE NORML NORML NEG NEG







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