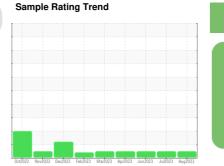


OIL ANALYSIS REPORT





NORMAL

Machine Id **CATERPILLAR 745D 13380 (S/N 3T603301)** Component **Diesel Engine**

Fluid

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

SYN BLEND 15W40 (GAL)						
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0837181	WC0816287	WC0755087
Sample Date		Client Info		16 Aug 2023	11 Jul 2023	01 Jun 2023
Machine Age	hrs	Client Info		5323	4880	4327
Oil Age	hrs	Client Info		450	563	544
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIC	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	19	28	24
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	1	1
Lead	ppm	ASTM D5185m	>40	2	4	3
Copper	ppm	ASTM D5185m	>330	2	4	4
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	<1	2	2
Barium	ppm	ASTM D5185m	1	0	2	0
Molybdenum	ppm	ASTM D5185m	60	60	61	58
Manganese	ppm	ASTM D5185m	1	<1	<1	<1
Magnesium	ppm	ASTM D5185m	1010	913	883	913
Calcium	ppm	ASTM D5185m	1070	1251	1199	1221
Phosphorus	ppm	ASTM D5185m	1150	1041	1009	996
Zinc	ppm	ASTM D5185m	1270	1235	1242	1230
Sulfur	ppm	ASTM D5185m	2060	3045	3208	3581
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	4	4
Sodium	ppm	ASTM D5185m		0	<1	2
Potassium	ppm	ASTM D5185m	>20	1	<1	0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.5	0.6	0.5
Nitration	Abs/cm	*ASTM D7624	>20	7.9	9.8	9.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.2	21.4	21.2
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.4	16.8	17.1
Base Number (BN)	mg KOH/g	ASTM D2896	9.6	7.8	7.6	7.4
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DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

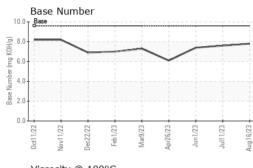
There is no indication of any contamination in the oil.

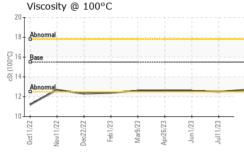
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

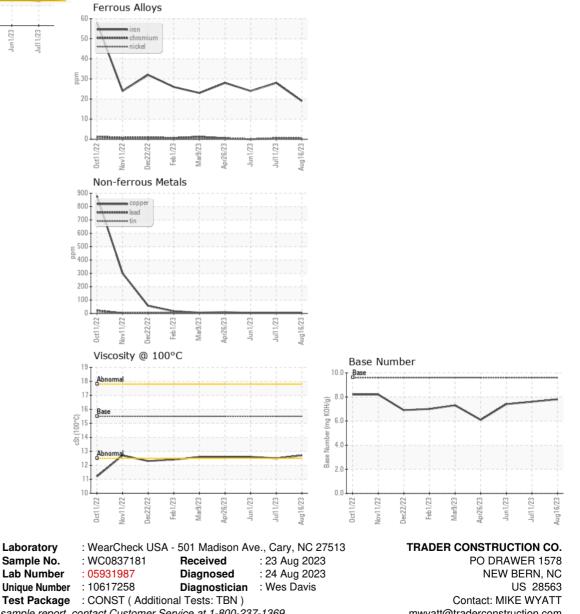


OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	12.7	12.5	12.6
GRAPHS						





To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)