



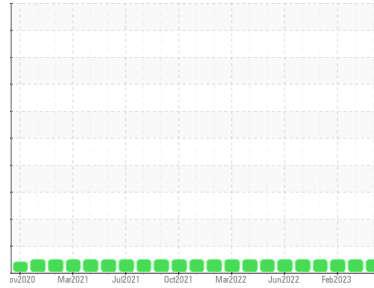
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
CATERPILLAR D6 8178 (S/N KEW00465)
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837178	WC0816164	WC0775943
Sample Date	Client Info		15 Aug 2023	24 May 2023	02 Feb 2023
Machine Age	hrs	Client Info	11325	10892	10319
Oil Age	hrs	Client Info	433	573	449
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	17	21	12
Chromium	ppm	ASTM D5185m >20	<1	1	<1
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m >2	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	1	<1
Lead	ppm	ASTM D5185m >40	4	17	1
Copper	ppm	ASTM D5185m >330	2	5	1
Tin	ppm	ASTM D5185m >15	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	2	3	8
Barium	ppm	ASTM D5185m 1	0	0	0
Molybdenum	ppm	ASTM D5185m 60	65	64	64
Manganese	ppm	ASTM D5185m 1	<1	<1	<1
Magnesium	ppm	ASTM D5185m 1010	972	1017	915
Calcium	ppm	ASTM D5185m 1070	1201	1139	1213
Phosphorus	ppm	ASTM D5185m 1150	1049	1032	1068
Zinc	ppm	ASTM D5185m 1270	1260	1338	1296
Sulfur	ppm	ASTM D5185m 2060	2709	3582	3184

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	3	3	3
Sodium	ppm	ASTM D5185m	0	3	0
Potassium	ppm	ASTM D5185m >20	1	1	2

INFRA-RED

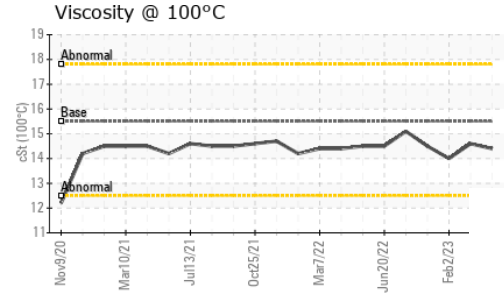
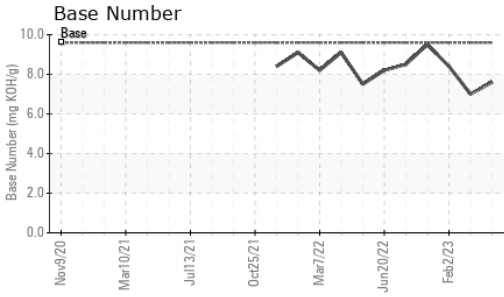
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1.1	1.2	0.7
Nitration	Abs/cm	*ASTM D7624 >20	9.3	11.1	8.2
Sulfation	Abs/.1mm	*ASTM D7415 >30	20.8	23.1	19.5

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	16.4	20.2	15.0
Base Number (BN)	mg KOH/g	ASTM D2896 9.6	7.6	7.0	8.4



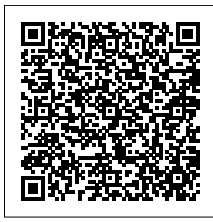
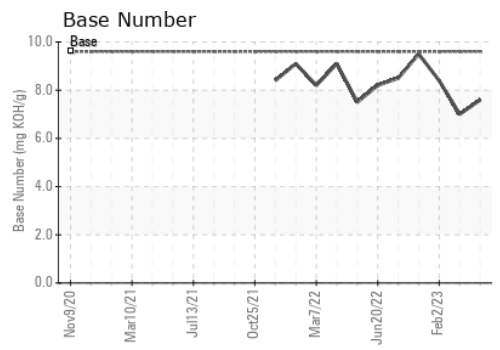
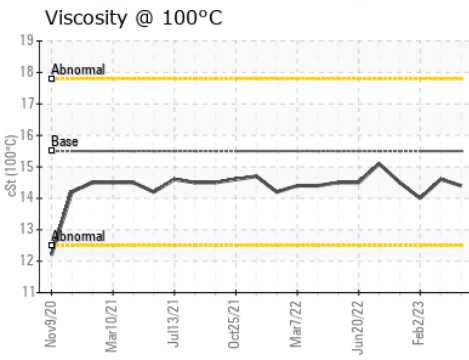
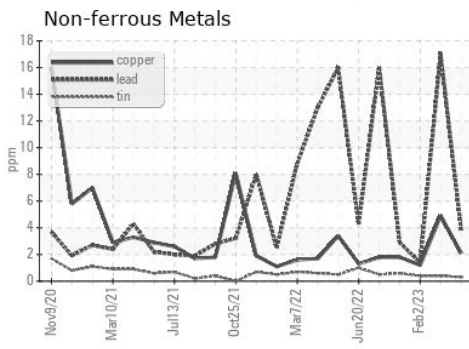
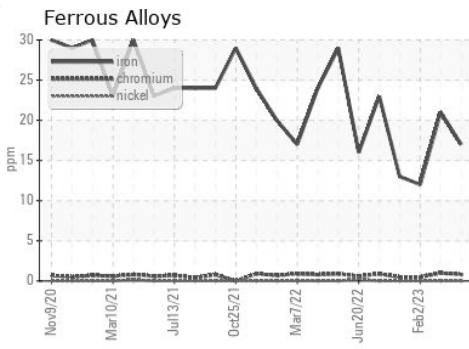
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.5	14.4	14.6	14.0

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0837178 **Received** : 23 Aug 2023
Lab Number : **05931994** **Diagnosed** : 24 Aug 2023
Unique Number : 10617265 **Diagnostician** : Wes Davis
Test Package : CONST (Additional Tests: TBN)

TRADER CONSTRUCTION CO.
 PO DRAWER 1578
 NEW BERN, NC
 US 28563
 Contact: MIKE WYATT
 mwyatt@traderconstruction.com
 T: (252)633-1399
 F: (252)638-4871

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)