



PROBLEM SUMMARY

Sample Rating Trend

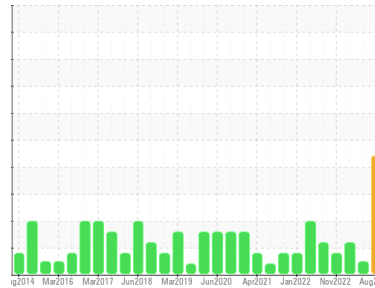
ISO



Machine Id
SM312/001 - BULK TANK (S/N 0238-36175-00020-08302)

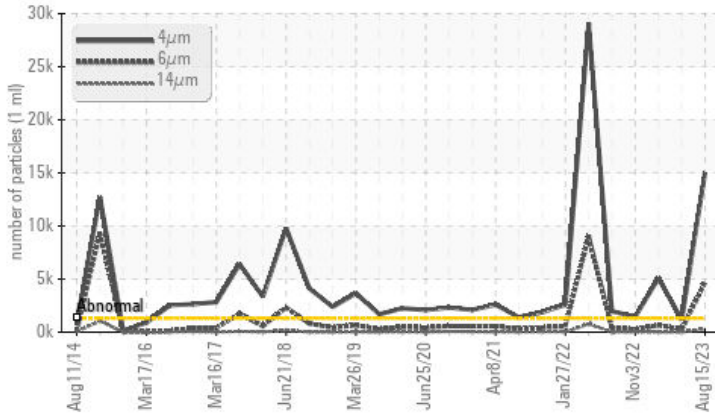
Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)



COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>1300	15022	1177	5077
Particles >6µm	ASTM D7647	>320	4686	274	652
Particles >14µm	ASTM D7647	>40	288	8	26
Particles >21µm	ASTM D7647	>10	59	1	6
Oil Cleanliness	ISO 4406 (c)	>17/15/12	21/19/15	17/15/10	20/17/12

Customer Id: FLUMAR
Sample No.: FC0000561
Lab Number: 05932107
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

03 May 2023 Diag: Wes Davis

NORMAL



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Jan 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



03 Nov 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

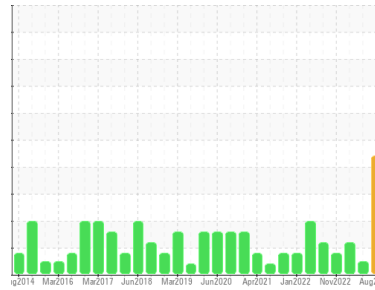
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
SM312/001 - BULK TANK (S/N 0238-36175-00020-08302)

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		FC0000561	FC0000466	FC0000426
Sample Date	Client Info		15 Aug 2023	03 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0
Chromium	ppm	ASTM D5185m	>20	0	<1
Nickel	ppm	ASTM D5185m	>20	0	<1
Titanium	ppm	ASTM D5185m		0	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0
Lead	ppm	ASTM D5185m	>20	0	<1
Copper	ppm	ASTM D5185m	>20	0	0
Tin	ppm	ASTM D5185m	>20	0	<1
Vanadium	ppm	ASTM D5185m		<1	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0
Barium	ppm	ASTM D5185m	5	0	0
Molybdenum	ppm	ASTM D5185m	5	0	<1
Manganese	ppm	ASTM D5185m		<1	<1
Magnesium	ppm	ASTM D5185m	25	<1	6
Calcium	ppm	ASTM D5185m	200	60	84
Phosphorus	ppm	ASTM D5185m	300	330	358
Zinc	ppm	ASTM D5185m	370	421	468
Sulfur	ppm	ASTM D5185m	2500	2830	3152

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3	2
Sodium	ppm	ASTM D5185m		0	4
Potassium	ppm	ASTM D5185m	>20	0	2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>1300	15022	1177	5077
Particles >6µm	ASTM D7647	>320	4686	274	652
Particles >14µm	ASTM D7647	>40	288	8	26
Particles >21µm	ASTM D7647	>10	59	1	6
Particles >38µm	ASTM D7647	>3	2	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>17/15/12	21/19/15	17/15/10	20/17/12

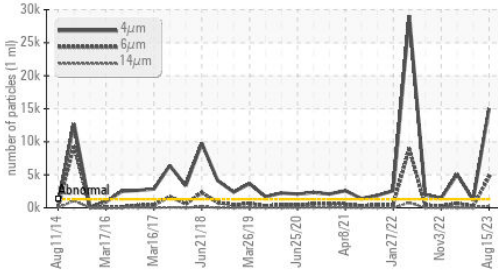
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.42	0.45

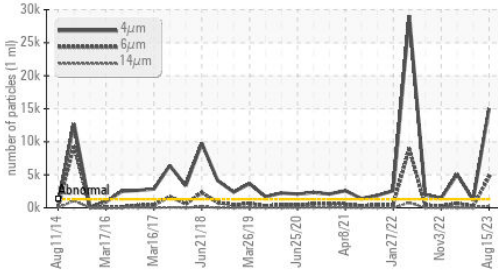


OIL ANALYSIS REPORT

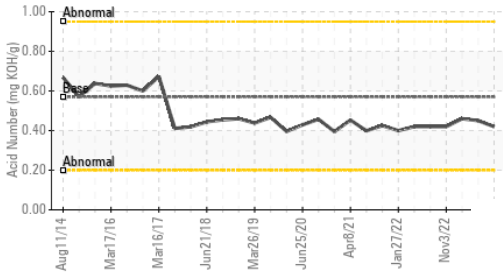
Particle Trend



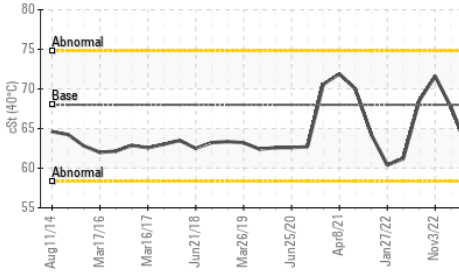
Particle Trend



Acid Number



Viscosity @ 40°C

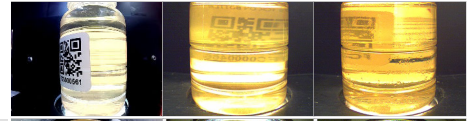


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	62.9	62.6	67.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

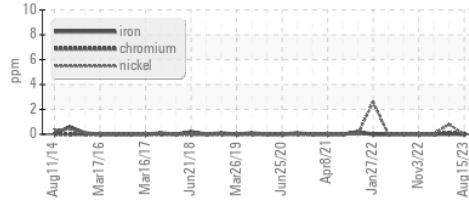


Bottom

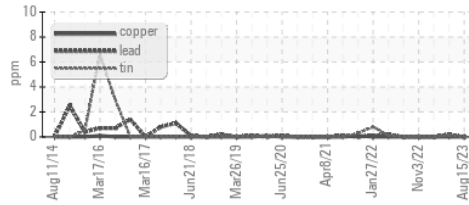


GRAPHS

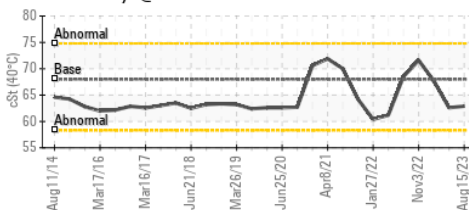
Ferrous Alloys



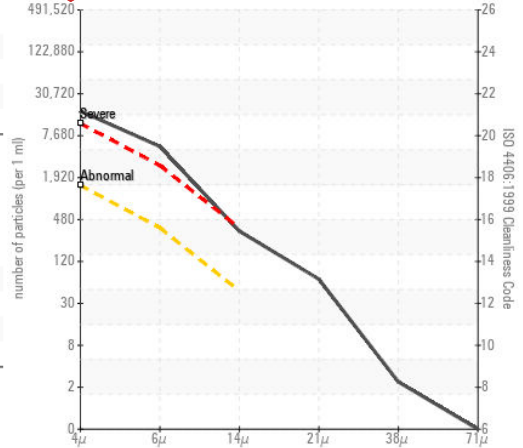
Non-ferrous Metals



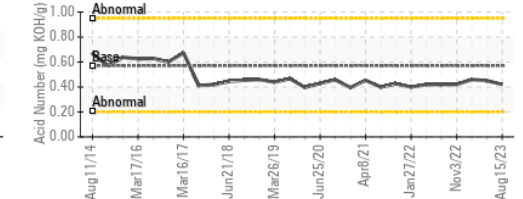
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : FC0000561 **Received** : 23 Aug 2023
Lab Number : 05932107 **Diagnosed** : 24 Aug 2023
Unique Number : 10617378 **Diagnostician** : Wes Davis
Test Package : IND 2

FLUID CONTROL SERVICES, INC.
 1155 ALLGOOD ROAD, SUITE 15
 MARIETTA, GA
 US 30062
 Contact: Duane Smith
 dsmith.fcs@sealsaver.com
 T: (770)509-5833
 F: (770)509-5832

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)