

PROBLEM SUMMARY

Sample Rating Trend

ISO

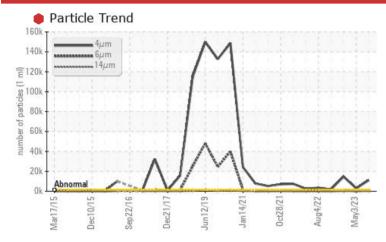
SM312/002 - SANDHILL CHIP BIN

Component

Hydraulic System

MOBIL HYDRAULIC OIL AW 68 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS										
Sample Status			SEVERE	ABNORMAL	ABNORMAL					
Particles >4µm	ASTM D7647	>1300	11051	<u>\$2848</u>	<u>▲</u> 14737					
Particles >6µm	ASTM D7647	>320	<u> </u>	307	<u> </u>					
Oil Cleanliness	ISO 4406 (c)	>17/15/12	21/17/12	1 9/15/11	<u>^</u> 21/18/11					

Customer Id: FLUMAR Sample No.: FC0000562 Lab Number: 05932110 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS Action Status Date Done By Description Change Filter ? We recommend you service the filters on this component. Resample ? Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type ? Information Required and micron rating with next sample. The air breather requires service. If unrated, we recommend that you replace with a **Check Breathers** ? suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Seals Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

03 May 2023 Diag: Wes Davis

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We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



26 Jan 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



03 Nov 2022 Diag: Don Baldridge

ISO

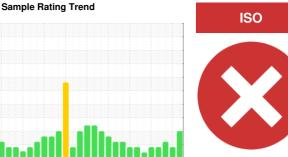


Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT



SM312/002 - SANDHILL CHIP BIN

Hydraulic System

MOBIL HYDRAULIC OIL AW 68 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

#2015							
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		FC0000562	FC0000467	FC0000427	
Sample Date		Client Info		15 Aug 2023	03 May 2023	26 Jan 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				SEVERE	ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	1	1	2	
Chromium	ppm	ASTM D5185m	>20	0	<1	0	
Nickel	ppm	ASTM D5185m	>20	0	<1	0	
Titanium	ppm	ASTM D5185m		0	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m	>20	<1	0	0	
Lead	ppm	ASTM D5185m	>20	0	0	0	
Copper	ppm	ASTM D5185m	>20	<1	0	<1	
Tin	ppm	ASTM D5185m	>20	0	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<1	3	6	
Barium	ppm	ASTM D5185m		0	0	<1	
Molybdenum	ppm	ASTM D5185m		1	2	3	
Manganese	ppm	ASTM D5185m		<1	<1	0	
Magnesium	ppm	ASTM D5185m		7	13	13	
Calcium	ppm	ASTM D5185m		78	82	94	
Phosphorus	ppm	ASTM D5185m		337	359	335	
Zinc	ppm	ASTM D5185m		423	461	431	
Sulfur	ppm	ASTM D5185m		2836	3257	2924	
CONTAMINANTS	6	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	3	2	2	
Sodium	ppm	ASTM D5185m		0	4	<1	
Potassium	ppm	ASTM D5185m	>20	0	1	0	
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>1300	11051	<u>\$2848</u>	<u></u> 14737	
Particles >6µm		ASTM D7647	>320	<u> </u>	307	<u></u> 1413	
Particles >14μm		ASTM D7647	>40	26	14	19	
Particles >21μm		ASTM D7647	>10	10	2	3	
Particles >38µm		ASTM D7647	>3	2	0	0	
Particles >71μm		ASTM D7647	>3	1	0	0	
Oil Cleanliness		ISO 4406 (c)	>17/15/12	2 1/17/12	△ 19/15/11	<u></u> 21/18/11	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2	
Acid Number (AN)	та КОЦ/а	ACTM DODAE		0.46	0.42	0.45	

0.43

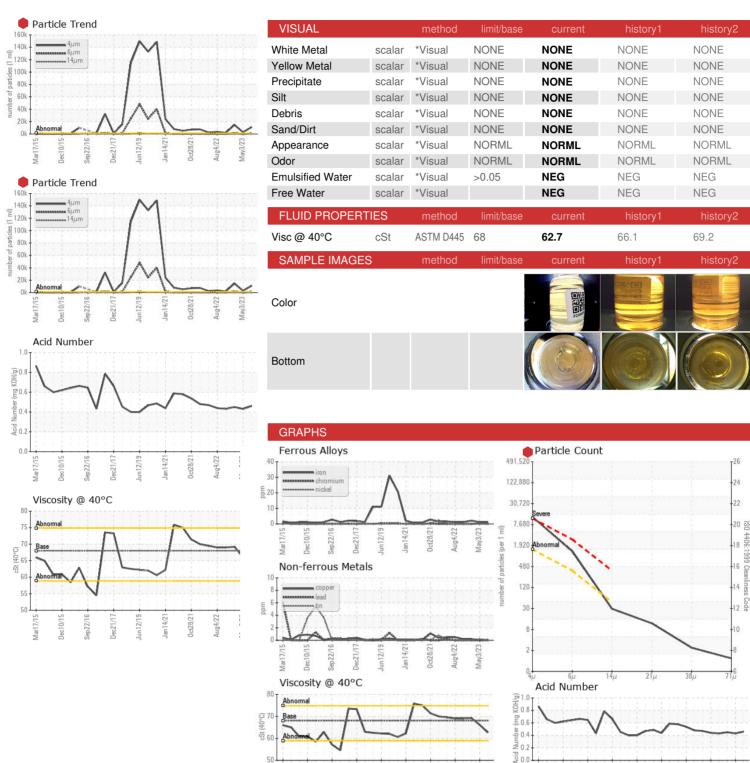
0.46

Acid Number (AN) mg KOH/g ASTM D8045

0.45



OIL ANALYSIS REPORT







Laboratory Sample No.

Lab Number **Unique Number** Test Package : IND 2

: FC0000562 : 05932110 : 10617381

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 23 Aug 2023 Diagnosed : Wes Davis

: 24 Aug 2023 Diagnostician

FLUID CONTROL SERVICES, INC. 1155 ALLGOOD ROAD, SUITE 15 MARIETTA, GA

> US 30062 Contact: Duane Smith dsmith.fcs@sealsaver.com

T: (770)509-5833

F: (770)509-5832

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)