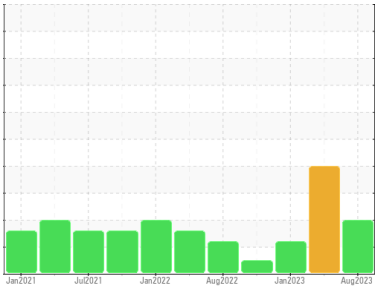
PROBLEM SUMMARY

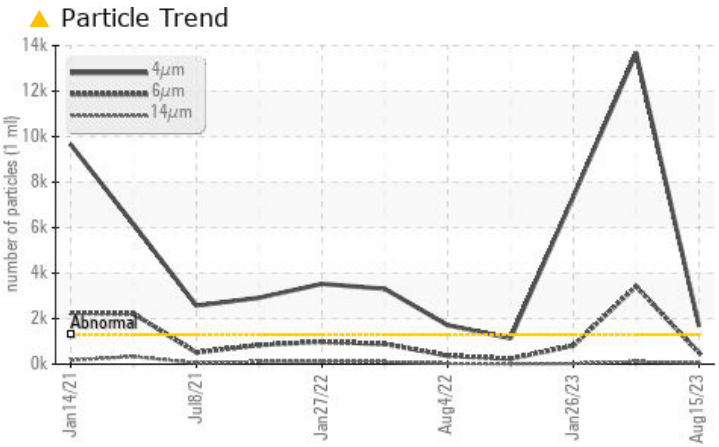
Sample Rating Trend



ISO

Machine Id
PM312/108 - END PRESS
Component
Hydraulic System
Fluid
ESSO NUTO H ISO 68 (200 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	SEVERE	ABNORMAL
Particles >4µm		ASTM D7647	>1300	**1671**	13681	7359
Particles >6µm		ASTM D7647	>320	**499**	3418	809
Particles >14µm		ASTM D7647	>40	**57**	110	24
Particles >21µm		ASTM D7647	>10	**20**	14	4
Oil Cleanliness		ISO 4406 (c)	>17/15/12	**18/16/13**	21/19/14	20/17/12

Customer Id: FLUMAR
Sample No.: FC0000555
Lab Number: 05932117
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

03 May 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

26 Jan 2023 Diag: Jonathan Hester

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

03 Nov 2022 Diag: Don Baldridge

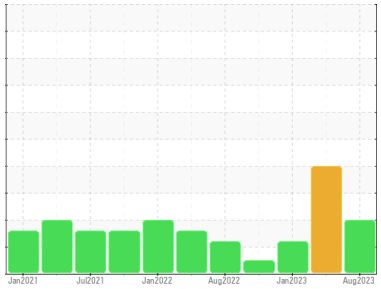
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
PM312/108 - END PRESS
Component
Hydraulic System
Fluid
ESSO NUTO H ISO 68 (200 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**FC0000555**	FC0000481	FC0000280
Sample Date		Client Info		**15 Aug 2023**	03 May 2023	26 Jan 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**0**	<1	0
Nickel	ppm	ASTM D5185m	>20	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	<1
Copper	ppm	ASTM D5185m	>20	**7**	5	3
Tin	ppm	ASTM D5185m	>20	**<1**	1	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	5	**3**	8	4
Calcium	ppm	ASTM D5185m	50	**77**	74	76
Phosphorus	ppm	ASTM D5185m	330	**342**	357	338
Zinc	ppm	ASTM D5185m	420	**389**	414	405
Sulfur	ppm	ASTM D5185m	3100	**3482**	3812	3484

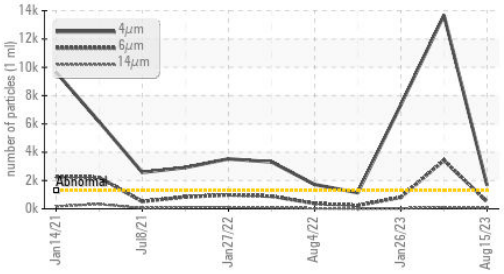
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	2	2
Sodium	ppm	ASTM D5185m		**<1**	5	1
Potassium	ppm	ASTM D5185m	>20	**0**	1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **1671**	⬢ 13681	▲ 7359
Particles >6µm		ASTM D7647	>320	▲ **499**	⬢ 3418	▲ 809
Particles >14µm		ASTM D7647	>40	▲ **57**	▲ 110	24
Particles >21µm		ASTM D7647	>10	▲ **20**	14	4
Particles >38µm		ASTM D7647	>3	**2**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ **18/16/13**	⬢ 21/19/14	▲ 20/17/12

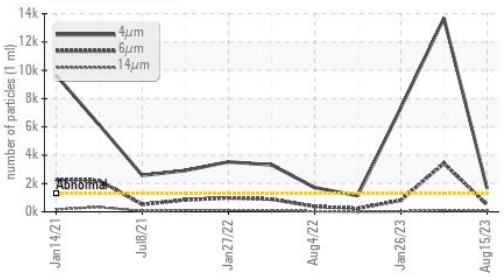
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	.40	**0.28**	0.27	0.29

OIL ANALYSIS REPORT

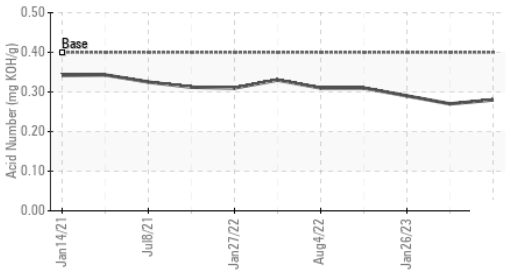
Particle Trend



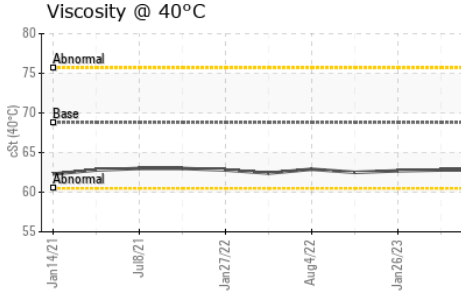
Particle Trend



Acid Number

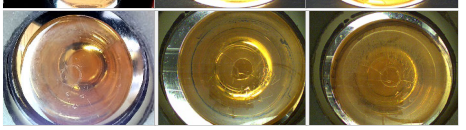


Viscosity @ 40°C



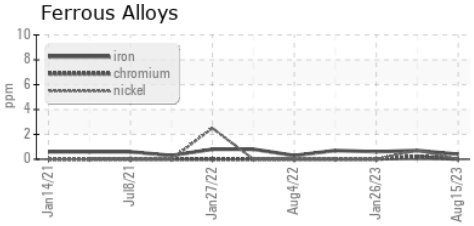
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.8	**62.8**	62.8	62.7

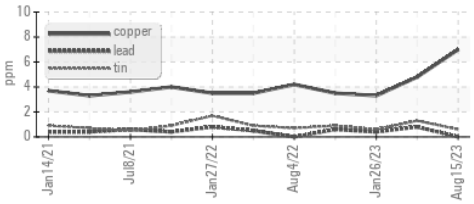
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

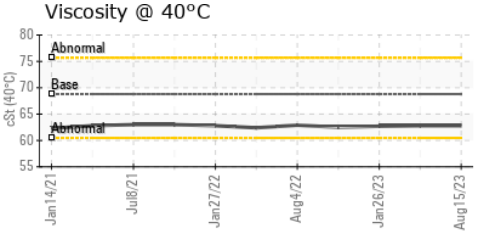
Ferrous Alloys



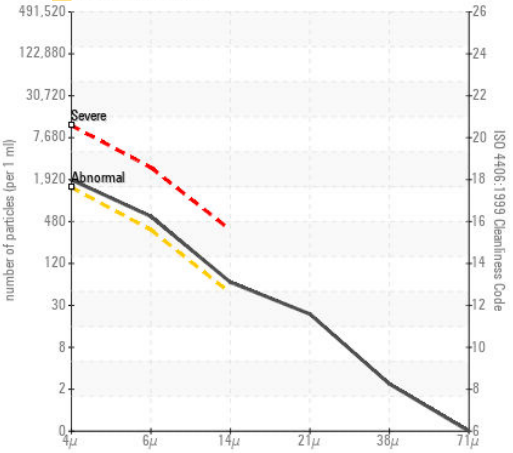
Non-ferrous Metals



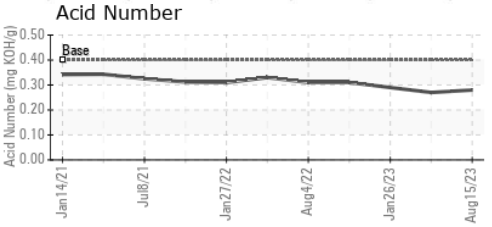
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : FC0000555
Lab Number : 05932117
Unique Number : 10617388
Test Package : IND 2

Received : 23 Aug 2023
Diagnosed : 24 Aug 2023
Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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