



PROBLEM SUMMARY

Sample Rating Trend



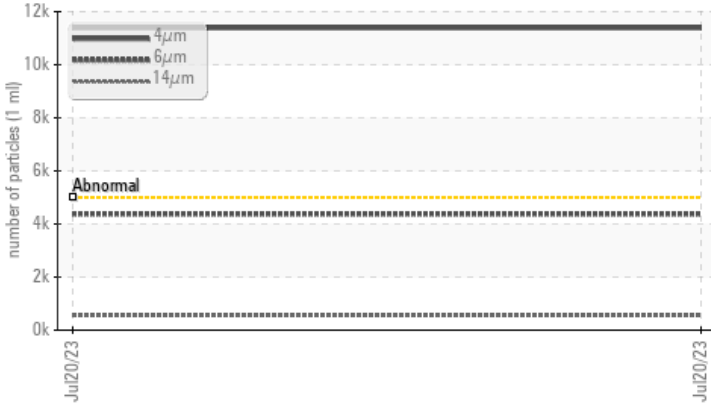
Machine Id
SIA PUNCH

Component
Hydraulic System

Fluid
MILES LUBRICANTS AWS 46 (400 LTR)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >4µm	ASTM D7647	>5000	▲ 11385	---	---
Particles >6µm	ASTM D7647	>1300	▲ 4375	---	---
Particles >14µm	ASTM D7647	>160	▲ 548	---	---
Particles >21µm	ASTM D7647	>40	▲ 186	---	---
Particles >38µm	ASTM D7647	>10	▲ 14	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/16	---	---

Customer Id: ROBLIN
Sample No.: WC0772031
Lab Number: 05932126
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

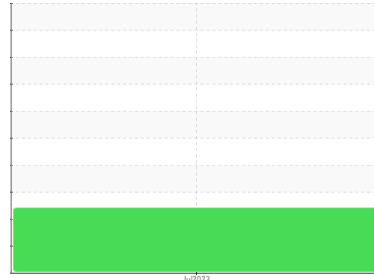
Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
SIA PUNCH

Component
Hydraulic System

Fluid
MILES LUBRICANTS AWS 46 (400 LTR)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0772031	---	---
Sample Date	Client Info	20 Jul 2023	---	---
Machine Age	hrs	Client Info	0	---
Oil Age	hrs	Client Info	0	---
Oil Changed	Client Info	Not Chngd	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		37	---	---
Phosphorus	ppm	ASTM D5185m		320	---	---
Zinc	ppm	ASTM D5185m		392	---	---
Sulfur	ppm	ASTM D5185m		851	---	---

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>20	<1	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

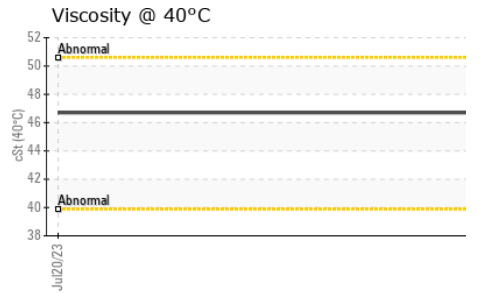
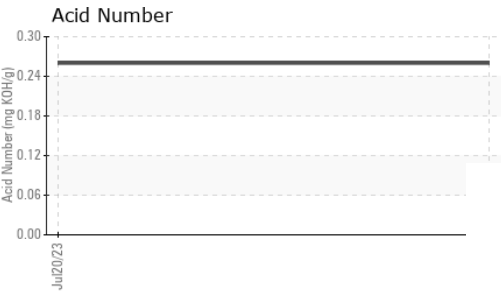
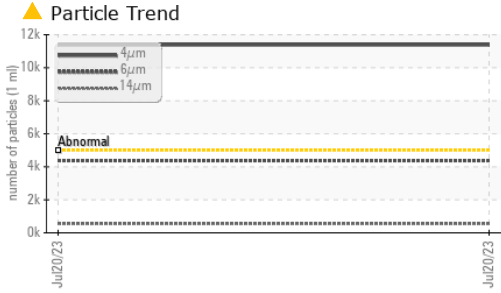
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	▲ 11385	---	---
Particles >6µm	ASTM D7647	>1300	▲ 4375	---	---
Particles >14µm	ASTM D7647	>160	▲ 548	---	---
Particles >21µm	ASTM D7647	>40	▲ 186	---	---
Particles >38µm	ASTM D7647	>10	▲ 14	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/16	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.26	---	---

OIL ANALYSIS REPORT



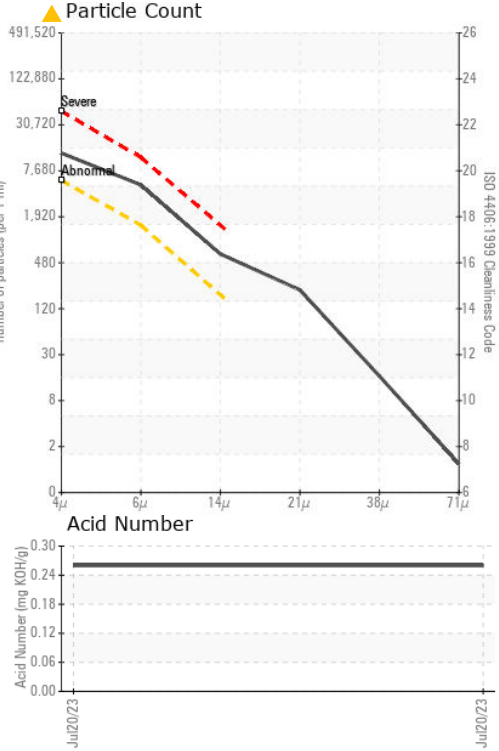
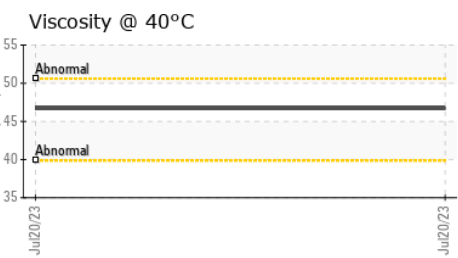
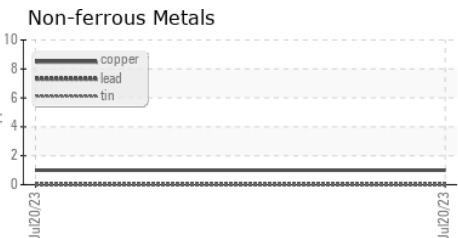
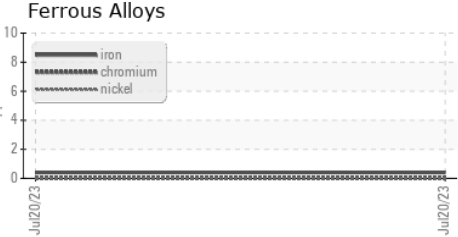
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0772031 **Received** : 23 Aug 2023
Lab Number : 05932126 **Diagnosed** : 24 Aug 2023
Unique Number : 10617397 **Diagnostician** : Doug Bogart
Test Package : PLANT

ROBERT BOSCH LLC
 1980 INDIAN CREEK
 LINCOLNTON, NC
 US 28092

Contact: JOSEPH SALAZAR
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)