

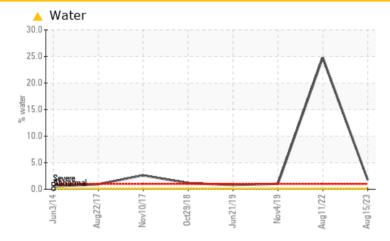
PROBLEM SUMMARY

PO-6030 [A13000314] QUINCY UN063286 - FEDEX Component

Compressor



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|--------|------------|-------|---------------------|--------|-----------|--|--|
| Sample Status | | | | ATTENTION | SEVERE | ATTENTION | | |
| Water | % | ASTM D6304 | >0.1 | <u> </u> | 24.8 | | | |
| ppm Water | ppm | ASTM D6304 | >1000 | 17600 | 248000 | | | |
| Emulsified Water | scalar | *Visual | >0.1 | <mark>人</mark> 0.2% | 0.2% | NEG | | |

Customer Id: UCPATLIT Sample No.: UCP05932170 Lab Number: 05932170 Test Package: IND 2



To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED | ACTIONS | | | |
|---------------|---------|------|---------|---|
| Action | Status | Date | Done By | Description |
| Change Fluid | | | ? | Oil and filter change at the time of sampling has been noted. |
| Change Filter | | | ? | Oil and filter change at the time of sampling has been noted. |
| Resample | | | ? | We recommend an early resample to monitor this condition. |

HISTORICAL DIAGNOSIS



11 Aug 2022 Diag: Doug Bogart

We advise that you check for the source of water entry. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. Please note that there was too much water present in the oil to perform an accurate viscosity test.All component wear rates are normal. Excessive free water present. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.



view report

15 Mar 2022 Diag: Jonathan Hester

We suspect abnormal metal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. An additive depletion is indicated. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

28 Oct 2021 Diag: Jonathan Hester



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. An additive depletion is indicated. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Area **PO-6030** [A13000314] Machine Id **QUINCY UN063286 - FEDEX** Component

Compressor

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high concentration of water present in the oil.

Fluid Condition

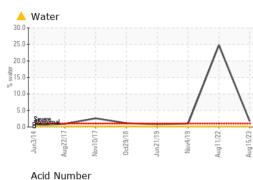
The AN level is acceptable for this fluid.

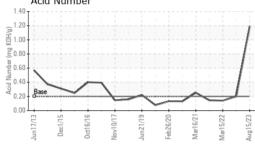
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|---------------|--------|-------------|------------|----------------|-------------|-------------|
| Sample Number | | Client Info | | UCP05932170 | UCP05625758 | UCP05498758 |
| Sample Date | | Client Info | | 15 Aug 2023 | 11 Aug 2022 | 15 Mar 2022 |
| Machine Age | hrs | Client Info | | 67621 | 65574 | 64283 |
| Oil Age | hrs | Client Info | | 65574 | 0 | 0 |
| Oil Changed | | Client Info | | Changed | N/A | Not Changd |
| Sample Status | | | | ATTENTION | SEVERE | ATTENTION |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 15 | <1 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >25 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 2 | 1 | <1 |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | 1 |
| Antimony | ppm | ASTM D5185m | | | | |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 2 | 2 | 2 |
| Barium | ppm | ASTM D5185m | 700 | 196 | A 31 | <u> </u> |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | 0 | 2 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 0 | 14 | 4 | 4 |
| Phosphorus | ppm | ASTM D5185m | 0 | 10 | 7 | 5 |
| Zinc | ppm | ASTM D5185m | 0 | 9 | 2 | 0 |
| Sulfur | ppm | ASTM D5185m | 630 | 398 | 327 | 270 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 5 | 6 | 11 |
| Sodium | ppm | ASTM D5185m | | 50 | 24 | 57 |
| Potassium | ppm | ASTM D5185m | >20 | 8 | 2 | <1 |
| Water | % | ASTM D6304 | >0.1 | <u> </u> | 24.8 | |
| ppm Water | ppm | ASTM D6304 | >1000 | A 17600 | 248000 | |
| | | | | | | |

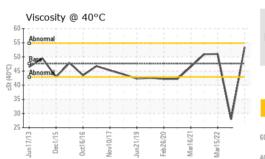
| I LOID DEGITION | | mounou | initia baoo | ourront | Thotory | motory | |
|------------------|----------|------------|-------------|---------|---------|--------|--|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.200 | 1.19 | 0.20 | 0.14 | |



OIL ANALYSIS REPORT







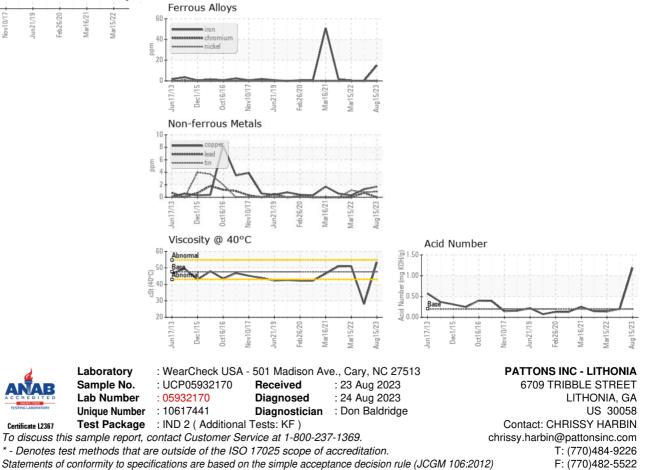
| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|-------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | MODER |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | MODER | 🔺 MODER | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | 6.2% | 0.2% | NEG |
| Free Water | scalar | *Visual | | NEG | • 10.0 | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 47.6 | 53.4 | ▲ 28.0 | 51.0 |
| SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| | | | | | | |

Color



Bottom





Ē

Contact/Location: CHRISSY HARBIN - UCPATLIT