

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id HYDROFORMER DRIVE 1 Component

Gearbox

Fluid LUBRICATION ENG DUOLEC 1606 ISO 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

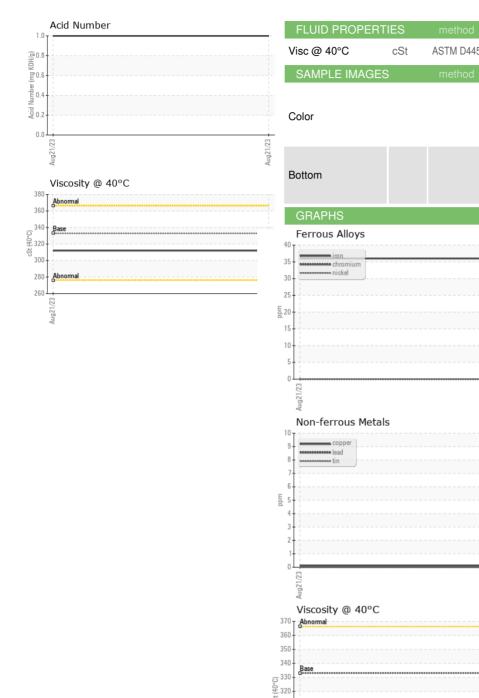
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0770136		
Sample Date		Client Info		21 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	36		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		9		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		42		
Phosphorus	ppm	ASTM D5185m		503		
Zinc	ppm	ASTM D5185m		34		
Sulfur	ppm	ASTM D5185m		7899		
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.00		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
5:00:17) Rev: 1			Co	ontact/Location:	KYLE WISHLIN	ISKI - OWEDAL



OIL ANALYSIS REPORT



312 ASTM D445 333 no image no image no image no image ug21/23 ug21/23 Acid Number 1.0 0.9 0.8 (B/HO, 0.7 0.6 (m) u 0.5 Jaquan 0.4 . 경₃₁₀ 300 Pg 0.3 290 0.2 280 0.1 Abno 270 0.0 Aug21/23 -Aug21/23 ug21/23 Aug 21 **OWENS CORNING LLC - GASTONIA** Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0770136 Received : 23 Aug 2023 1230 GASTONIA TECH PKWY Lab Number : 05932198 Diagnosed : 24 Aug 2023 DALLAS, NC Unique Number : 10617469 Diagnostician : Don Baldridge US 28034 Test Package : IND 2 Contact: KYLE WISHLINSKI To discuss this sample report, contact Customer Service at 1-800-237-1369. kyle.wishlinski@owenscorning.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (704)691-6195 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Certificate L2367

Contact/Location: KYLE WISHLINSKI - OWEDAL