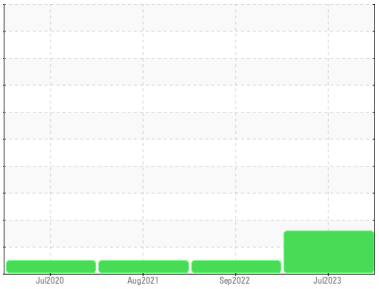
PROBLEM SUMMARY

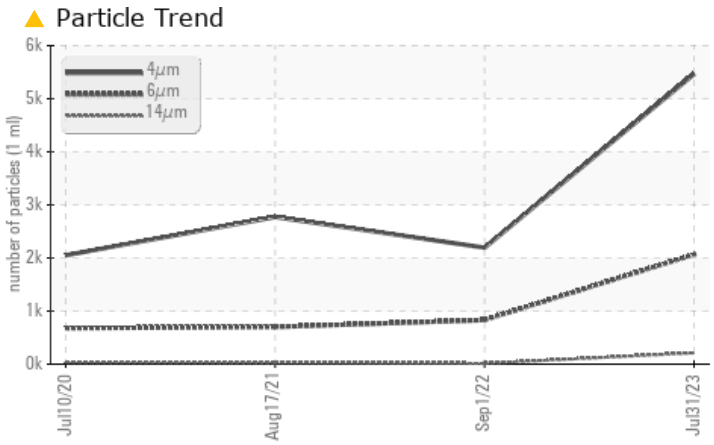
Sample Rating Trend



ISO

Machine Id
KAESER 6810570
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
Particles >6µm		ASTM D7647	>1300	▲ **2065**	831	701
Particles >14µm		ASTM D7647	>80	▲ **213**	13	29
Particles >21µm		ASTM D7647	>20	▲ **50**	1	9
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/15**	18/17/11	17/12

Customer Id: UNISOFLO
Sample No.: KC122712
Lab Number: 05932753
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

01 Sep 2022 Diag: Angela Borella

NORMAL

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

17 Aug 2021 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Jul 2020 Diag: Angela Borella

NORMAL

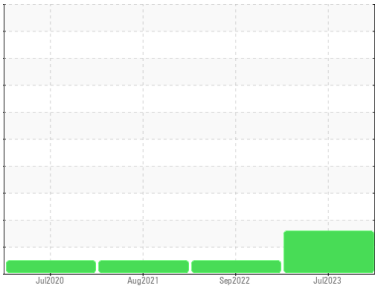
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER 6810570
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC122712**	KC98902	KC94279
Sample Date		Client Info		**31 Jul 2023**	01 Sep 2022	17 Aug 2021
Machine Age	hrs	Client Info		**8293**	5260	3505
Oil Age	hrs	Client Info		**0**	2755	2400
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	0
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	0
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**5**	4	8
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	90	**33**	48	35
Calcium	ppm	ASTM D5185m	2	**0**	<1	0
Phosphorus	ppm	ASTM D5185m		**4**	2	0
Zinc	ppm	ASTM D5185m		**0**	4	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	0
Sodium	ppm	ASTM D5185m		**12**	14	9
Potassium	ppm	ASTM D5185m	>20	**3**	3	3
Water	%	ASTM D6304	>0.05	**0.021**	0.024	0.024
ppm Water	ppm	ASTM D6304	>500	**211.9**	240.8	246.6

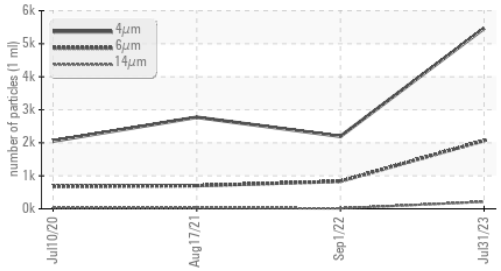
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**5465**	2194	2773
Particles >6µm		ASTM D7647	>1300	▲ **2065**	831	701
Particles >14µm		ASTM D7647	>80	▲ **213**	13	29
Particles >21µm		ASTM D7647	>20	▲ **50**	1	9
Particles >38µm		ASTM D7647	>4	**1**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/15**	18/17/11	17/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.33**	0.35	0.318

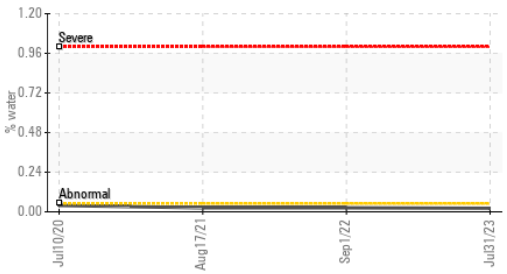
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

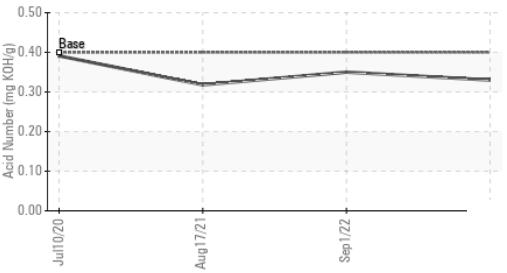
Particle Trend



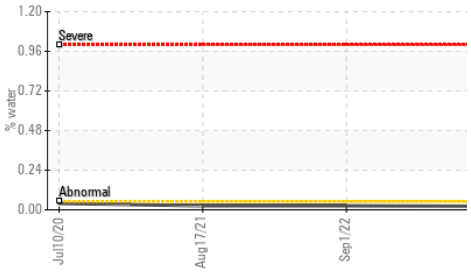
Water



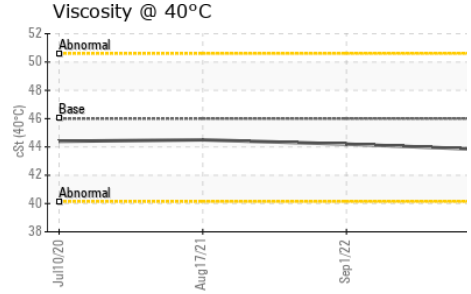
Acid Number



Water

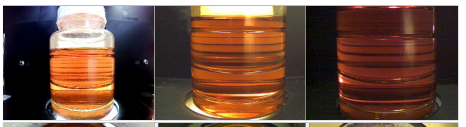
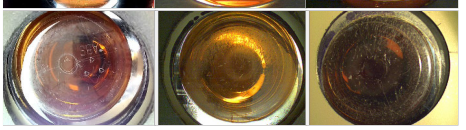


Viscosity @ 40°C



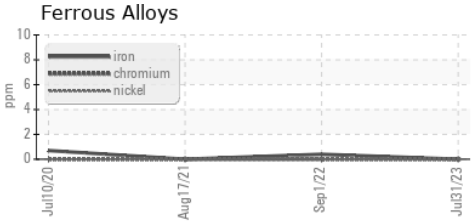
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.8**	44.2	44.5

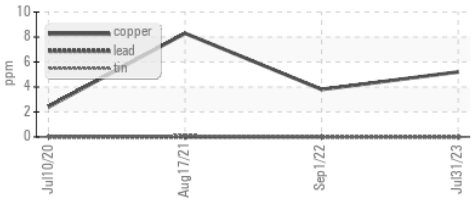
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

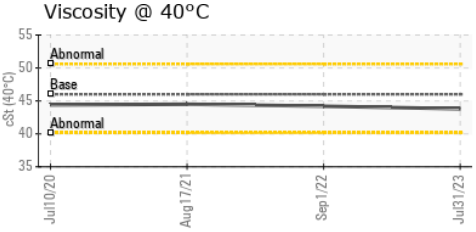
Ferrous Alloys



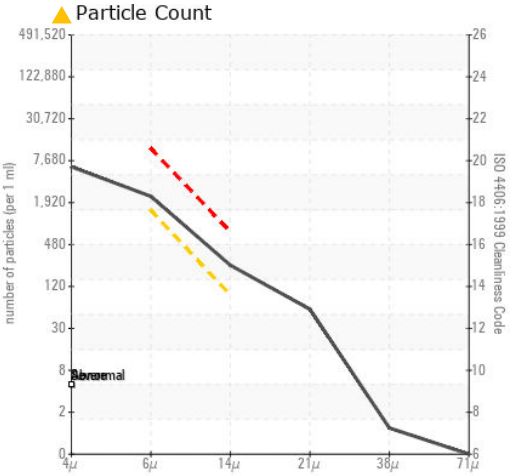
Non-ferrous Metals



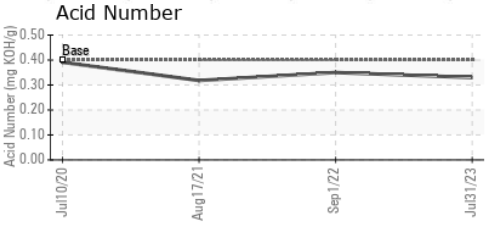
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC122712
Lab Number : 05932753
Unique Number : 10618024
Test Package : IND 2

Received : 23 Aug 2023
Diagnosed : 25 Aug 2023
Diagnostician : Angela Borella

Certificate L2367

UNIVERSITY OF SOUTH FLORIDA
3802 SPECTRUM BLVD, SUITE 100
TAMPA, FL
US 33612
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: