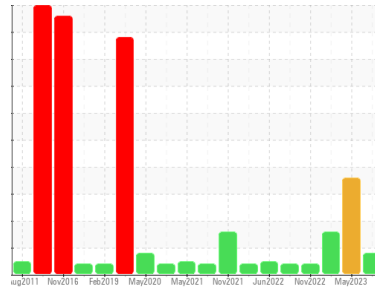




# PROBLEM SUMMARY

Area  
**TM 6**  
 Machine Id  
**ROLL TABLE HYD 1**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

Sample Rating Trend



**SEDIMENT**



## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	SEVERE
Silt	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: KIMMOBTM6  
 Sample No.: RP0034420  
 Lab Number: 05932788  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:

Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 24 May 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 Feb 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 06 Nov 2022 Diag: Don Baldrige

VIS DEBRIS



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

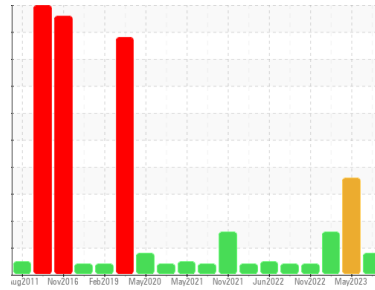
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**SEDIMENT**



Area  
**TM 6**  
 Machine Id  
**ROLL TABLE HYD 1**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

**Wear**

All component wear rates are normal.

**Contamination**

There is a moderate amount of visible silt present in the sample.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0034420</b>	RP0023572	RP0030372
Sample Date	Client Info		<b>09 Aug 2023</b>	24 May 2023	21 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	SEVERE	SEVERE

**WEAR METALS**

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>11</b>	16	9
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	3
Chromium	ppm	ASTM D5185m >20	<b>2</b>	1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>5</b>	2	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	<1	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>&lt;1</b>	1	1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 25	<b>122</b>	74	71
Calcium	ppm	ASTM D5185m 200	<b>30</b>	30	30
Phosphorus	ppm	ASTM D5185m 300	<b>290</b>	304	284
Zinc	ppm	ASTM D5185m 370	<b>344</b>	361	360

**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.002</b>	0.007	0.009
ppm Water	ppm	ASTM D6304 >500	<b>19.1</b>	79.4	93.6

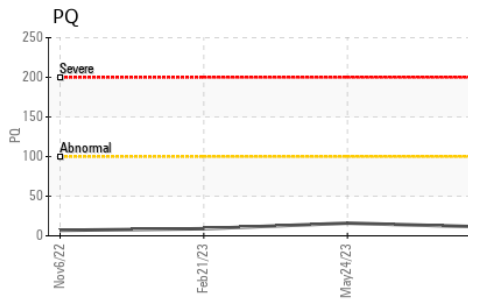
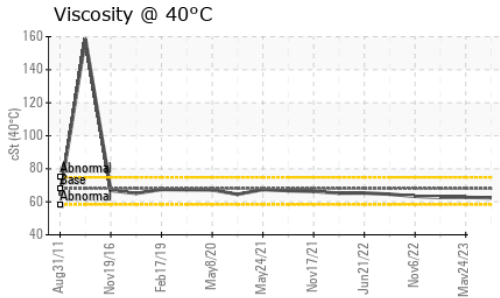
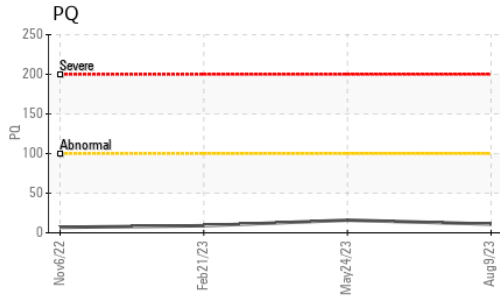
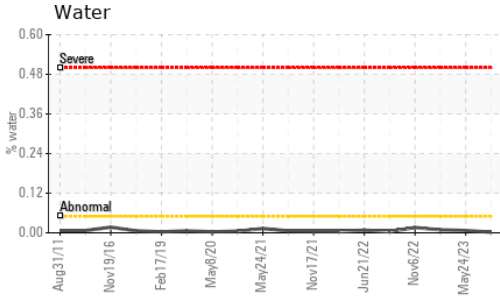
**FLUID CLEANLINESS**

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	---	62951	14455
Particles >6µm	ASTM D7647	>1300	---	5327	945
Particles >14µm	ASTM D7647	>160	---	42	29
Particles >21µm	ASTM D7647	>40	---	10	9
Particles >38µm	ASTM D7647	>10	---	1	0
Particles >71µm	ASTM D7647	>3	---	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	23/20/13	21/17/12

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.39</b>	0.35	0.39

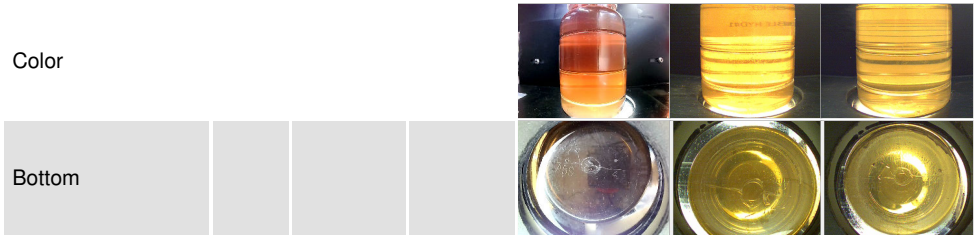
# OIL ANALYSIS REPORT



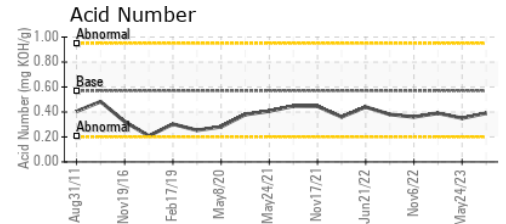
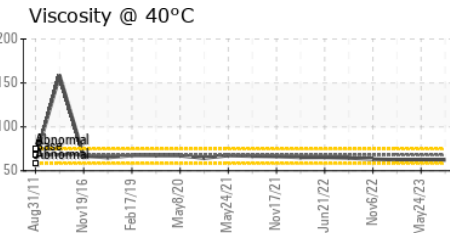
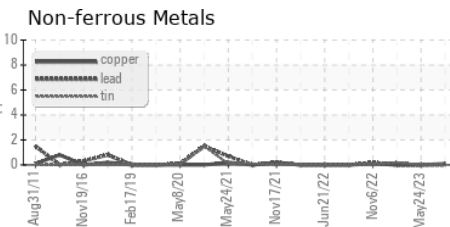
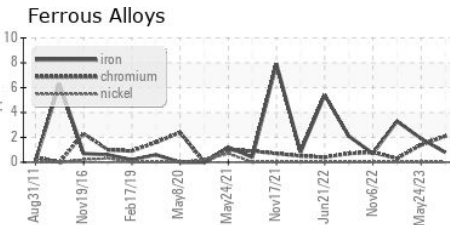
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	62.4	62.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034420 **Received** : 23 Aug 2023  
**Lab Number** : 05932788 **Diagnosed** : 26 Aug 2023  
**Unique Number** : 10618059 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ )

**Kimberly-Clark - Mobile - TM 6**  
 200 BAYBRIDGE RD  
 MOBILE, AL  
 US 36610  
 Contact: SHAWN DENNIS  
 Shawn.J.Dennis@kcc.com  
 T:  
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)