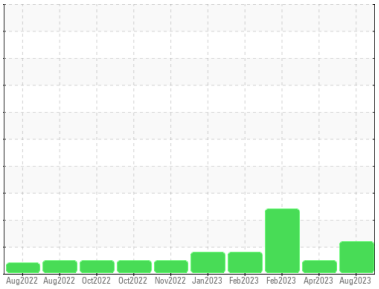
PROBLEM SUMMARY

Sample Rating Trend

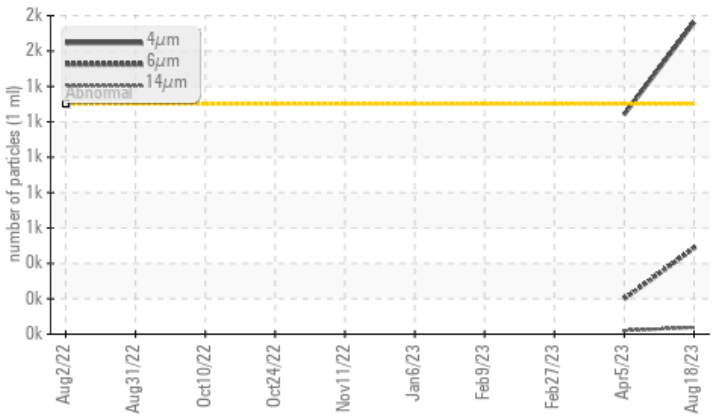


ISO

Area
Thermoforming
Machine Id
Line 13 Extruder (S/N E2374)
Component
Bevel Helical Gearbox
Fluid
SUMMIT UNIPAR FG-320 (13 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Cs)

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	NORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>1300	▲ **1762**	1241	---
Particles >6µm		ASTM D7647	>320	▲ **486**	199	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **18/16/12**	17/15/11	---

Customer Id: DARDALTX
Sample No.: TO50001786
Lab Number: 05932793
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Apr 2023 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Feb 2023 Diag: Doug Bogart

DIRT

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates regarding viscosity.All component wear rates are normal. Elemental level of silicon (Si) above normal. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type.

view report

09 Feb 2023 Diag: Doug Bogart

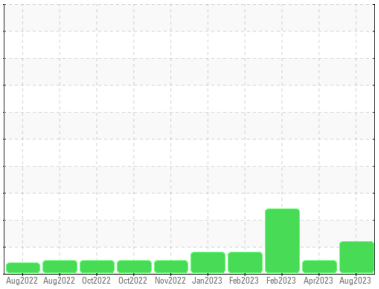
VISCOSITY

Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates regarding viscosity.All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Thermoforming
Machine Id
Line 13 Extruder (S/N E2374)
Component
Bevel Helical Gearbox
Fluid
SUMMIT UNIPAR FG-320 (13 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Cs)

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO50001786**	TO50001548	TO50001406
Sample Date		Client Info		**18 Aug 2023**	05 Apr 2023	27 Feb 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**12**	10	10
Iron	ppm	ASTM D5185m	>150	**1**	2	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	6
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**590**	570	517
Zinc	ppm	ASTM D5185m		**0**	2	5
Sulfur	ppm	ASTM D5185m		**634**	507	437

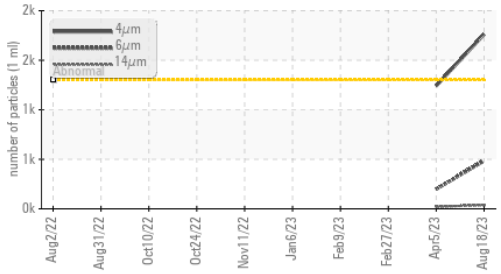
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**12**	6	▲ 61
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Water	%	ASTM D6304	>0.1	**0.00**	0.005	---
ppm Water	ppm	ASTM D6304	>1000	**0.00**	52.8	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **1762**	1241	---
Particles >6µm		ASTM D7647	>320	▲ **486**	199	---
Particles >14µm		ASTM D7647	>80	**38**	20	---
Particles >21µm		ASTM D7647	>20	**10**	9	---
Particles >38µm		ASTM D7647	>4	**1**	0	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **18/16/12**	17/15/11	---

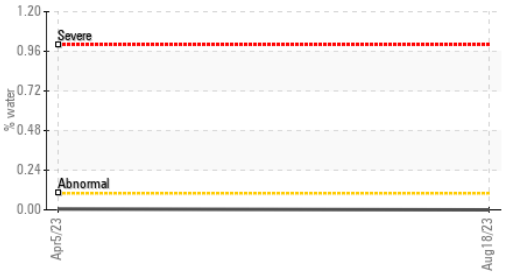
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.74**	0.70	---

OIL ANALYSIS REPORT

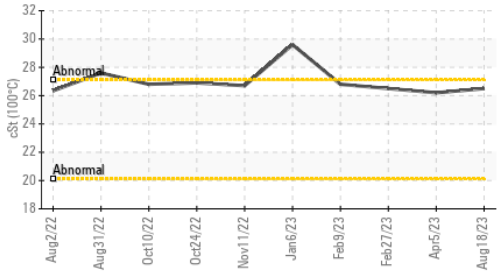
Particle Trend



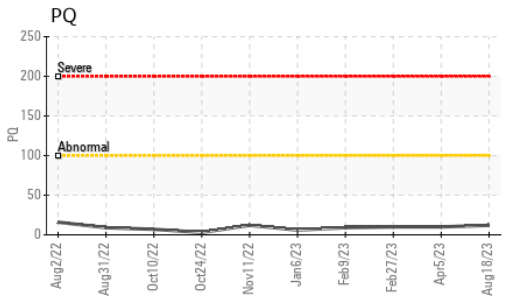
Water



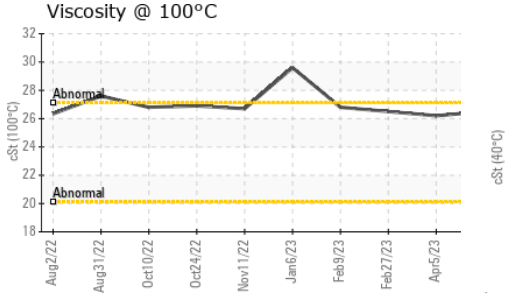
Viscosity @ 100°C



PQ



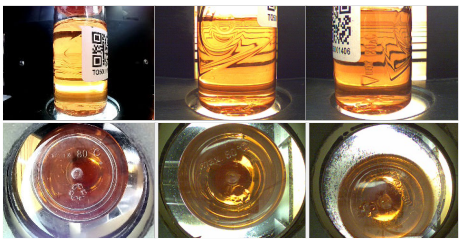
Viscosity @ 100°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

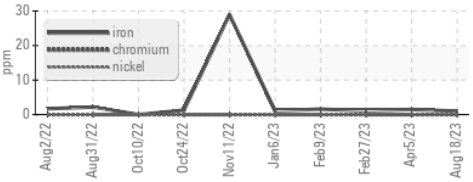
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**293**	288	▲ 291
Visc @ 100°C	cSt	ASTM D445		**26.5**	26.2	▲ 26.5
Viscosity Index (VI)	Scale	ASTM D2270		**118**	118	119

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

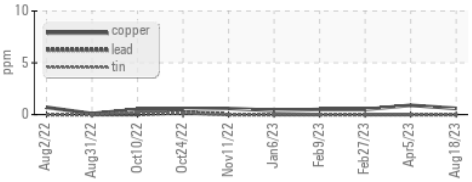


GRAPHS

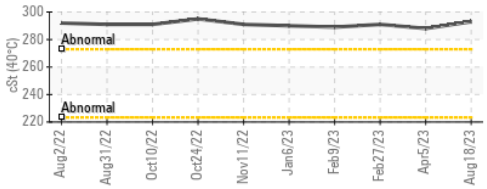
Ferrous Alloys



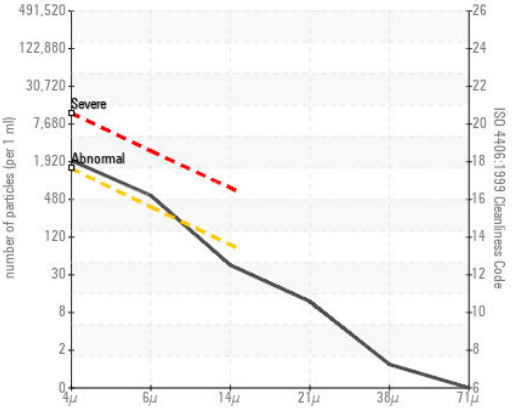
Non-ferrous Metals



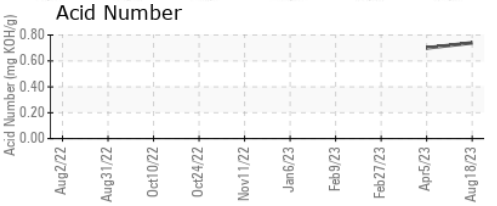
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50001786 **Received** : 23 Aug 2023
Lab Number : 05932793 **Diagnosed** : 27 Aug 2023
Unique Number : 10618064 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DART CONTAINER CORPORATION
4444 W LEADBETTER DR
DALLAS, TX
US 75236
Contact: YON PALOMINO
yon.palomino@dart.biz
T: (214)775-5673
F:

Report Id: DARDALTX [WUSCAR] 05932793 (Generated: 08/28/2023 18:04:25) Rev: 1

Submitted By: YON PALOMINO