

Area Boiler

PROBLEM SUMMARY

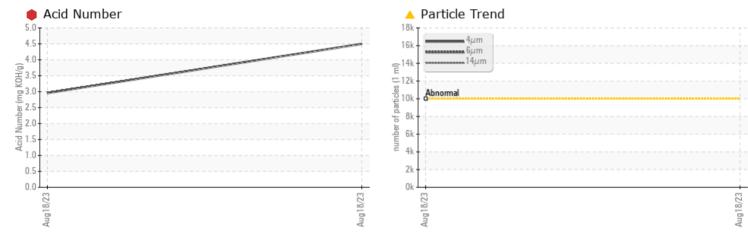
Sample Rating Trend

DEGRADATION

Air compressor 6 (S/N 90809J) Air Compressor

Fluid SUMMIT FG-200 ISO 46 (52 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition. (Customer Sample Comment: Used tube and suction Tool method to take sample from top of machine)

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	
Particles >4µm		ASTM D7647	>10000	<u> </u>		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	A 21/18/11		
Acid Number (AN)	mg KOH/g	ASTM D8045		4 .50	2.96	

Customer Id: DARDALTX Sample No.: TO50001783 Lab Number: 05932797 Test Package: IND 2



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To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.		
Flush System			?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



18 Aug 2023 Diag: Doug Bogart

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. Please note that there was too much water present in the oil to perform a viscosity test. The iron level is abnormal. Sample consists almost entirely of free water. High concentration of visible dirt/debris present in the oil. The AN level is above the recommended limit. The oil is no longer serviceable due to the presence of contaminants.





OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION

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Area Boiler Air compressor 6 (S/N 90809J) Component

Air Compressor Fluic SUMMIT FG-200 ISO 46 (52 GAL)

DIAGNOSIS

Recommendation

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition. (Customer Sample Comment: Used tube and suction Tool method to take sample from top of machine)

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil is no longer serviceable.

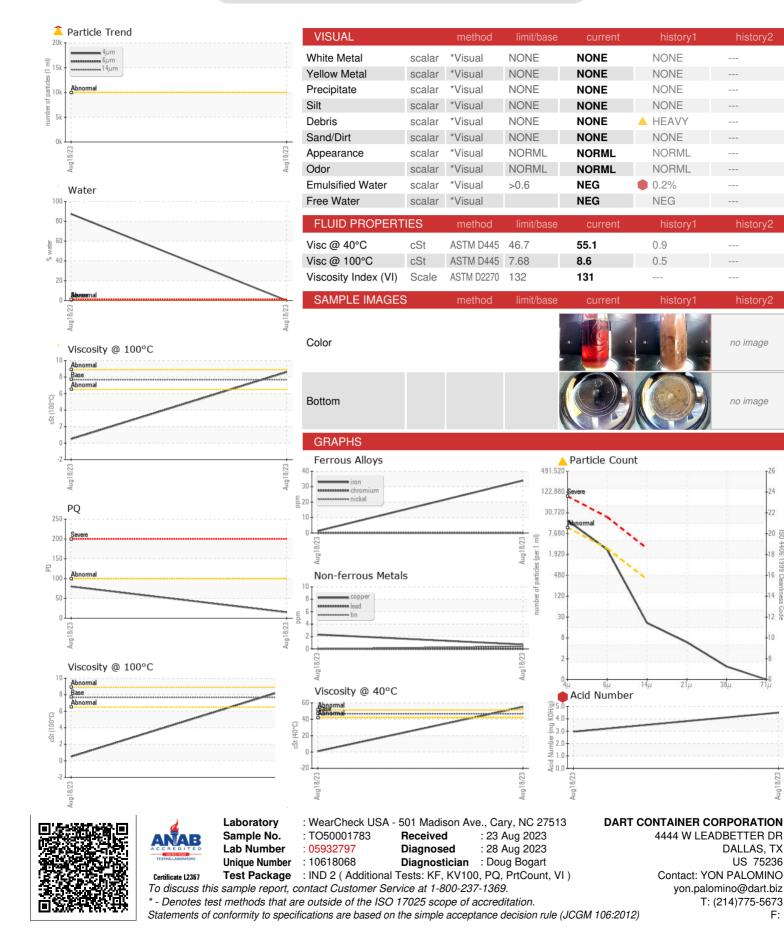
			11 14 14		1.1	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO50001783	TO50001779	
Sample Date		Client Info		18 Aug 2023	18 Aug 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	SEVERE	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		15	A 80	
Iron	ppm	ASTM D5185m	>50	1	3 4	
Chromium	ppm	ASTM D5185m	>4	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum		ASTM D5185m	>10	۰ <1	<1	
Lead	ppm	ASTM D5185m		< 1	0	
	ppm	ASTM D5185m ASTM D5185m	>20 >40	2	<1	
Copper	ppm					
Tin	ppm	ASTM D5185m	>5	0	<1	
Vanadium	ppm	ASTM D5185m		<1	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		0	<1	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m		21	22	
Zinc	ppm	ASTM D5185m		<1	0	
Sulfur	ppm	ASTM D5185m		8	10	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	14	
Sodium	ppm	ASTM D5185m		2	1	
Potassium	ppm	ASTM D5185m	>20	<1	3	
Water	%	ASTM D6304		0.005	87.4	
ppm Water	ppm	ASTM D6304	>6000	58.7	874000	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	16037		
Particles >6µm		ASTM D7647	>2500	2309		
Particles >14µm		ASTM D7647	>320	18		
Particles >21µm		ASTM D7647	>80	5		
Particles >38µm		ASTM D7647	>20	1		
Particles >71µm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	0 21/18/11		
		()			history	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		4.50	2.96	

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Submitted By: YON PALOMINO



OIL ANALYSIS REPORT



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