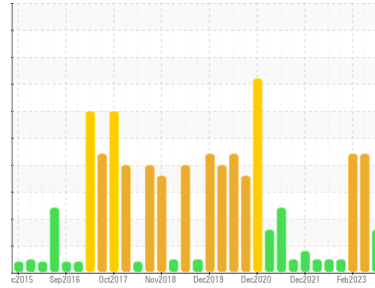




# PROBLEM SUMMARY

Sample Rating Trend



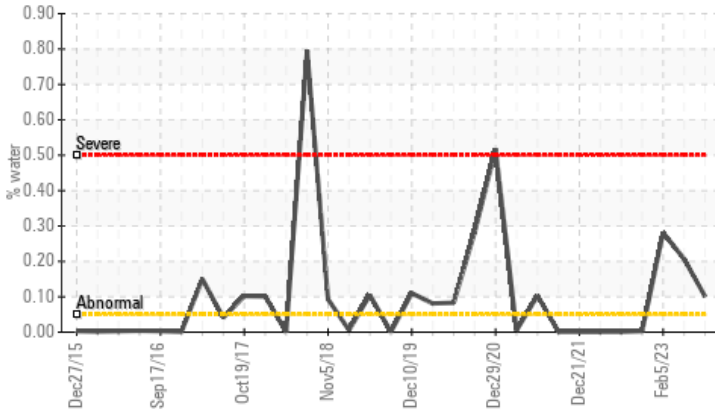
**WATER**



Machine Id  
**216M 2 PRESSOR FEED**  
 Component  
**Hydraulic System**  
 Fluid  
**USPI FG HYD 46 (--- LTR)**

## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ <b>0.101</b>	▲ 0.207	▲ 0.281
ppm Water	ppm	ASTM D6304	>500	▲ <b>1010</b>	▲ 2070	▲ 2810

Customer Id: TYSDAKREN  
 Sample No.: USPM29345  
 Lab Number: 05932828  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 13 May 2023 Diag: Doug Bogart

WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report



### 05 Feb 2023 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 Nov 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

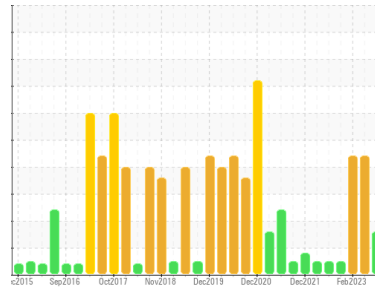
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**216M 2 PRESSOR FEED**  
 Component  
**Hydraulic System**  
 Fluid  
**USPI FG HYD 46 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM29345</b>	USPM28240	USPM26398
Sample Date	Client Info		<b>19 Aug 2023</b>	13 May 2023	05 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	3	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	1
Calcium	ppm	ASTM D5185m	<b>0</b>	2	0
Phosphorus	ppm	ASTM D5185m 725	<b>492</b>	559	429
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 625	<b>644</b>	131	507

## CONTAMINANTS

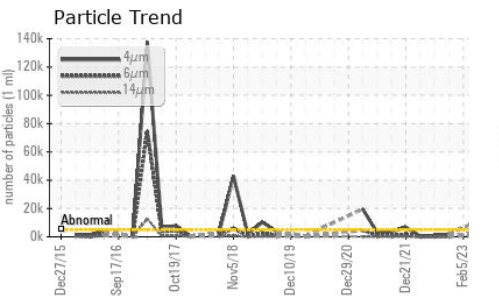
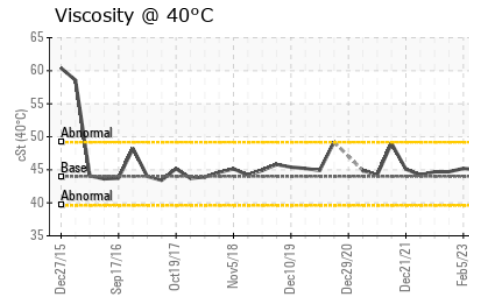
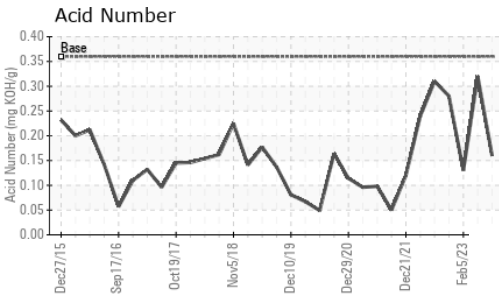
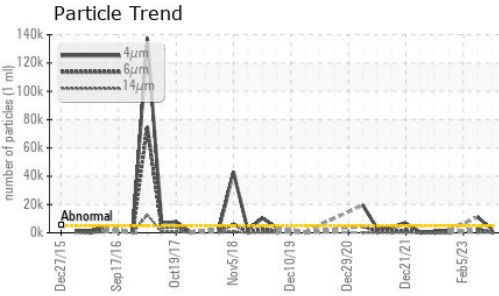
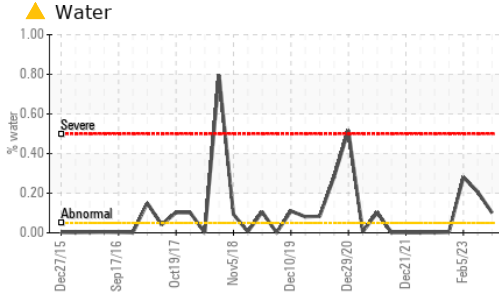
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>3</b>	1	7
Sodium	ppm	ASTM D5185m	<b>0</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	0
Water	%	ASTM D6304 >0.05	<b>▲ 0.101</b>	▲ 0.207	▲ 0.281
ppm Water	ppm	ASTM D6304 >500	<b>▲ 1010</b>	▲ 2070	▲ 2810

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>2304</b>	▲ 11031	---
Particles >6µm	ASTM D7647	>1300	<b>326</b>	▲ 2522	---
Particles >14µm	ASTM D7647	>160	<b>40</b>	▲ 194	---
Particles >21µm	ASTM D7647	>40	<b>14</b>	▲ 53	---
Particles >38µm	ASTM D7647	>10	<b>1</b>	3	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/16/12</b>	▲ 21/19/15	---

## FLUID DEGRADATION

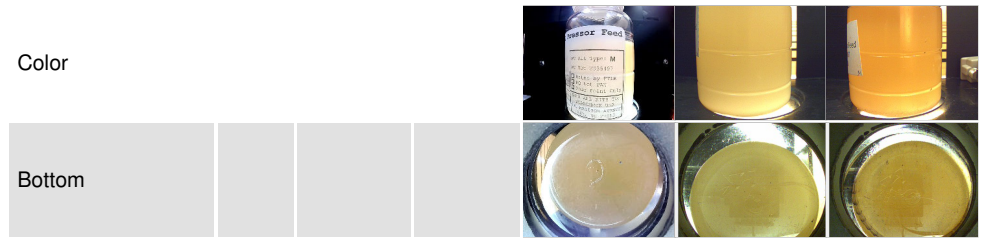
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	<b>0.16</b>	0.32	0.13



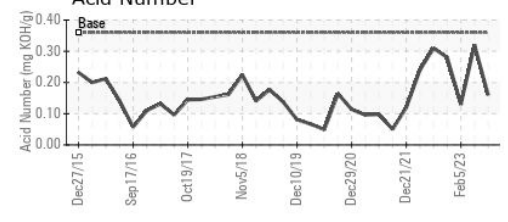
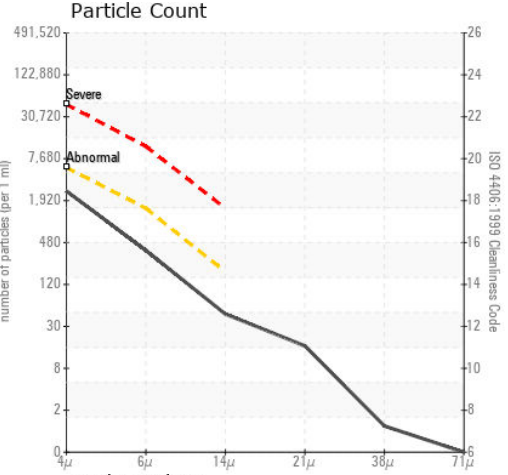
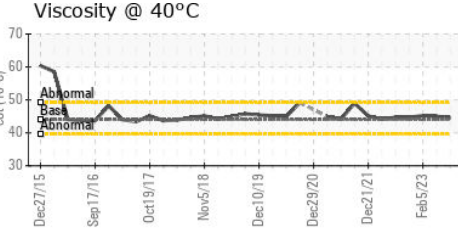
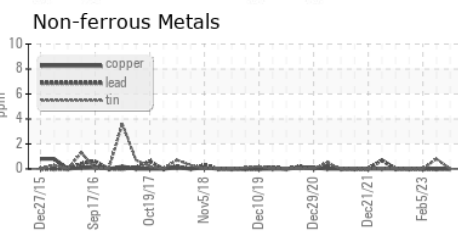
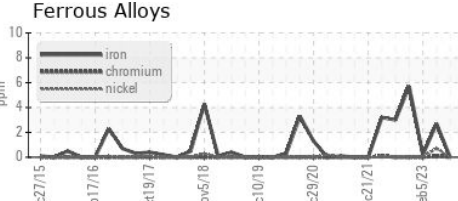
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	0.2%
Free Water	scalar	*Visual	NEG	NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	44.6	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29345 **Received** : 23 Aug 2023  
**Lab Number** : 05932828 **Diagnosed** : 25 Aug 2023  
**Unique Number** : 10618099 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON**  
 US  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: