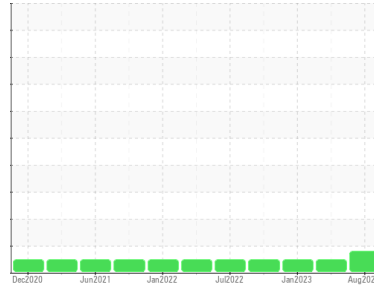




PROBLEM SUMMARY

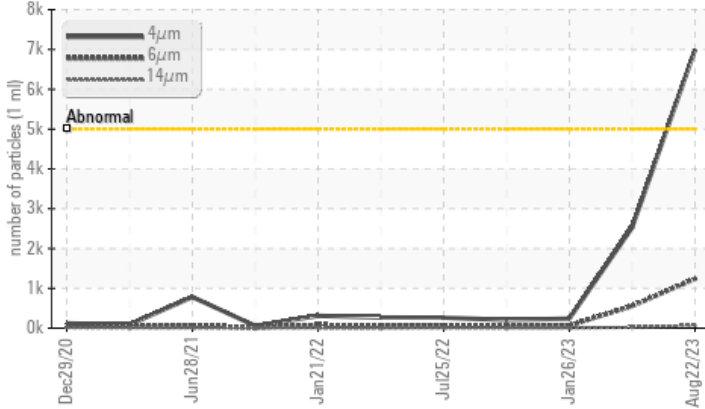
Sample Rating Trend



Machine Id
KILL OVERHEAD HPU - MUD SAW 1 & 2
 Component
Hydraulic System
 Fluid
USPI FG HYD 46 (--- LTR)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 6994	2531	239
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	19/16/11	15/13/10

Customer Id: TYSDAKSLA
 Sample No.: USPM29368
 Lab Number: 05932840
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 May 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Jan 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



28 Oct 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

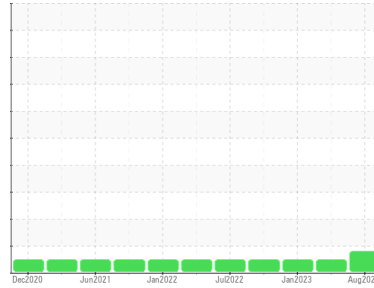
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id KILL OVERHEAD HPU - MUD SAW 1 & 2

Component
Hydraulic System

Fluid
USPI FG HYD 46 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29368	USPM28260	USPM26366
Sample Date	Client Info	22 Aug 2023	24 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	0	2	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	1
Lead	ppm	ASTM D5185m >20	0	<1	0
Copper	ppm	ASTM D5185m >20	0	0	0
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	0	<1	<1
Calcium	ppm	ASTM D5185m	<1	1	2
Phosphorus	ppm	ASTM D5185m 725	527	523	449
Zinc	ppm	ASTM D5185m	0	<1	0
Sulfur	ppm	ASTM D5185m 625	613	524	414

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	1	<1	4
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.05	0.002	0.003	0.003
ppm Water	ppm	ASTM D6304 >500	24.9	39.0	26.4

FLUID CLEANLINESS

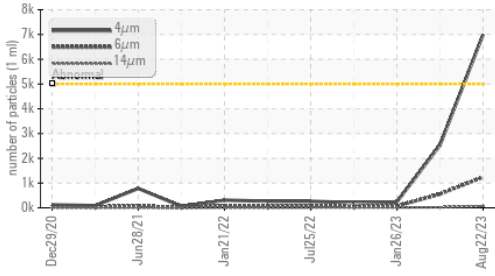
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 6994	2531	239
Particles >6µm	ASTM D7647 >1300	1239	554	70
Particles >14µm	ASTM D7647 >160	70	20	6
Particles >21µm	ASTM D7647 >40	18	5	2
Particles >38µm	ASTM D7647 >10	1	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	19/16/11	15/13/10

FLUID DEGRADATION

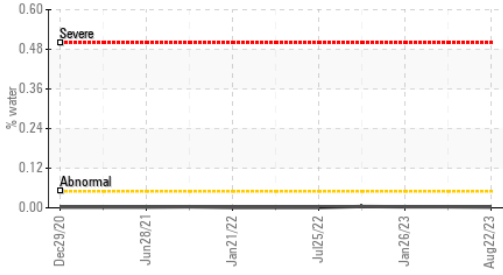
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	0.36	0.35	0.31

OIL ANALYSIS REPORT

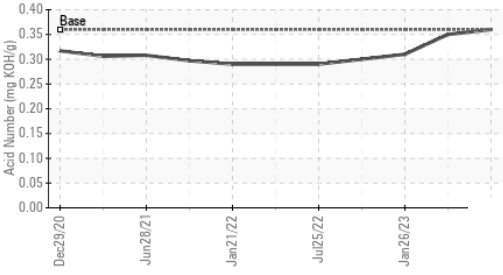
▲ Particle Trend



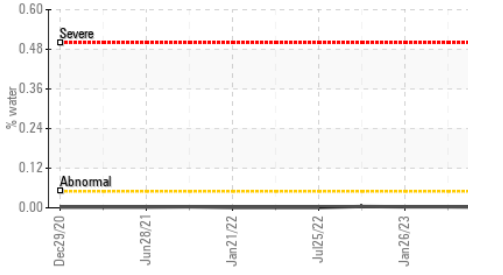
Water



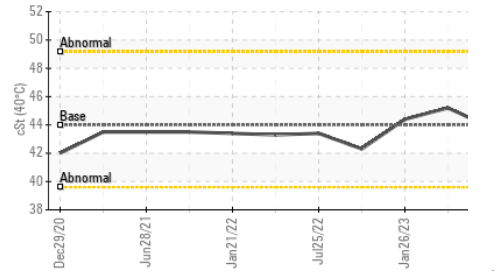
Acid Number



Water



Viscosity @ 40°C

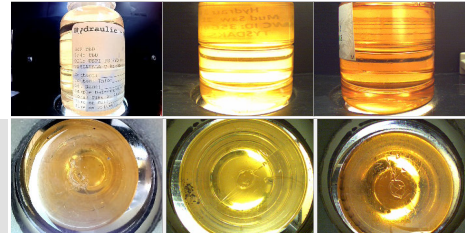


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 44	43.8	45.2	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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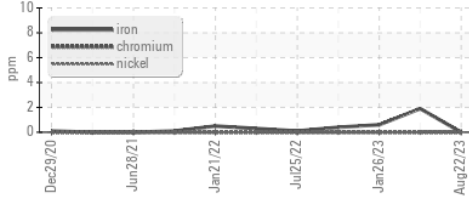
Color



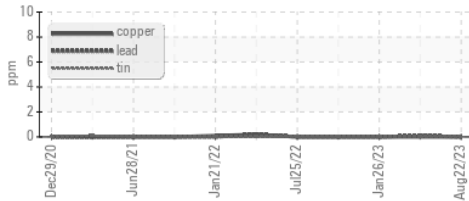
Bottom

GRAPHS

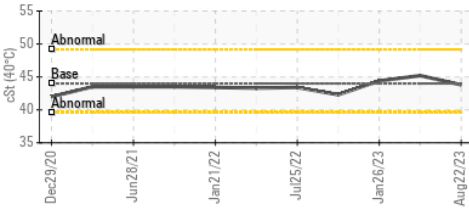
Ferrous Alloys



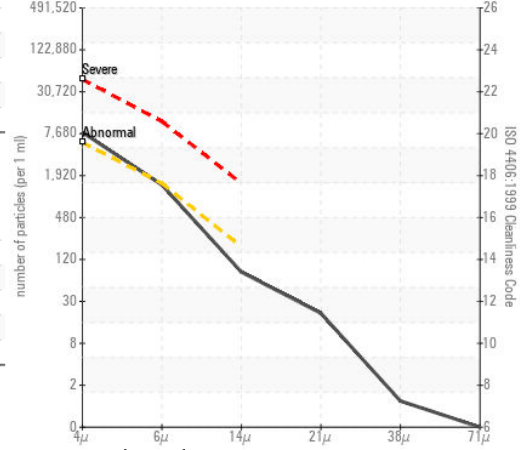
Non-ferrous Metals



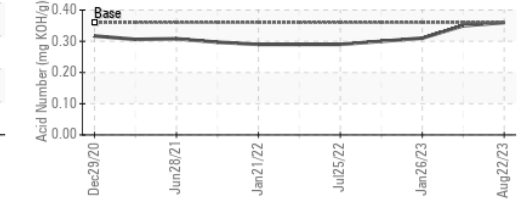
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29368
Lab Number : 05932840
Unique Number : 10618111
Test Package : IND 2

TYSON - DAKOTA CITY SLAUGHTER

DAKOTA CITY, NE
US

Contact:
doug.bogart@wearcheck.com

T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)