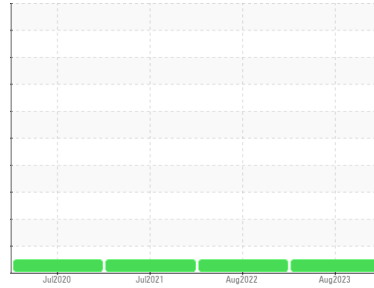




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CHEMLUBE 630 [1667216]
 Machine Id
L4-ML-BMD-SPRL4 - PFNONWOVENS
 Component
Gearbox

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-----------------|--------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | UCH05932898 | UCH05631795 | UCH05330365 |
| Sample Date | Client Info | | | 04 Aug 2023 | 03 Aug 2022 | 19 Jul 2021 |
| Machine Age | hrs Client Info | | | 0 | 0 | 0 |
| Oil Age | hrs Client Info | | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >200 | 18 | 18 | 15 |
| Chromium | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >15 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Aluminum | ppm | ASTM D5185m | >25 | <1 | 1 | 0 |
| Lead | ppm | ASTM D5185m | >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >200 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185m | >25 | 0 | 1 | 0 |
| Antimony | ppm | ASTM D5185m | >5 | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 4.1 | 6 | 9 | 16 |
| Barium | ppm | ASTM D5185m | 0.1 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 3 | 3 | 4 |
| Manganese | ppm | ASTM D5185m | 0.7 | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | 4 | 2 | 4 |
| Calcium | ppm | ASTM D5185m | 0 | 55 | 49 | 62 |
| Phosphorus | ppm | ASTM D5185m | 1600 | 384 | 341 | 335 |
| Zinc | ppm | ASTM D5185m | 0 | 40 | 41 | 37 |
| Sulfur | ppm | ASTM D5185m | 354 | 17071 | 12852 | 13187 |

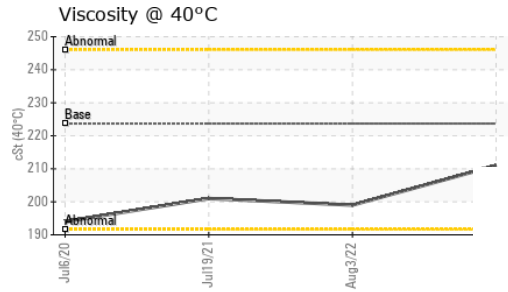
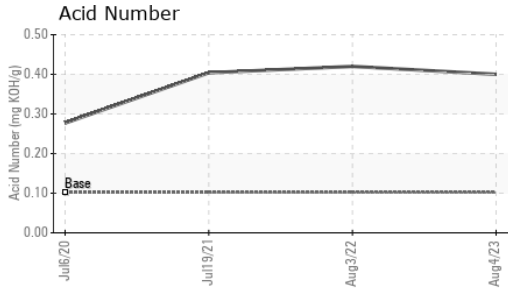
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m | >50 | 2 | 2 | 3 |
| Sodium | ppm | ASTM D5185m | | 1 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | <1 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.102 | 0.40 | 0.42 | 0.404 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NONE | NONE |

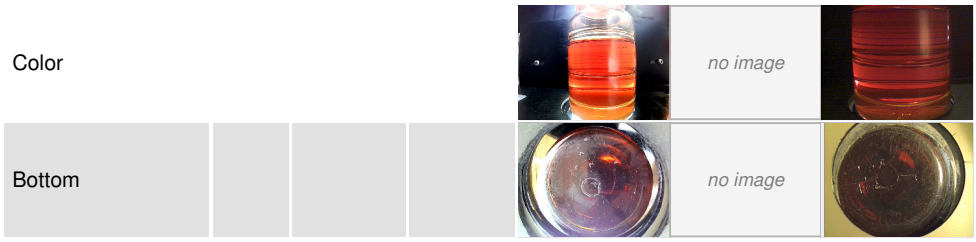


OIL ANALYSIS REPORT

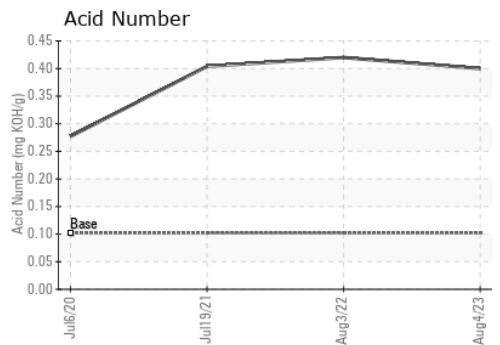
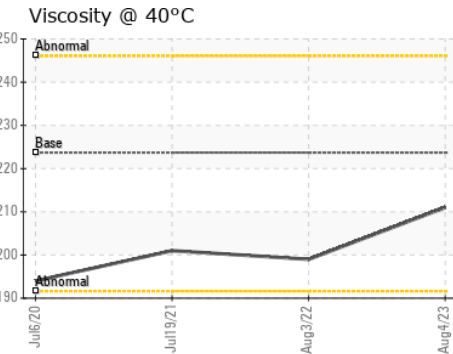
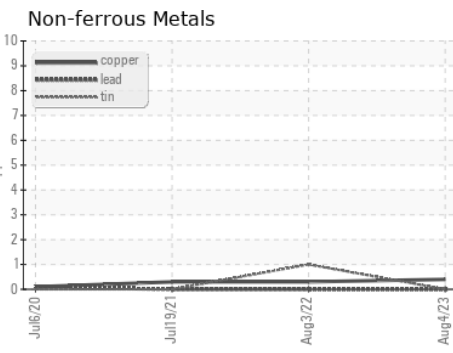
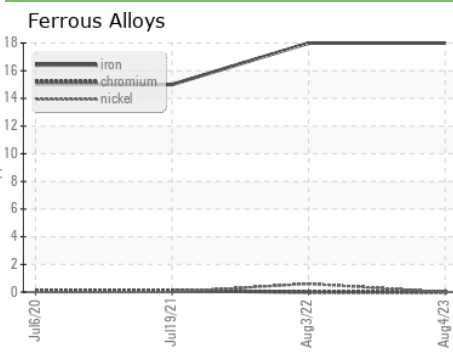


| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 223.7 | 211 | 199 | 201 |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05932898 **Received** : 23 Aug 2023
Lab Number : **05932898** **Diagnosed** : 25 Aug 2023
Unique Number : 10618169 **Diagnostician** : Don Baldrige
Test Package : IND 2

CORROSION PRODUCTS & EQUIPMENT
 940 POINTVIEW AVE
 EPHRATA, PA
 US 17522
 Contact: RYAN HUNGARTER
 rhungarter@corrosion-products.com
 T: (717)961-1998
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)