



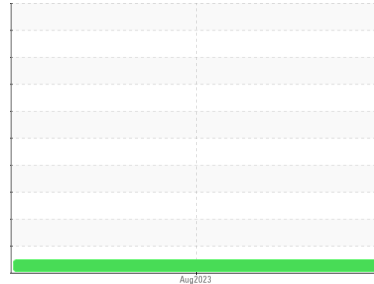
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**EL SAUZ [US-SAUZ-01-US-5]**  
 Machine Id  
**D02-WEA90042 (S/N EWP-03408)**  
 Component  
**Wind Turbine Gearbox**  
 Fluid  
**FUCHS RENOLIN UNISYN CLP 320 (--- LTR)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>NX014504</b>	---	---
Sample Date	Client Info		<b>08 Aug 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184	>50	<b>16</b>	---	---
Iron	ppm	ASTM D5185m	>30	<b>7</b>	---
Chromium	ppm	ASTM D5185m	>3	<b>0</b>	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---
Titanium	ppm	ASTM D5185m	>10	<b>0</b>	---
Silver	ppm	ASTM D5185m		<b>0</b>	---
Aluminum	ppm	ASTM D5185m	>30	<b>0</b>	---
Lead	ppm	ASTM D5185m	>15	<b>2</b>	---
Copper	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>4</b>	---
Barium	ppm	ASTM D5185m		<b>2</b>	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---
Calcium	ppm	ASTM D5185m		<b>24</b>	---
Phosphorus	ppm	ASTM D5185m		<b>216</b>	---
Zinc	ppm	ASTM D5185m		<b>2</b>	---
Sulfur	ppm	ASTM D5185m		<b>5499</b>	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+15	<b>4</b>	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---
Water	%	ASTM D6304	>0.02	<b>0.004</b>	---
ppm Water	ppm	ASTM D6304	>200	<b>42.0</b>	---

## FLUID CLEANLINESS

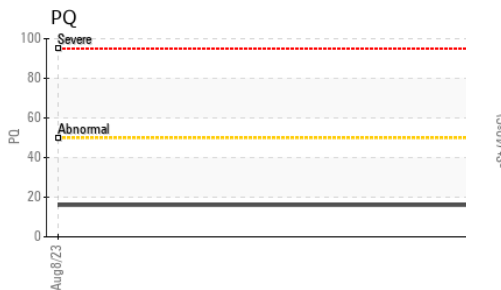
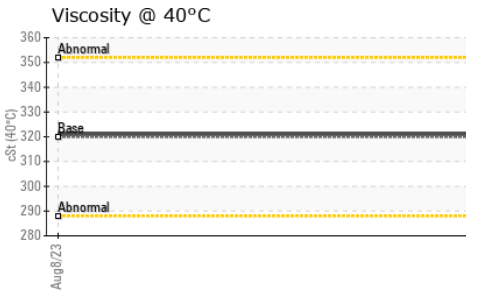
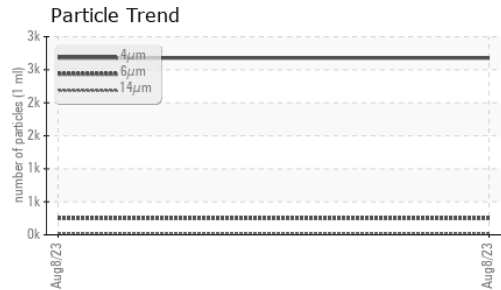
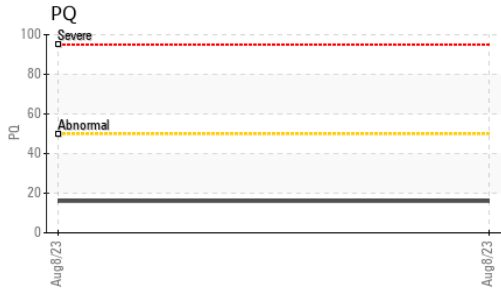
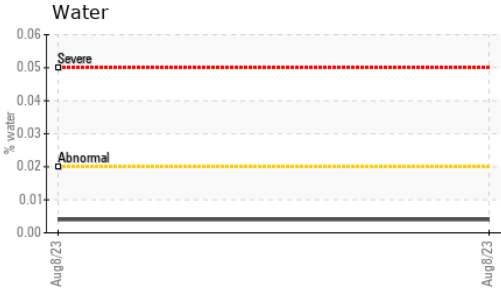
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2677</b>	---	---
Particles >6µm	ASTM D7647	>320	<b>250</b>	---	---
Particles >14µm	ASTM D7647	>40	<b>23</b>	---	---
Particles >21µm	ASTM D7647	>10	<b>9</b>	---	---
Particles >38µm	ASTM D7647	>3	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/15/12	<b>19/15/12</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.40</b>	---



# OIL ANALYSIS REPORT



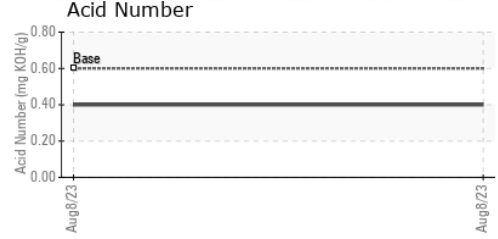
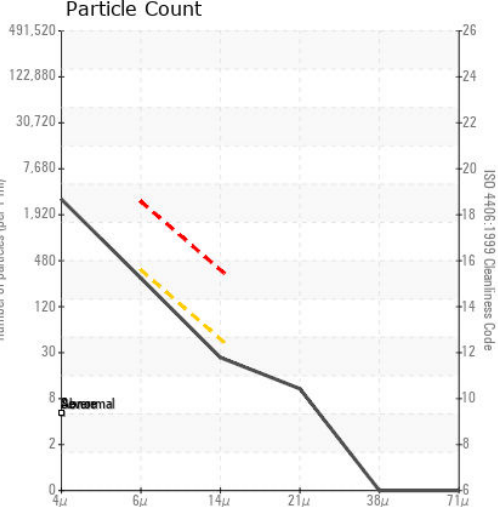
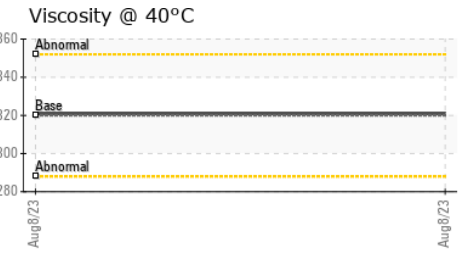
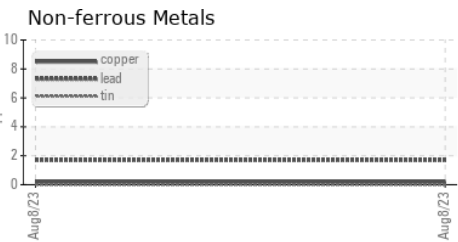
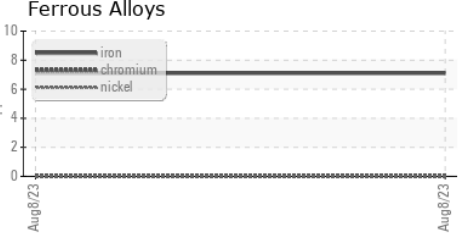
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.02	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	<b>321</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX014504 **Received** : 24 Aug 2023  
**Lab Number** : 05933558 **Diagnosed** : 25 Aug 2023  
**Unique Number** : 10618829 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**NORDEX USA - Chicago**  
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 CHICAGO, IL  
 US 60606  
 Contact: DEVIN LINEHAN  
 DLinehan@nordex-online.com  
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 F: (312)386-7102

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)