

PROBLEM SUMMARY

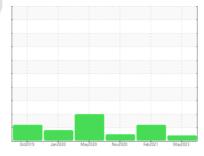
Sample Rating Trend

VIS DEBRIS

KAESER BSD 60T 6290420 (S/N 1202)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)





COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ MODER	NONE	LIGHT

Customer Id: AMAROM Sample No.: KC106468 Lab Number: 05933591 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

03 Feb 2021 Diag: Don Baldridge

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



03 Nov 2020 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



18 May 2020 Diag: Don Baldridge

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

KAESER BSD 60T 6290420 (S/N 1202)

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

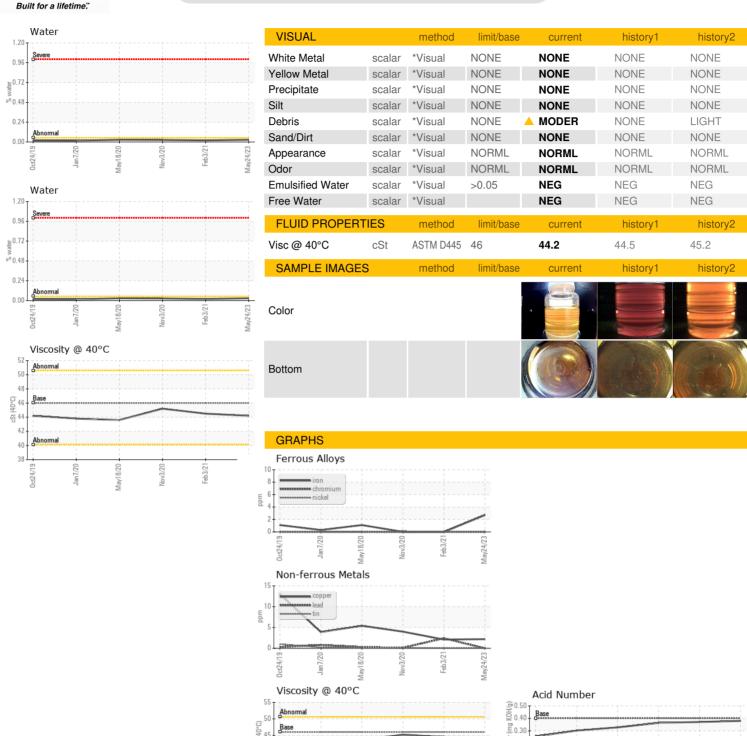
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Client Info KC106468 KCP32591 KCP30461 Sample Date Client Info 20285 11739 9531 03 Feb 2021 03 Nov 2028 11739 9531 00 2268 1500 00 2268 1500 00 2268 1500 00 2268 1500 00 2268 1500 00 00 00 00 00 00			Oct2019	Jan 2020 May 2020	0 Nov2020 Feb 2021	May2023	
Sample Date	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 20285 11739 9531	Sample Number		Client Info		KC106468	KCP32591	KCP30461
Oil Age hrs Client Info 0 2268 1500 Oil Changed Sample Status Client Info Not Changd ABNORMAL Not Changd ABNORMAL Nor Changd ABNOR	Sample Date		Client Info		24 May 2023	03 Feb 2021	03 Nov 2020
Cilient Info	Machine Age	hrs	Client Info		20285	11739	9531
MEAR METALS method limit/base current history1 NORMAL Iron ppm ASTM D5185m >50 3 0 0 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >10 0 <1	Oil Age	hrs	Client Info		0	2268	1500
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >50 3 0 0 Chromium ppm ASTM D5185m >10 0 0 Nickel ppm ASTM D5185m >3 0 0 <1	Oil Changed		Client Info		Not Changd	Not Changd	Changed
Particles Pa	Sample Status				ABNORMAL	ABNORMAL	NORMAL
Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >3 0 0 <1 Tittanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >20 0 0 0 Aluminum ppm ASTM D5185m >10 0 <1 0 Lead ppm ASTM D5185m >10 0 2 <1 Copper ppm ASTM D5185m >10 0 0 <1 Antimony ppm ASTM D5185m 0 0 0 <1 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Boron ppm ASTM D5185m 0 63 72 45 Molybdenum ppm ASTM D5185m 0 0 0 <t< td=""><td>WEAR METALS</td><td></td><td>method</td><td>limit/base</td><th>current</th><td>history1</td><td>history2</td></t<>	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >3 0 0 0 <1 Titanium ppm ASTM D5185m >3 0 0 0 0 Silver ppm ASTM D5185m >2 0 0 0 0 Silver ppm ASTM D5185m >2 0 0 0 0 Lead ppm ASTM D5185m >10 0 2 <1 Copper ppm ASTM D5185m >10 0 2 <1 Copper ppm ASTM D5185m >10 0 2 <1 Copper ppm ASTM D5185m >10 0 0 <1 Copper ppm ASTM D5185m >10 0 0 <1 Copper ppm ASTM D5185m >10 0 0 <1 Codditionary ppm ASTM D5185m >10 0 0 <1 Codditionary ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 0 CCONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m 2 1 1 4 2 2 Phosphorus ppm ASTM D5185m 0 0 0 0 3 Zinc ppm ASTM D5185m 2 1 1 4 2 2 Potassium ppm ASTM D5185m 2 1 1 4 2 2 Potassium ppm ASTM D5185m 2 2 17 4 Water 96 ASTM D5185m 2 2 17 4 Water 97 ASTM D5185m 2 2 2 29 21 Potassium ppm ASTM D5185m 2 2 2 29 21 Particles >4 1 2 1 1 Silicon 2 17 A 4 Water 97 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 1 1 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 2 2 2 2 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 2 2 2 2 1 1 Silicon 2 17 A 4 Water 98 ASTM D5185m 2 2 2 2 2 2 1 1 Si	Iron	ppm	ASTM D5185m	>50	3	0	0
Titanium	Chromium	ppm	ASTM D5185m	>10	0	0	0
Silver	Nickel	ppm	ASTM D5185m	>3	0	0	<1
Aluminum ppm ASTM D5185m >10 0 <1 0 0	Titanium	ppm	ASTM D5185m	>3	0	0	0
Lead ppm ASTM D5185m >10 0 2 <1 Copper ppm ASTM D5185m >50 2 2 4 Tin ppm ASTM D5185m >10 0 0 <1 Antimony ppm ASTM D5185m 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Boron ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 2 1 4	Silver	ppm	ASTM D5185m	>2	0	0	0
Copper ppm ASTM D5185m >50 2 2 4 Tin ppm ASTM D5185m >10 0 0 <1	Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Tin	Lead	ppm	ASTM D5185m	>10	0	2	<1
Antimony ppm ASTM D5185m 0 0 Vanadium ppm ASTM D5185m 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 <1 0 Barium ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 1 Magnesium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 0 0 3 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 3 6 0 0 Zinc ppm	Copper	ppm	ASTM D5185m	>50	2	2	4
Vanadium ppm ASTM D5185m 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 <1 0 Barium ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 0 0 3 6 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1 2 1 <th< td=""><td>Tin</td><td>ppm</td><td>ASTM D5185m</td><td>>10</td><th>0</th><td>0</td><td><1</td></th<>	Tin	ppm	ASTM D5185m	>10	0	0	<1
Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 <1 0 Barium ppm ASTM D5185m 90 63 72 45 Mandolybdenum ppm ASTM D5185m 0 0 0 <1 Mangaesium ppm ASTM D5185m 0 0 <1 Magnesium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 0 0 3 Zinc ppm ASTM D5185m 2 1 2 1 Soliicon ppm ASTM D5185m 2 2 29 21 Potassiu	Antimony	ppm	ASTM D5185m			0	0
ADDITIVES	Vanadium		ASTM D5185m		0	0	0
Boron ppm ASTM D5185m 0 <1 0 Manganese ppm ASTM D5185m 90 63 72 45 Magnesium ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 0 0 0 3 Zinc ppm ASTM D5185m 0 0 0 3 Zinc ppm ASTM D5185m 0 0 0 3 Zinc ppm ASTM D5185m 3 6 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1 2 1 Sodium ppm ASTM D5185m >20 2 17 4 Water % ASTM D6304 >0.05 0.027 0.020 0.025 ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >19699 4377 Particles >21μm ASTM D7647 >80 3934 598 Particles >21μm ASTM D7647 >20 454 5 Particles >38μm ASTM D7647 >4 1 0 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Cadmium	ppm	ASTM D5185m		0	0	0
Barium ppm ASTM D5185m 90 63 72 45 Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 0 0 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 0 0 <1	Boron	ppm	ASTM D5185m		0	<1	0
Manganese ppm ASTM D5185m 0 0 <1 Magnesium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 0 0 3 Zinc ppm ASTM D5185m 3 6 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1	Barium	ppm	ASTM D5185m	90	63	72	45
Magnesium ppm ASTM D5185m 90 69 89 69 Calcium ppm ASTM D5185m 2 1 4 2 Phosphorus ppm ASTM D5185m 0 0 3 Zinc ppm ASTM D5185m 3 6 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1 2 1 Sodium ppm ASTM D5185m >20 2 17 4 Potassium ppm ASTM D5185m >20 2 17 4 Water % ASTM D6304 >0.027 0.020 0.025 <	Molybdenum	ppm	ASTM D5185m		0	0	0
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Phosphorus ppm ASTM D5185m 0 0 3 Zinc ppm ASTM D5185m 3 6 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1 2 1 Sodium ppm ASTM D5185m 2 29 21 Potassium ppm ASTM D5185m >20 2 17 4 Water % ASTM D6304 >0.05 0.027 0.020 0.025 ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >1300 19699 4377 Particles >21µm ASTM D7647 >80 247 15 Particles >38µm ASTM D7647 >4 54 5 <th< td=""><td>Magnesium</td><td>ppm</td><td>ASTM D5185m</td><td>90</td><th>69</th><td>89</td><td>69</td></th<>	Magnesium	ppm	ASTM D5185m	90	69	89	69
Zinc ppm ASTM D5185m 3 6 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1	Calcium	ppm	ASTM D5185m	2	1	4	2
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 <1	Phosphorus	ppm	ASTM D5185m		0	0	3
Silicon ppm ASTM D5185m >25 <1 2 29 21 Potassium ppm ASTM D5185m 2 2 29 21 Potassium ppm ASTM D5185m >20 2 17 4 Water % ASTM D6304 >0.05 0.027 0.020 0.025 ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 19699 4377 Particles >6µm ASTM D7647 >1300 △ 3934 598 Particles >14µm ASTM D7647 >80 △ 247 15 Particles >21µm ASTM D7647 >20 △ 54 5 Particles >38µm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 △ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Zinc	ppm	ASTM D5185m		3	6	0
Sodium ppm ASTM D5185m 2 29 21 Potassium ppm ASTM D5185m >20 2 17 4 Water % ASTM D6304 >0.05 0.027 0.020 0.025 ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 19699 4377 Particles >6μm ASTM D7647 >1300 Δ 3934 598 Particles >14μm ASTM D7647 >80 Δ 247 15 Particles >21μm ASTM D7647 >20 Δ 54 5 Particles >38μm ASTM D7647 >3 0 0 Particles >71μm ASTM D7647 >3 1 0 Oil Cleanliness ISO 4406 (c) >/17/13 Δ 19/15 16/11	CONTAMINANTS	;	method	limit/base	current	history1	history2
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Water % ASTM D6304 >0.05 0.027 0.020 0.025 ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base limit/base current current history1 history2 Particles >4μm ASTM D7647 19699 4377 Particles >6μm ASTM D7647 >1300 3934 598 Particles >14μm ASTM D7647 >80 247 15 Particles >21μm ASTM D7647 >20 54 5 Particles >38μm ASTM D7647 >3 0 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		2	29	21
ppm Water ppm ASTM D6304 >500 279.4 206.7 251.9 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 19699 4377 Particles >6μm ASTM D7647 >1300 Δ 3934 598 Particles >14μm ASTM D7647 >80 Δ 247 15 Particles >21μm ASTM D7647 >20 Δ 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 Δ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	2	17	4
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 19699 4377 Particles >6μm ASTM D7647 >1300 3934 598 Particles >14μm ASTM D7647 >80 247 15 Particles >21μm ASTM D7647 >20 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Water	%	ASTM D6304	>0.05	0.027	0.020	0.025
Particles >4μm ASTM D7647 19699 4377 Particles >6μm ASTM D7647 >1300 Δ 3934 598 Particles >14μm ASTM D7647 >80 Δ 247 15 Particles >21μm ASTM D7647 >20 Δ 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	ppm Water	ppm	ASTM D6304	>500	279.4	206.7	251.9
Particles >6μm ASTM D7647 >1300 Δ 3934 598 Particles >14μm ASTM D7647 >80 Δ 247 15 Particles >21μm ASTM D7647 >20 Δ 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 Δ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >80 ▲ 247 15 Particles >21μm ASTM D7647 >20 ▲ 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >4µm		ASTM D7647			19699	4377
Particles >21μm ASTM D7647 >20 ▲ 54 5 Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300		△ 3934	598
Particles >38μm ASTM D7647 >4 1 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>80		<u> </u>	15
Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>20		<u></u> ▲ 54	5
Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/15 16/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>4		1	0
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3		0	0
	Oil Cleanliness		ISO 4406 (c)	>/17/13		△ 19/15	16/11
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.38 0.371 0.364	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38	0.371	0.364



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number Test Package**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KC106468 : 05933591

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: 10618862 : IND 2

Received : 24 Aug 2023 Diagnosed

: 25 Aug 2023 : Don Baldridge Diagnostician

Feb3/21

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May24/23

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

AMAZON LLC

ROMULUS, MI

US 48174

T: F: