



PROBLEM SUMMARY

Sample Rating Trend



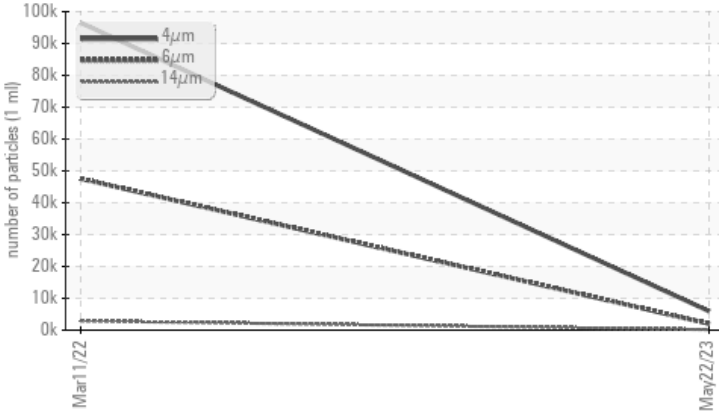
ISO



Machine Id
KAESER SX 7.5 7524065 (S/N 1231)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 2005	▲ 47541	---
Particles >14µm	ASTM D7647	>80	▲ 151	▲ 2883	---
Particles >21µm	ASTM D7647	>20	▲ 42	▲ 431	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	▲ 23/19	---

Customer Id: ULTHOW
 Sample No.: KCPA002815
 Lab Number: 05933657
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

11 Mar 2022 Diag: Don Baldrige

ISO



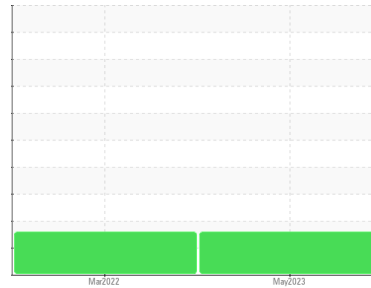
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SX 7.5 7524065 (S/N 1231)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA002815	KCP38310	---
Sample Date	Client Info		22 May 2023	11 Mar 2022	---
Machine Age	hrs	Client Info	7455	2920	---
Oil Age	hrs	Client Info	0	3000	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ATTENTION	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	<1	---
Aluminum	ppm	ASTM D5185m >10	0	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	3	8	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	---
Barium	ppm	ASTM D5185m 90	<1	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 90	14	21	---
Calcium	ppm	ASTM D5185m 2	2	0	---
Phosphorus	ppm	ASTM D5185m	2	4	---
Zinc	ppm	ASTM D5185m	3	22	---
Sulfur	ppm	ASTM D5185m	21211	15598	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	---
Sodium	ppm	ASTM D5185m	2	6	---
Potassium	ppm	ASTM D5185m >20	0	<1	---
Water	%	ASTM D6304 >0.05	0.006	0.002	---
ppm Water	ppm	ASTM D6304 >500	61.5	18.9	---

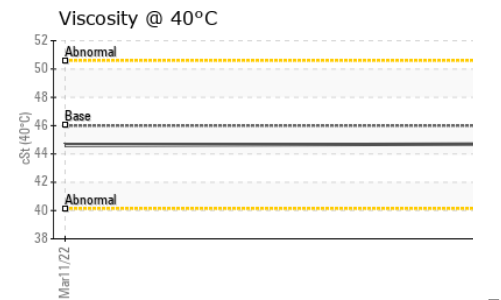
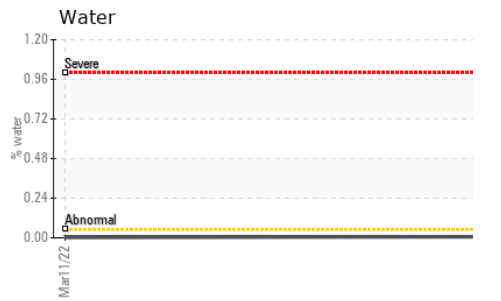
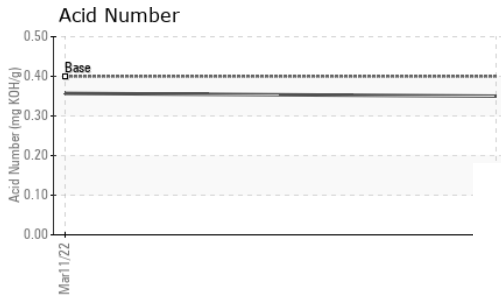
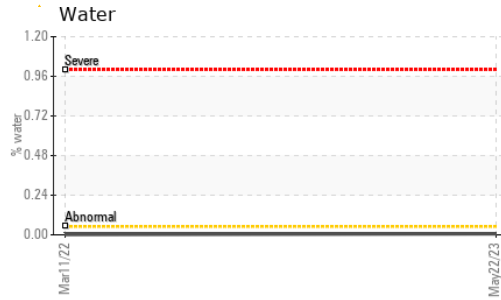
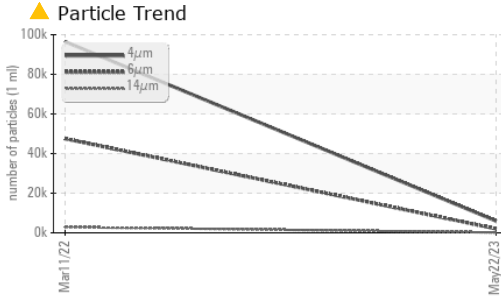
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		5963	96513	---
Particles >6µm	ASTM D7647 >1300		▲ 2005	▲ 47541	---
Particles >14µm	ASTM D7647 >80		▲ 151	▲ 2883	---
Particles >21µm	ASTM D7647 >20		▲ 42	▲ 431	---
Particles >38µm	ASTM D7647 >4		1	▲ 9	---
Particles >71µm	ASTM D7647 >3		0	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 20/18/14	▲ 23/19	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.35	0.357	---

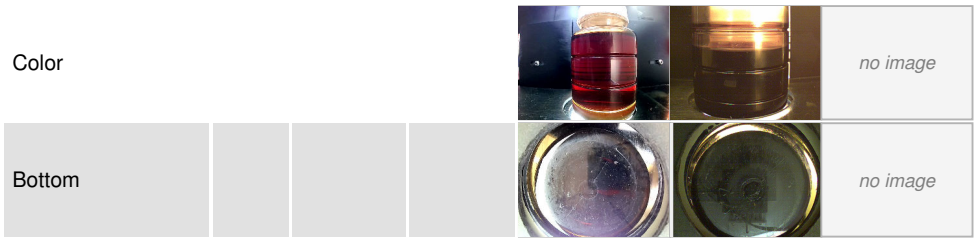
OIL ANALYSIS REPORT



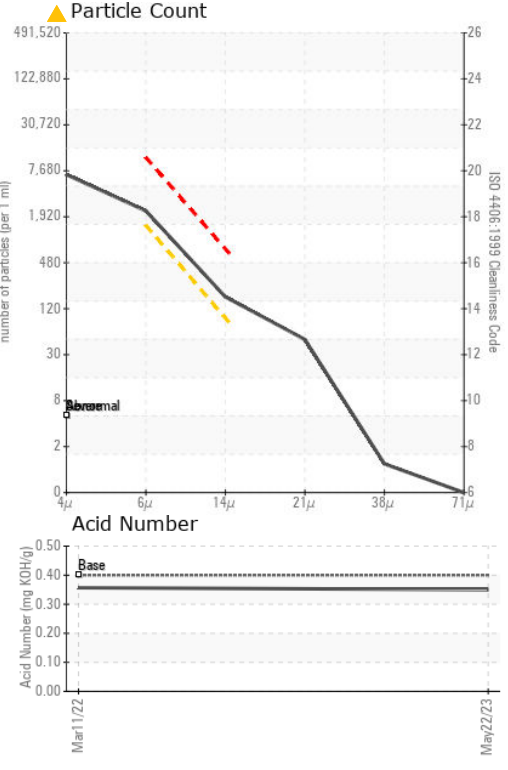
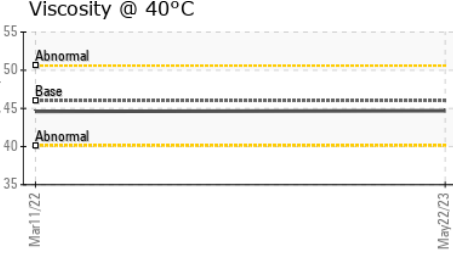
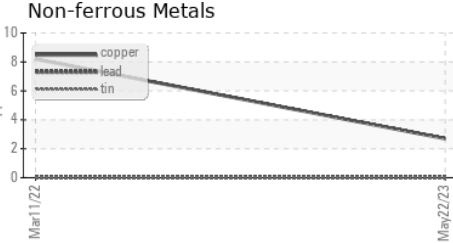
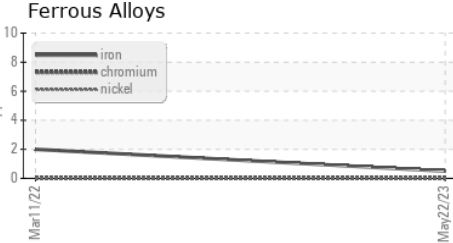
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.7	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA002815 **Received** : 24 Aug 2023
Lab Number : 05933657 **Diagnosed** : 25 Aug 2023
Unique Number : 10618928 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ULTRA ALUMINUM
 2124 GRAND COMMERCE DR
 HOWELL, MI
 US 48855
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: