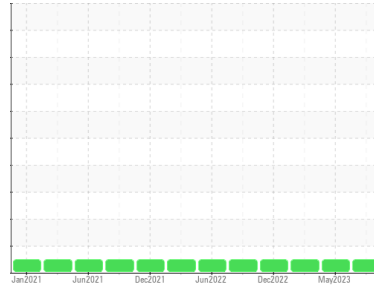




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**MS-2 - B STUFF**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM29378</b>	USPM28405	USPM28516
Sample Date	Client Info	<b>17 Aug 2023</b>	23 May 2023	30 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<b>3</b>	3	1
Chromium	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>0</b>	0	1
Lead	ppm	ASTM D5185m >12	<b>0</b>	1	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	2
Calcium	ppm	ASTM D5185m 0	<b>6</b>	4	2
Phosphorus	ppm	ASTM D5185m 1800	<b>1214</b>	1212	1121
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>28</b>	0	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<b>7</b>	5	4
Sodium	ppm	ASTM D5185m	<b>1</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	0
Water	%	ASTM D6304	<b>0.059</b>	0.029	0.034
ppm Water	ppm	ASTM D6304 >.1	<b>593.2</b>	299.7	343.3

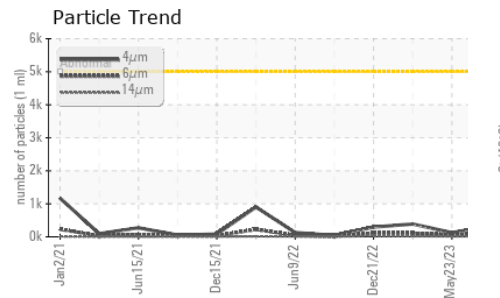
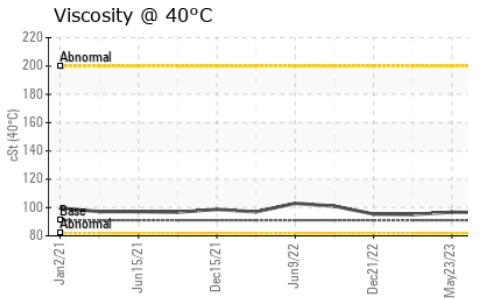
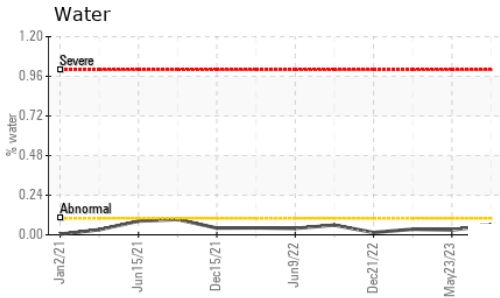
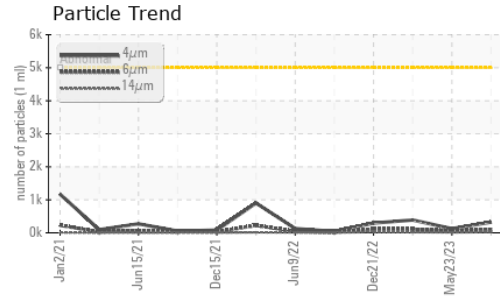
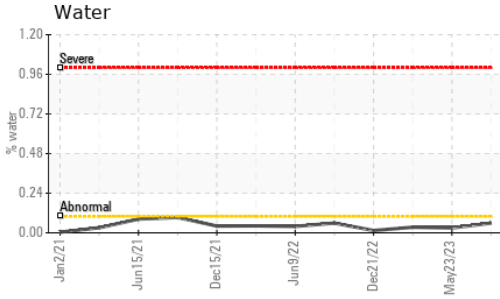
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>324</b>	125	388
Particles >6µm	ASTM D7647 >1300	<b>102</b>	57	110
Particles >14µm	ASTM D7647 >160	<b>21</b>	11	17
Particles >21µm	ASTM D7647 >40	<b>6</b>	4	4
Particles >38µm	ASTM D7647 >10	<b>0</b>	1	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>16/14/12</b>	14/13/11	16/14/11

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.76</b>	0.63	0.65

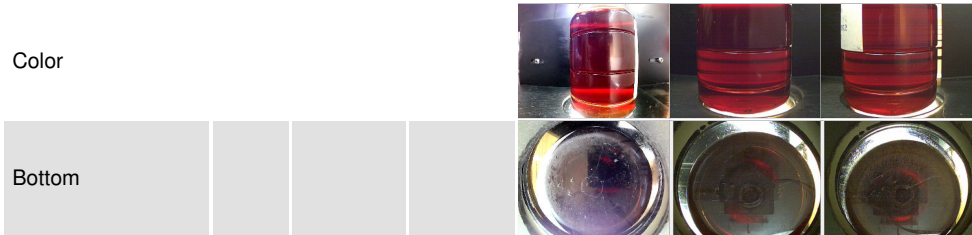
# OIL ANALYSIS REPORT



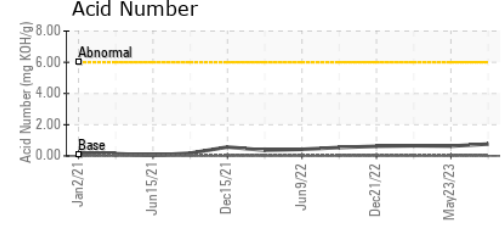
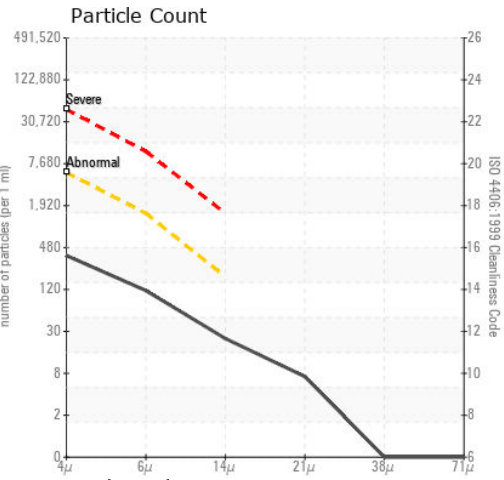
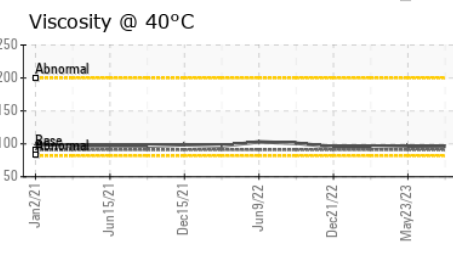
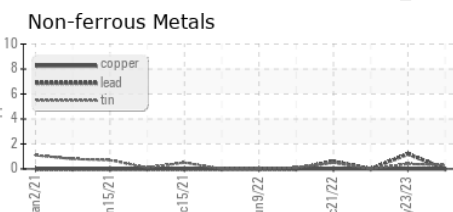
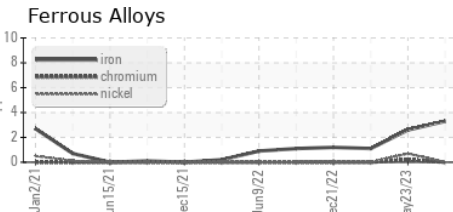
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	96.4	96.7	95.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29378 **Received** : 24 Aug 2023  
**Lab Number** : 05933688 **Diagnosed** : 25 Aug 2023  
**Unique Number** : 10618959 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Davenport - Plant 8394**  
 9401 GRANITE DRIVE  
 DAVENPORT, IA  
 US 52802  
 Contact: JOHN KONRAD  
 john.konrad@kraftheinz.com  
 T:  
 F: (563)326-8391

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)