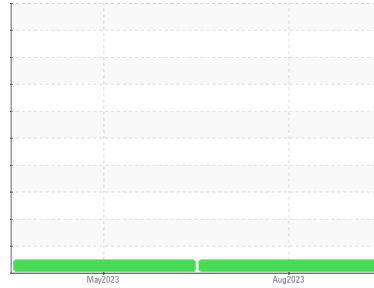




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**L22**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM29410</b>	USPM28432	---
Sample Date	Client Info	<b>18 Aug 2023</b>	22 May 2023	---
Machine Age	hrs Client Info	<b>0</b>	0	---
Oil Age	hrs Client Info	<b>0</b>	0	---
Oil Changed	Client Info	<b>N/A</b>	N/A	---
Sample Status		<b>NORMAL</b>	NORMAL	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>90	<b>0</b>	0	---
Chromium ppm ASTM D5185m	>5	<b>0</b>	<1	---
Nickel ppm ASTM D5185m	>5	<b>0</b>	<1	---
Titanium ppm ASTM D5185m	>3	<b>0</b>	0	---
Silver ppm ASTM D5185m	>3	<b>0</b>	0	---
Aluminum ppm ASTM D5185m	>7	<b>0</b>	0	---
Lead ppm ASTM D5185m	>12	<b>0</b>	1	---
Copper ppm ASTM D5185m	>30	<b>0</b>	0	---
Tin ppm ASTM D5185m	>9	<b>0</b>	<1	---
Vanadium ppm ASTM D5185m		<b>0</b>	0	---
Cadmium ppm ASTM D5185m		<b>0</b>	0	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	<b>0</b>	<1	---
Barium ppm ASTM D5185m	0	<b>0</b>	0	---
Molybdenum ppm ASTM D5185m	0	<b>0</b>	0	---
Manganese ppm ASTM D5185m		<b>0</b>	<1	---
Magnesium ppm ASTM D5185m	0	<b>0</b>	0	---
Calcium ppm ASTM D5185m	0	<b>2</b>	0	---
Phosphorus ppm ASTM D5185m	1800	<b>1473</b>	1483	---
Zinc ppm ASTM D5185m	0	<b>0</b>	0	---
Sulfur ppm ASTM D5185m	0	<b>89</b>	60	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>60	<b>7</b>	7	---
Sodium ppm ASTM D5185m		<b>0</b>	0	---
Potassium ppm ASTM D5185m	>20	<b>0</b>	2	---
Water % ASTM D6304		<b>0.085</b>	0.029	---
ppm Water ppm ASTM D6304	>.1	<b>850.3</b>	293.2	---

## FLUID CLEANLINESS

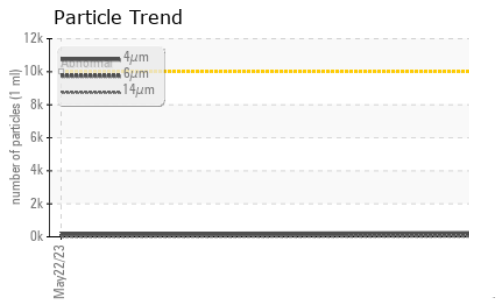
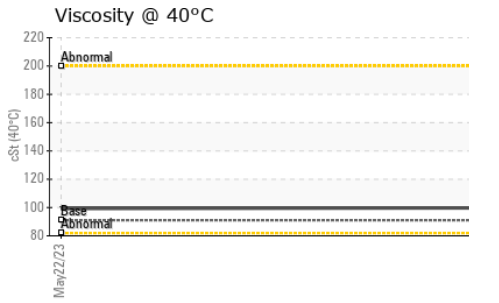
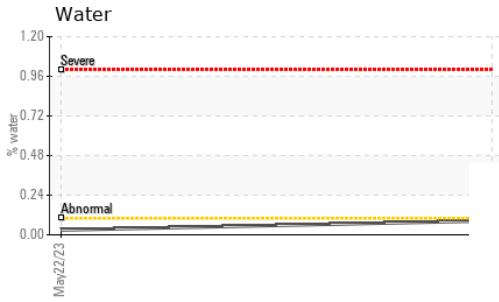
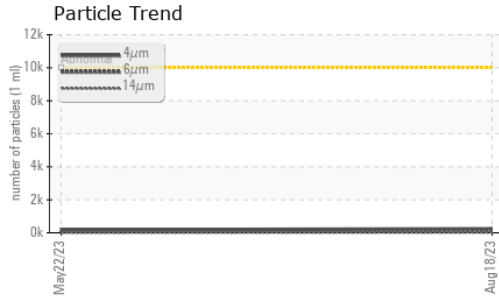
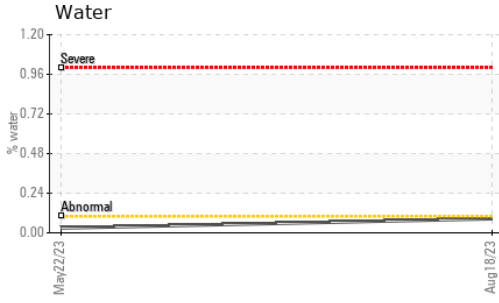
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>246</b>	188	---
Particles >6µm ASTM D7647	>2500	<b>75</b>	62	---
Particles >14µm ASTM D7647	>640	<b>19</b>	11	---
Particles >21µm ASTM D7647	>160	<b>8</b>	4	---
Particles >38µm ASTM D7647	>40	<b>0</b>	0	---
Particles >71µm ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>15/13/11</b>	15/13/11	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.05	<b>0.05</b>	0.06	---



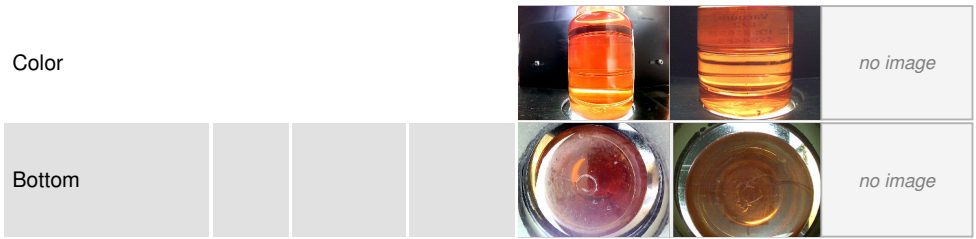
# OIL ANALYSIS REPORT



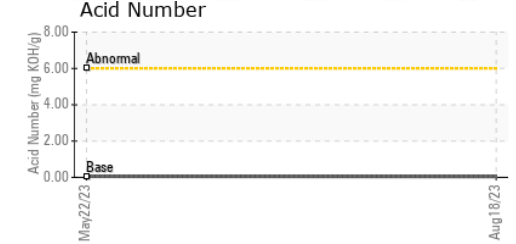
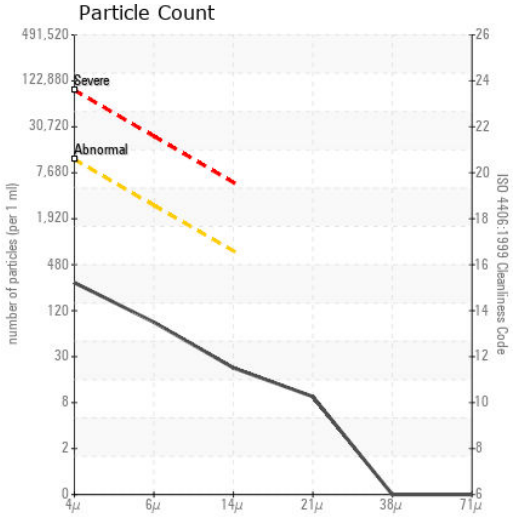
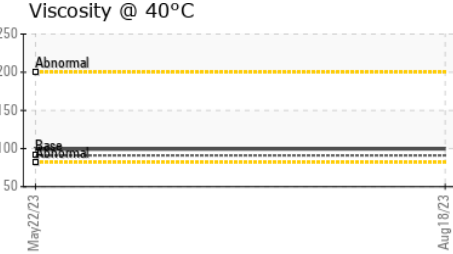
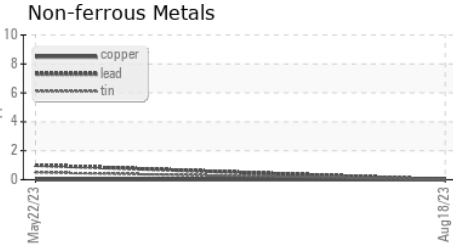
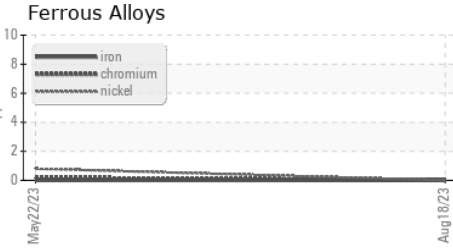
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	NEG	---
Free Water	scalar	*Visual	NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	99.7	99.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29410 **Received** : 24 Aug 2023  
**Lab Number** : 05933704 **Diagnosed** : 25 Aug 2023  
**Unique Number** : 10618975 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Davenport - Plant 8394**  
 9401 GRANITE DRIVE  
 DAVENPORT, IA  
 US 52802  
 Contact: JOHN KONRAD  
 john.konrad@kraftheinz.com  
 T:  
 F: (563)326-8391

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)